

Hydraulic Link Clamp

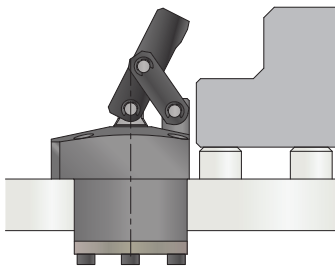
Model LKA Model TMA-2
Model LKC Model TMA-1
Model LKW
Model LJ/LM



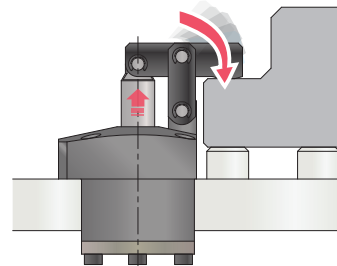
Compact Cylinder with Built-in Link Mechanism

Link design is not required.

Action Description

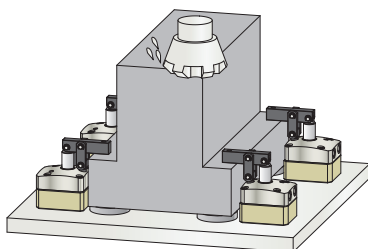


Released State

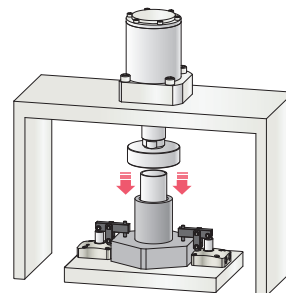


Locked State

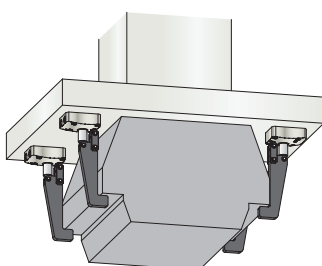
Application Examples



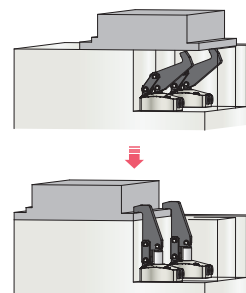
Machining



Press Fitting



Transfer • Gantry Loader



Interference Prevention



Link Clamp Quick Change Lever Option A

Model **LKA-A / LKC-A / LKW-A / LJ-A / LM-A**

Quickest Lever Setup Time Possible by One Bolt Exchange

• Quick Change Lever Option A is Suitable for Frequent Lever Change

When changing a standard lever, a special tool is required to install/remove a snap ring which fixes the lever pin and rod pin. Installation/Removal of the snap ring takes time and there is a possibility of deformation/loss of the snap ring.

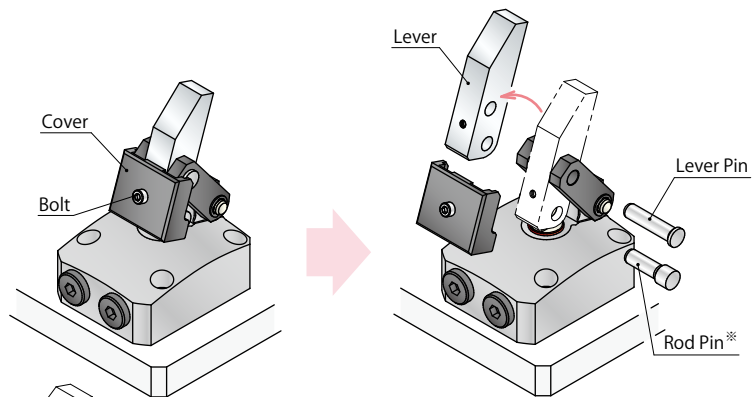
Option A, however, does not require snap rings or special tools, but only one wrench and bolt which is suitable especially for frequent lever change.



• Lever Removal Procedure

Loosen the bolt on the cover top and remove the cover.
(The bolt does not fall from the cover.)

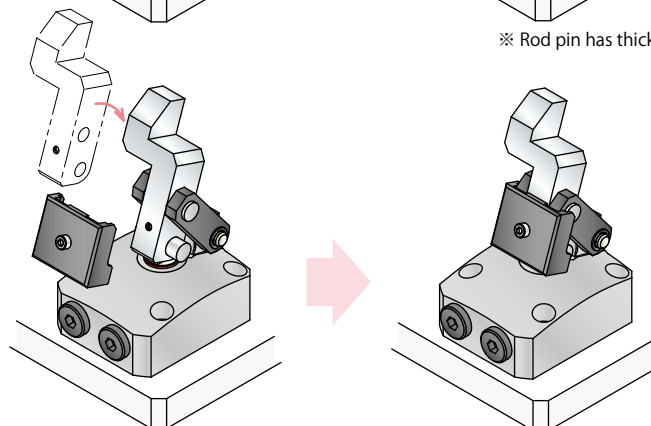
Pull out the rod pin and the lever pin, and remove the cover.



• Lever Installation Procedure

Set another lever and insert the rod pin and the lever pin. (The pins can also be inserted from the other side.)

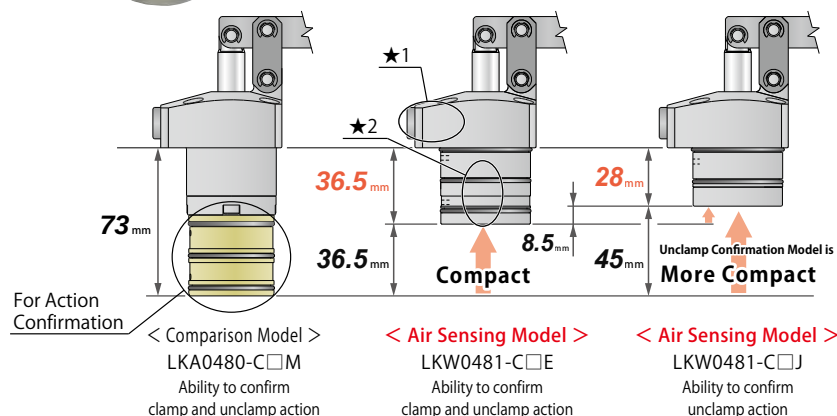
Set the cover and tighten the bolt.
Lever installation is now completed.



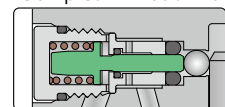
Air Sensing Link Clamp

Model **LKW**

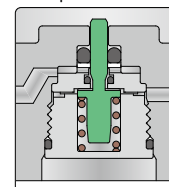
Clamp-unclamp confirmation with built-in air catch sensor for smaller footprint fixtures.



★1
Clamp Confirmation Valve



★2
Unclamp Confirmation Valve



High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

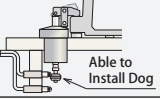
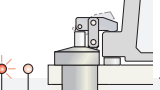
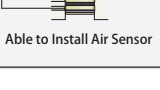
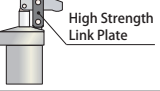
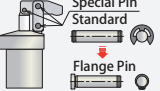
VFL/VFM
VFJ/VFK

Pull Stud Clamp

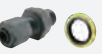
FP
FQ

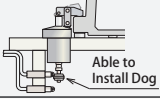
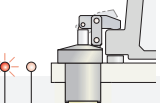
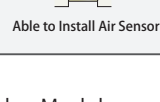
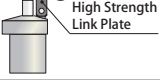
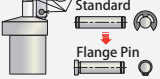
Customized Spring Cylinder

DWA/DWB

Low Pressure Model MAX. 7MPa		 Model LKA → P.611	 Model LKC → P.637	 Model LKW → P.651
Classification		Double Action	Double Action Compact	Double Action Built-in Sensing Valve
Operating Pressure Range		0.5 ~ 7MPa	0.5 ~ 7MPa	0.5 ~ 7MPa
Standard Model		External Dimensions → P.623	External Dimensions → P.645	—
Action Confirmation	Double End Rod Option for Dog 	External Dimensions → P.625	—	—
	Air Sensing Manifold Option 	External Dimensions → P.627	—	—
	Air Sensing Piping Option 	External Dimensions → P.629	—	—
	Built-in Sensing Valve Model	—	—	External Dimensions → P.665
Option	Quick Change Lever Option A 	External Dimensions → P.631	External Dimensions → P.647	External Dimensions → P.671
	High Strength Link Plate Option 	Allowable offset increases. (External dimension is the same as standard model.)	Allowable offset increases. (External dimension is the same as standard model.)	Allowable offset increases. (External dimension is the same as standard model.)
	Flange Pin with C-type Circlip 	★	★	★
Accessories	Lever 	LZK-L LZK-W → P.636	LZK-L LZK-W → P.650	LZK-L LZK-W → P.674
	Manifold Block 	LZY-MD	→ P.1335	—
	Speed Control Valve Plug 	BZL, BZX, JZG, BZS	→ P.947	

※ Please contact us for detail dimension at ★ part.

High Pressure Model MAX. 35MPa		 Model TMA-2 → P.691	 Model TMA-1 → P.703	 Model TMV-2
Classification		Double Action	Single Action (Spring Release)	Double Action with Action Confirmation
Operating Pressure Range		3.5 ~ 35MPa	3.5 ~ 35MPa	3.5 ~ 35MPa
Accessories	Lever 	LZ-LJ3 LZ-LJ2 → P.702	LZ-LJ3 LZ-LJ2 → P.714	Further information on the website.
	Manifold Block 	TMZ-2MB → P.1337	TMZ-1MB → P.1337	
	Speed Control Valve Plug 	BZT, JZG	→ P.947	
	G-Thread Fitting 	G-Thread Fitting (Made by Ihara Science)	→ P.1351	

Low Pressure Model MAX. 7MPa			 Model LJ/LM → P.675	 Model LKK	 Model LKV
Classification			Single Action (Spring Release)	Double Action 360° Rotatable Lever	Double Action 1-Port Sensing
Operating Pressure Range			2.5 ~ 7MPa	0.5 ~ 7MPa	1 ~ 7MPa
Standard Model			External Dimensions → P.683		
Action Confirmation	Double End Rod Option for Dog	 Able to Install Dog	—	Further information on the website.	Further information on the website.
	Air Sensing Manifold Option		—		
	Air Sensing Piping Option	 Able to Install Air Sensor	—		
	Built-in Sensing Valve Model		—		
Option	Quick Change Lever Option A	 External Dimensions → P.685	—		
	High Strength Link Plate Option	 High Strength Link Plate	—		
	Flange Pin with C-type Circlip	 Special Pin Standard Flange Pin	—		
Accessories	Lever		LZ-LJ1, LZ-LJ2 LZK-W → P.688		
	Manifold Block		LZ-MS → P.1336		
	Speed Control Valve Plug		BZL, BZX, JZG, BZS → P.947		

※ Please contact us for detail dimension at ★ part.



High-Power Link Clamp Hydraulic Double Action

Model **LKE**

2 sizes smaller with equivalent clamping force. Mechanical lock and hydraulic pressure allow for strong clamping and holding force. Refer to P. 53 for further information.

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Hydraulic Double Action Link Clamp

Model TMA-2

High Pressure (3.5 ~ 35MPa)

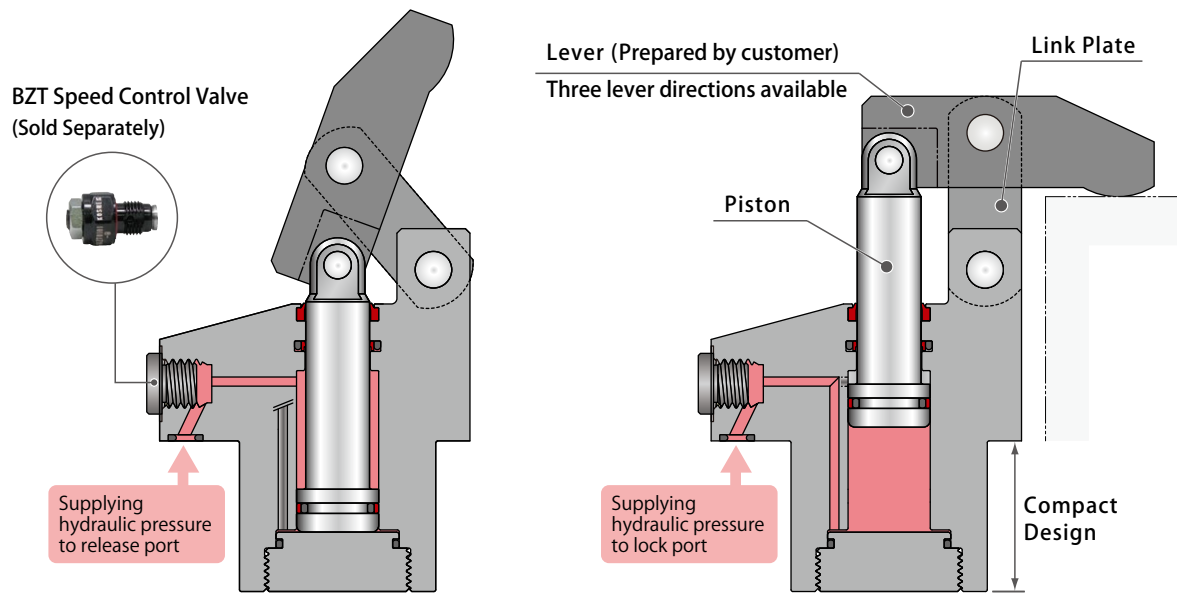
High Power • Compact Clamp



Index

Hydraulic Link Clamp Digest	P.607
Action Description	P.692
Model No. Indication	P.693
Specifications	P.694
Performance Curve	
• Clamping Force Curve	P.695
• Allowable Offset Graph	P.697
External Dimensions	P.699
Lever Design Dimensions	P.701
Accessories	
• Material Link Lever for TMA	P.702
• Speed Control Valve•Plug	P.947
• Manifold Block (Common Items of Other Models)	P.1337
Cautions	
• Notes for Hydraulic Link Clamps	P.715
• Cautions (Common)	P.1355
• Installation Notes • Hydraulic Fluid List • Notes on Hydraulic Cylinder Speed Control Circuit	
• Notes on Handling • Maintenance/Inspection • Warranty	

Action Description



When releasing

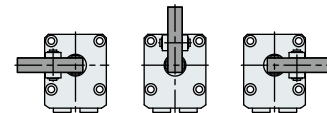
Perform the release action by supplying hydraulic pressure to release port.

When locking

Perform the lock action by supplying hydraulic pressure to lock port.

● Lever in Three Directions Available

Lever positioning is available in three directions; L: Left, C: Center, R: Right. As seen from the port side.



● Excellent Coolant Resistance

Our exclusive dust seal is designed to protect against high pressure coolant. It also has high durability against chlorine-based coolant by using a sealing material with excellent chemical resistance.

● Able to Attach Speed Control Valve Directly

When fitting the gasket (Piping Option -C), it is able to attach the speed control valve with air venting function. (Speed control valve is sold separately.)

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Model No. Indication

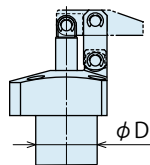
Double Action Model

TMA **040** **1** - **2** **C** **C**

1
2
3
4

1 Body Size (Clamping Force)

025 : $\phi D=33\text{mm}$ **160** : $\phi D=60\text{mm}$
040 : $\phi D=36\text{mm}$ **250** : $\phi D=70\text{mm}$
060 : $\phi D=43\text{mm}$ **320** : $\phi D=85\text{mm}$
100 : $\phi D=48\text{mm}$



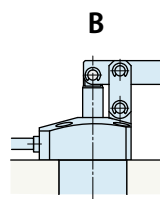
2 Design No.

1 : Revision Number

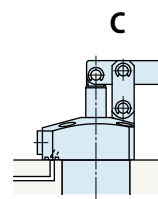
3 Piping Method

B : G Thread Piping Option (No Gasket Port)
C : Gasket Option (With G Thread Plug)

※ Speed control valve (BZT-A) is sold separately.
 Please use a meter-in speed control valve for TMA-2.
 In case of using Kosmek model, select BZT -A.
 Refer to P.947 for detail.



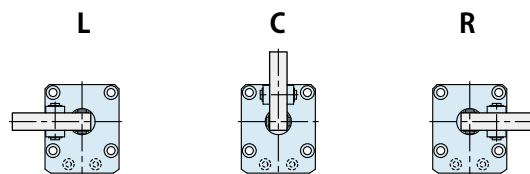
Piping Option
G Thread
No Gasket Port



Gasket Option
With G Thread Plug (able to
attach Speed Control Valve)
(Order the valve
(BZT-A) separately)

4 Lever Direction

L : Left
C : Center
R : Right

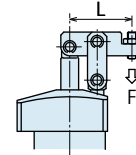


※ The images show the lever direction
 when the piping port is placed in front of you.

Specifications

Model No.			TMA0251-2□□	TMA0401-2□□	TMA0601-2□□	TMA1001-2□□	TMA1601-2□□	TMA2501-2□□	TMA3201-2□□
Cylinder Area for Locking		cm ²	1.039	1.539	2.545	3.801	6.158	8.042	11.341
Clamping Force (Calculation Formula) ※1		kN	$F = \frac{1.50 \times P}{L - 16}$	$F = \frac{2.56 \times P}{L - 18.5}$	$F = \frac{4.81 \times P}{L - 21}$	$F = \frac{8.38 \times P}{L - 24.5}$	$F = \frac{16.63 \times P}{L - 30}$	$F = \frac{26.06 \times P}{L - 36}$	$F = \frac{44.91 \times P}{L - 44}$
Full Stroke		mm	20.5	23.5	26	29.5	35	41	49
Lock Stroke		mm	17.5	20.5	23	26.5	32	38	46
Extra Stroke		mm	3	3	3	3	3	3	3
Cylinder	Lock	cm ³	2.1	3.6	6.6	11.2	21.6	33.0	55.6
Capacity	Release	cm ³	0.5	1.0	2.6	3.7	8.2	7.7	16.2
Max. Operating Pressure		MPa	35.0						
Min. Operating Pressure※2		MPa	3.5						
Operating Temperature		℃	0 ~ 70						
Usable Fluid			General Hydraulic Oil equivalent to ISO-VG-32						
Weight ※3		kg	0.7	0.9	1.3	2.0	3.3	5.1	8.3

- Notes : ※ 1. F : Clamping Force (kN), P : Supply Hydraulic Pressure (MPa), L : Distance between the piston center and the clamping point (mm).
 ※ 2. Minimum pressure to operate the clamp without load.
 ※ 3. It shows the weight of single clamp without link lever.



High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

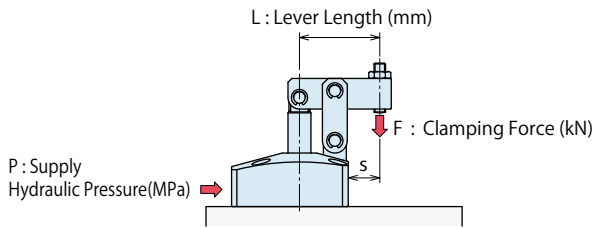
Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Clamping Force Curve



Applicable Model

Double-Acting Model

TMA **1 - 2**

1 Body Size

BC
LCR

(Ex.) In case of TMA1001-2 :

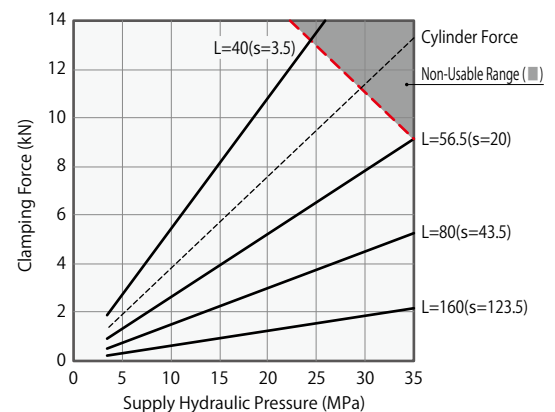
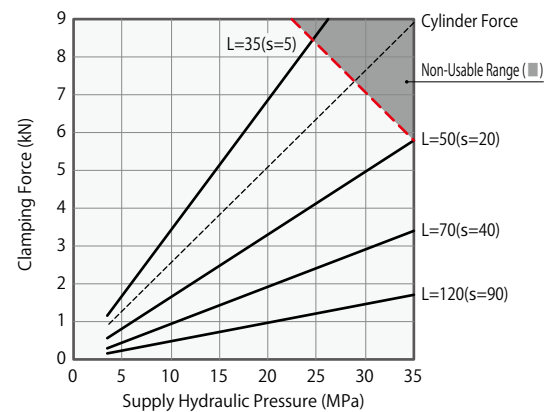
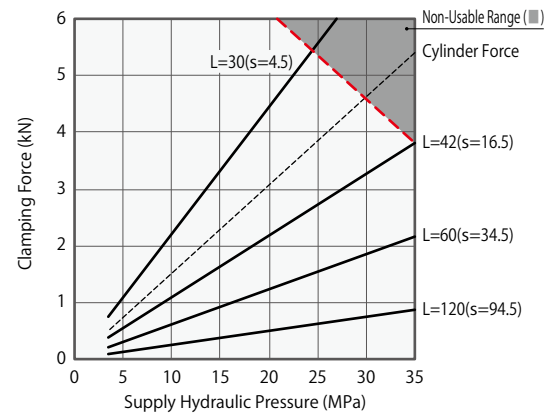
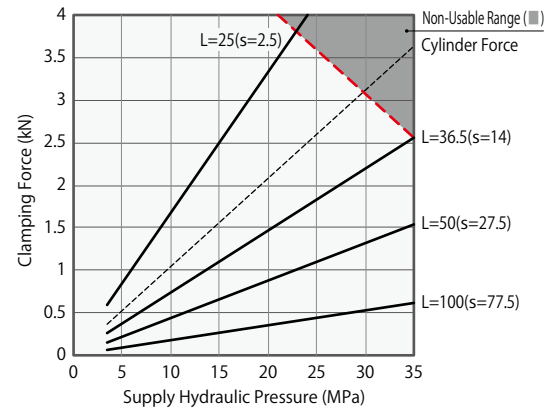
When supply hydraulic pressure P is 30MPa and lever length L is 56.5mm, clamping force becomes about 7.9kN.

TMA0251-2		Clamping Force Calculation Formula※1 (kN) $F = (1.50 \times P) \div (L - 16)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN)								Non-Usable Range  (mm)	Min. Lever Length (L) (mm)
		Lever Length L (mm)									
		L=25	L=30	L=36.5	L=40	L=50	L=60	L=80	L=100		
35.0	3.6			2.6	2.2	1.5	1.2	0.8	0.6	36.5	
32.5	3.4			2.4	2.0	1.4	1.1	0.8	0.6	33.5	
30.0	3.1			2.2	1.9	1.3	1.0	0.7	0.5	31	
27.5	2.9		2.9	2.0	1.7	1.2	0.9	0.6	0.5	28.5	
25.0	2.6		2.7	1.8	1.6	1.1	0.9	0.6	0.4	26.5	
22.5	2.3	3.8	2.4	1.6	1.4	1.0	0.8	0.5	0.4	25	
20.0	2.1	3.3	2.1	1.5	1.3	0.9	0.7	0.5	0.4	23.5	
17.5	1.8	2.9	1.9	1.3	1.1	0.8	0.6	0.4	0.3	23.5	
15.0	1.6	2.5	1.6	1.1	0.9	0.7	0.5	0.4	0.3	23.5	
12.5	1.3	2.1	1.3	0.9	0.8	0.6	0.4	0.3	0.2	23.5	
10.0	1.0	1.7	1.1	0.7	0.6	0.4	0.3	0.2	0.2	23.5	
7.5	0.8	1.3	0.8	0.5	0.5	0.3	0.3	0.2	0.1	23.5	
5.0	0.5	0.8	0.5	0.4	0.3	0.2	0.2	0.1	0.1	23.5	
3.5	0.4	0.6	0.4	0.3	0.2	0.2	0.1	0.1	0.1	23.5	
Max. Operating Pressure (MPa)		22.8	29.3	35.0	35.0	35.0	35.0	35.0	35.0		

TMA0401-2		Clamping Force Calculation Formula ※1 (kN) $F = (2.56 \times P) \div (L - 18.5)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN)								Non-Usable Range 	Min. Lever Length (mm)
		Lever Length L (mm)									
		L=30	L=35	L=42	L=50	L=60	L=80	L=100	L=120		
35.0	5.4			3.8	2.8	2.2	1.5	1.1	0.9	42	
32.5	5.0			3.5	2.6	2.0	1.4	1.0	0.8	38.5	
30.0	4.6			3.3	2.4	1.9	1.2	0.9	0.8	35.5	
27.5	4.2		4.3	3.0	2.2	1.7	1.1	0.9	0.7	33	
25.0	3.8		3.9	2.7	2.0	1.5	1.0	0.8	0.6	30.5	
22.5	3.5	5.0	3.5	2.5	1.8	1.4	0.9	0.7	0.6	29	
20.0	3.1	4.5	3.1	2.2	1.6	1.2	0.8	0.6	0.5	27	
17.5	2.7	3.9	2.7	1.9	1.4	1.1	0.7	0.5	0.4	25.5	
15.0	2.3	3.3	2.3	1.6	1.2	0.9	0.6	0.5	0.4	25.5	
12.5	1.9	2.8	1.9	1.4	1.0	0.8	0.5	0.4	0.3	25.5	
10.0	1.5	2.2	1.6	1.1	0.8	0.6	0.4	0.3	0.3	25.5	
7.5	1.2	1.7	1.2	0.8	0.6	0.5	0.3	0.2	0.2	25.5	
5.0	0.8	1.1	0.8	0.5	0.4	0.3	0.2	0.2	0.1	25.5	
3.5	0.5	0.8	0.5	0.4	0.3	0.2	0.1	0.1	0.1	25.5	
Max. Operating Pressure (MPa)		24.4	29.7	35.0	35.0	35.0	35.0	35.0	35.0		

TMA0601-2		Clamping Force Calculation Formula ※1 (kN) $F = (4.81 \times P) \div (L - 21)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN)								Non-Usable Range (mm)	Min. Lever Length (L) (mm)
		Lever Length L (mm)									
		L=35	L=40	L=50	L=60	L=70	L=80	L=100	L=120		
35.0	8.9			5.8	4.3	3.4	2.9	2.1	1.7	50	
32.5	8.3			5.4	4.0	3.2	2.6	2.0	1.6	45.5	
30.0	7.6			5.0	3.7	2.9	2.4	1.8	1.5	41.5	
27.5	7.0		7.0	4.6	3.4	2.7	2.2	1.7	1.3	38.5	
25.0	6.4		6.3	4.1	3.1	2.5	2.0	1.5	1.2	35.5	
22.5	5.7	7.7	5.7	3.7	2.8	2.2	1.8	1.4	1.1	33.5	
20.0	5.1	6.9	5.1	3.3	2.5	2.0	1.6	1.2	1.0	31.5	
17.5	4.5	6.0	4.4	2.9	2.2	1.7	1.4	1.1	0.9	30	
15.0	3.8	5.2	3.8	2.5	1.9	1.5	1.2	0.9	0.7	30	
12.5	3.2	4.3	3.2	2.1	1.5	1.2	1.0	0.8	0.6	30	
10.0	2.5	3.4	2.5	1.7	1.2	1.0	0.8	0.6	0.5	30	
7.5	1.9	2.6	1.9	1.2	0.9	0.7	0.6	0.5	0.4	30	
5.0	1.3	1.7	1.3	0.8	0.6	0.5	0.4	0.3	0.2	30	
3.5	0.9	1.2	0.9	0.6	0.4	0.3	0.3	0.2	0.2	30	
Max. Operating Pressure (MPa)		24.5	28.9	35.0	35.0	35.0	35.0	35.0	35.0		

TMA1001-2		Clamping Force Calculation Formula ※1 (kN) $F = (8.38 \times P) \div (L - 24.5)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN)								Non-Usable Range (mm)	Min. Lever Length (L) (mm)
		Lever Length L (mm)									
		L=40	L=50	L=56.5	L=80	L=100	L=120	L=140	L=160		
35.0	13.3			9.2	5.3	3.9	3.1	2.5	2.2	56.5	
32.5	12.4			8.5	4.9	3.6	2.9	2.4	2.0	51.5	
30.0	11.4		9.9	7.9	4.5	3.3	2.6	2.2	1.9	47.5	
27.5	10.5		9.0	7.2	4.2	3.1	2.4	2.0	1.7	44	
25.0	9.5		8.2	6.5	3.8	2.8	2.2	1.8	1.5	41	
22.5	8.6	12.2	7.4	5.9	3.4	2.5	2.0	1.6	1.4	38.5	
20.0	7.6	10.8	6.6	5.2	3.0	2.2	1.8	1.5	1.2	36.5	
17.5	6.7	9.5	5.8	4.6	2.6	1.9	1.5	1.3	1.1	36.5	
15.0	5.7	8.1	4.9	3.9	2.3	1.7	1.3	1.1	0.9	36.5	
12.5	4.8	6.8	4.1	3.3	1.9	1.4	1.1	0.9	0.8	36.5	
10.0	3.8	5.4	3.3	2.6	1.5	1.1	0.9	0.7	0.6	36.5	
7.5	2.9	4.1	2.5	2.0	1.1	0.8	0.7	0.5	0.5	36.5	
5.0	1.9	2.7	1.6	1.3	0.8	0.6	0.4	0.4	0.3	36.5	
3.5	1.3	1.9	1.2	0.9	0.5	0.4	0.3	0.3	0.2	36.5	
Max. Operating Pressure (MPa)		24.4	31.7	35.0	35.0	35.0	35.0	35.0	35.0		



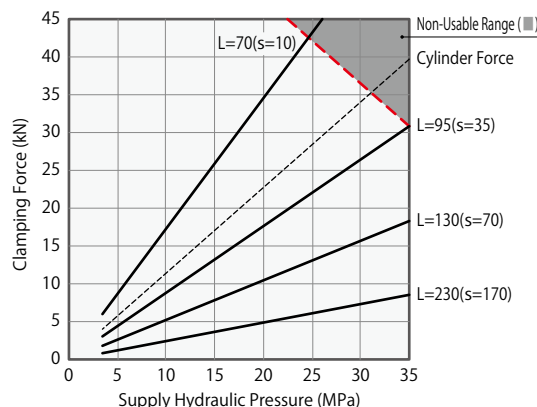
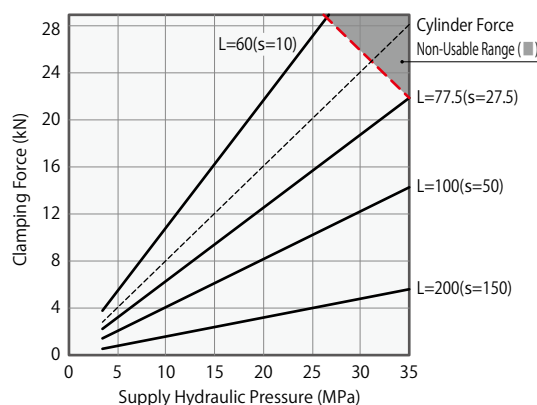
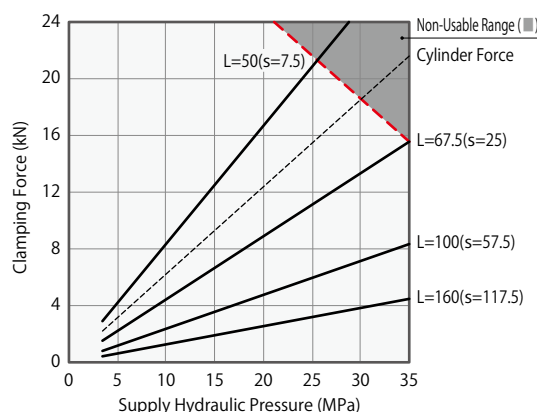
Notes :

- Tables and graphs show the relationship between the clamping force (kN) and supply hydraulic pressure (MPa).
 - Cylinder force (when L=0) cannot be calculated from the calculation formula of clamping force.
 - Clamping force in the non-usable range may cause damage and fluid leakage.
- ※1. F : Clamping Force (kN), P : Supply Hydraulic Pressure (MPa), L : Lever Length (mm).

TMA1601-2		Clamping Force Calculation Formula ※1 (kN) $F = (16.63 \times P) / (L - 30)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN) Lever Length L (mm)								Non-Usable Range (■)	Min. Lever Length (L) (mm)
		L=50	L=60	L=67.5	L=80	L=100	L=120	L=140	L=160		
35.0	21.6				15.5	11.6	8.3	6.5	5.3	4.5	67.5
32.5	20.0				14.4	10.8	7.7	6.0	4.9	4.2	62
30.0	18.5				13.3	10.0	7.1	5.5	4.5	3.8	57
27.5	16.9				12.2	9.1	6.5	5.1	4.2	3.5	53
25.0	15.4	20.8	13.9	11.1	8.3	5.9	4.6	3.8	3.2	2.9	49.5
22.5	13.9	18.7	12.5	10.0	7.5	5.3	4.2	3.4	2.9	2.6	46.5
20.0	12.3	16.6	11.1	8.9	6.7	4.8	3.7	3.0	2.6	2.2	43.5
17.5	10.8	14.6	9.7	7.8	5.8	4.2	3.2	2.6	2.2	2.0	42.5
15.0	9.2	12.5	8.3	6.7	5.0	3.6	2.8	2.3	1.9	1.8	42.5
12.5	7.7	10.4	6.9	5.5	4.2	3.0	2.3	1.9	1.6	1.6	42.5
10.0	6.2	8.3	5.5	4.4	3.3	2.4	1.8	1.5	1.3	1.5	42.5
7.5	4.6	6.2	4.2	3.3	2.5	1.8	1.4	1.1	1.0	1.0	42.5
5.0	3.1	4.2	2.8	2.2	1.7	1.2	0.9	0.8	0.6	0.6	42.5
3.5	2.2	2.9	1.9	1.6	1.2	0.8	0.6	0.5	0.4	0.4	42.5
Max. Operating Pressure (MPa)		25.6	31.6	35.0	35.0	35.0	35.0	35.0	35.0		

TMA2501-2		Clamping Force Calculation Formula ※1 (kN) $F = (26.06 \times P) / (L - 36)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN) Lever Length L (mm)								Non-Usable Range (■)	Min. Lever Length (L) (mm)
		L=60	L=70	L=77.5	L=100	L=120	L=140	L=160	L=200		
35.0	28.1				22.0	14.3	10.9	8.8	7.4	5.6	77.5
32.5	26.1				20.4	13.2	10.1	8.1	6.8	5.2	71.5
30.0	24.1				18.8	12.2	9.3	7.5	6.3	4.8	66.5
27.5	22.1				17.3	11.2	8.5	6.9	5.8	4.4	62
25.0	20.1	27.1	19.2	15.7	10.2	7.8	6.3	5.3	4.0	3.0	58
22.5	18.1	24.4	17.2	14.1	9.2	7.0	5.6	4.7	3.6	2.6	54.5
20.0	16.1	21.7	15.3	12.6	8.1	6.2	5.0	4.2	3.2	2.2	51.5
17.5	14.1	19.0	13.4	11.0	7.1	5.4	4.4	3.7	2.8	2.0	50
15.0	12.1	16.3	11.5	9.4	6.1	4.7	3.8	3.2	2.4	2.0	50
12.5	10.1	13.6	9.6	7.8	5.1	3.9	3.1	2.6	2.0	2.0	50
10.0	8.0	10.9	7.7	6.3	4.1	3.1	2.5	2.1	1.6	1.6	50
7.5	6.0	8.1	5.7	4.7	3.1	2.3	1.9	1.6	1.2	1.2	50
5.0	4.0	5.4	3.8	3.1	2.0	1.6	1.3	1.1	0.8	0.8	50
3.5	2.8	3.8	2.7	2.2	1.4	1.1	0.9	0.7	0.6	0.6	50
Max. Operating Pressure (MPa)		26.5	31.9	35.0	35.0	35.0	35.0	35.0	35.0		

TMA3201-2		Clamping Force Calculation Formula ※1 (kN) $F = (44.91 \times P) / (L - 44)$									
Hydraulic Pressure (MPa)	Cylinder Force (kN)	Clamping Force (kN) Lever Length L (mm)								Non-Usable Range (■)	Min. Lever Length (L) (mm)
		L=70	L=80	L=95	L=100	L=130	L=160	L=200	L=230		
35.0	39.7				30.8	28.1	18.3	13.6	10.1	8.5	95
32.5	36.9				28.6	26.1	17.0	12.6	9.4	7.8	87.5
30.0	34.0				26.4	24.1	15.7	11.6	8.6	7.2	81
27.5	31.2				24.2	22.1	14.4	10.6	7.9	6.6	75.5
25.0	28.4				22.0	20.0	13.1	9.7	7.2	6.0	71
22.5	25.5	38.9	28.1	19.8	18.0	11.7	8.7	6.5	5.4	4.7	67
20.0	22.7	34.5	25.0	17.6	16.0	10.4	7.7	5.8	4.8	4.0	63
17.5	19.8	30.2	21.8	15.4	14.0	9.1	6.8	5.0	4.2	3.6	60
15.0	17.0	25.9	18.7	13.2	12.0	7.8	5.8	4.3	3.6	3.0	60
12.5	14.2	21.6	15.6	11.0	10.0	6.5	4.8	3.6	3.0	3.0	60
10.0	11.3	17.3	12.5	8.8	8.0	5.2	3.9	2.9	2.4	2.4	60
7.5	8.5	13.0	9.4	6.6	6.0	3.9	2.9	2.2	1.8	1.8	60
5.0	5.7	8.6	6.2	4.4	4.0	2.6	1.9	1.4	1.2	1.2	60
3.5	4.0	6.0	4.4	3.1	2.8	1.8	1.4	1.0	0.8	0.8	60
Max. Operating Pressure (MPa)		24.6	29.6	35.0	35.0	35.0	35.0	35.0	35.0		



High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

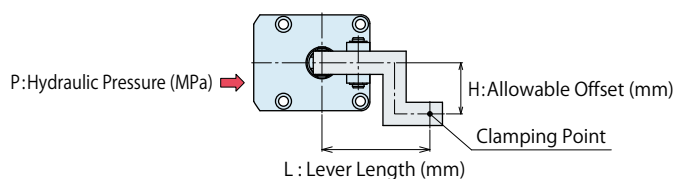
Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

● Allowable Offset Graph



Applicable Model

Double-Acting Model

TMA 1 - 2

B

C

L

R

1 Body Size

(Ex.) In case of TMA1601 :

When supply hydraulic pressure P is 30MPa and lever length L is 140mm, allowable offset becomes about 20mm.

TMA0251-2

Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=25	L=30	L=36.5	L=40	L=50	L=60	L=80	L=100
35			2	2	3	3	4	5
32.5			2	3	3	4	5	7
30			5	5	7	8	11	13
27.5		6	7	8	10	12	16	20
25		8	10	11	13	16	21	27
22.5	8	10	12	13	17	20	27	33
20	10	12	15	16	20	24	32	40
17.5	12	14	17	19	23	28	37	46
15	13	16	19	21	27	32	42	53
12.5	15	18	22	24	30	36	48	60
10	17	20	24	27	33	40	53	66

TMA0401-2

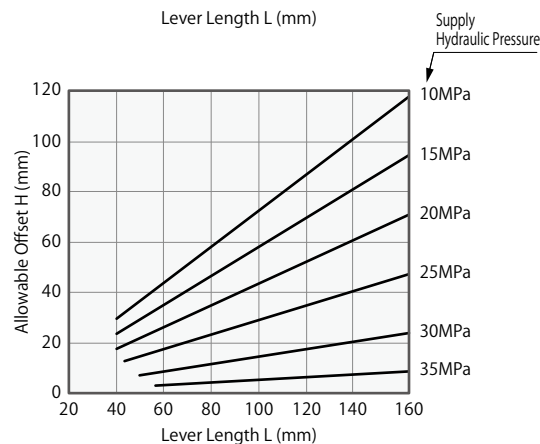
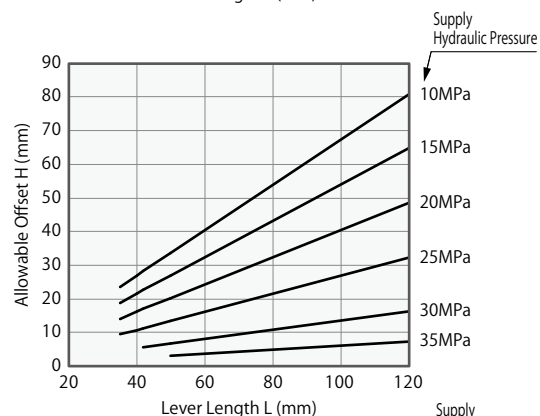
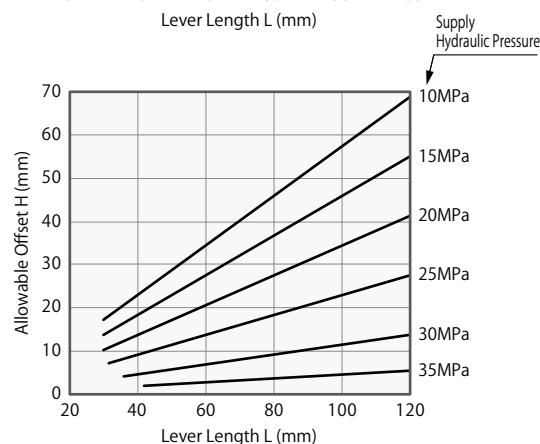
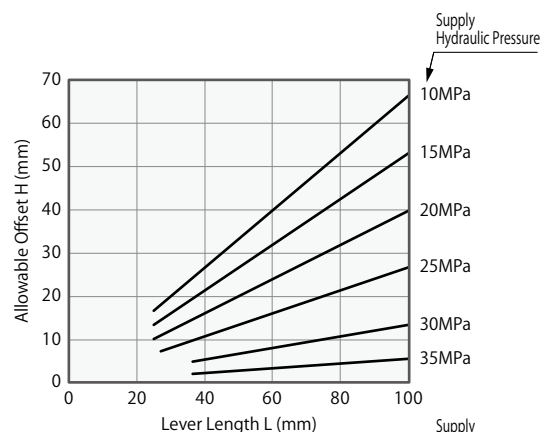
Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=30	L=35	L=42	L=50	L=60	L=80	L=100	L=120
35			2	2	3	4	5	5
32.5			2	3	3	5	6	7
30			5	6	7	9	11	14
27.5		6	7	9	10	14	17	21
25		8	10	11	14	18	23	28
22.5	9	10	12	14	17	23	29	34
20	10	12	14	17	21	28	34	41
17.5	12	14	17	20	24	32	40	48
15	14	16	19	23	28	37	46	55
12.5	15	18	22	26	31	41	52	62
10	17	20	24	29	34	46	57	69

TMA0601-2

Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=35	L=40	L=50	L=60	L=70	L=80	L=100	L=120
35			3	4	4	5	6	7
32.5			3	4	5	5	7	8
30			7	8	9	11	13	16
27.5		8	10	12	14	16	20	24
25	9	11	13	16	19	22	27	32
22.5	12	13	17	20	24	27	34	40
20	14	16	20	24	28	32	40	48
17.5	16	19	24	28	33	38	47	57
15	19	22	27	32	38	43	54	65
12.5	21	24	30	36	42	48	61	73
10	24	27	34	40	47	54	67	81

TMA1001-2

Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=40	L=50	L=56.5	L=80	L=100	L=120	L=140	L=160
35			3	4	5	6	7	9
32.5			4	6	7	9	10	12
30			7	8	12	15	18	23
27.5		11	12	18	22	26	31	35
25		15	17	24	29	35	41	47
22.5	15	18	21	29	37	44	51	59
20	18	22	25	35	44	53	62	71
17.5	21	26	29	41	51	62	72	82
15	24	29	33	47	59	71	82	94
12.5	26	33	37	53	66	79	93	106
10	29	37	42	59	73	88	103	118



Notes :

1. Tables and graphs show the relationship between the lever length and the allowable offset according to the supply hydraulic pressure.
2. Using the lever beyond allowable offset may cause deformation, seizure and fluid leakage etc.
3. The tables and graphs are only for reference. The design should be carried out with allowance fully taken into consideration.

TMA1601-2

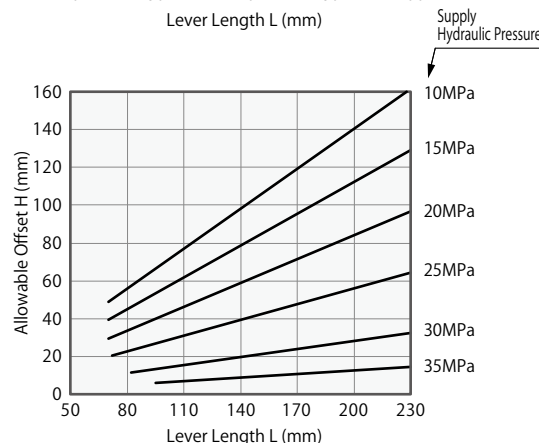
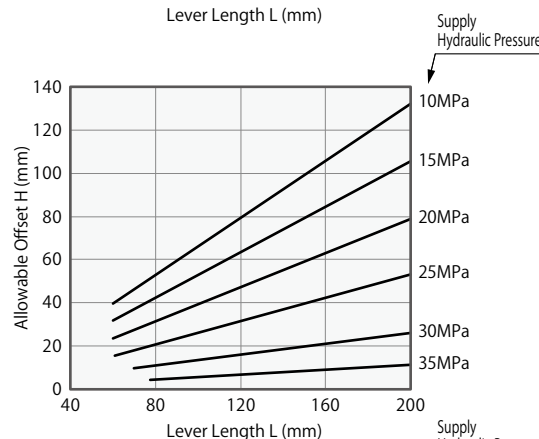
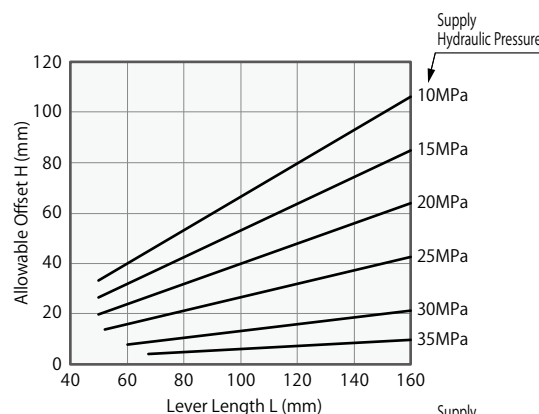
Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=50	L=60	L=67.5	L=80	L=100	L=120	L=140	L=160
35			4	5	6	7	9	10
32.5			4	5	7	8	9	11
30		8	9	11	13	16	19	21
27.5		12	13	16	20	24	28	32
25		16	18	21	27	32	37	43
22.5	17	20	22	27	33	40	47	53
20	20	24	27	32	40	48	56	64
17.5	23	28	31	37	47	56	65	74
15	27	32	36	43	53	64	74	85
12.5	30	36	40	48	60	72	84	96
10	33	40	45	53	66	80	93	106

TMA2501-2

Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=60	L=70	L=77.5	L=100	L=120	L=140	L=160	L=200
35			4	6	7	8	9	11
32.5			5	7	8	9	11	13
30		9	10	13	16	19	21	26
27.5		14	15	20	24	28	32	40
25		18	20	26	32	37	42	53
22.5	20	23	26	33	40	46	53	66
20	24	28	31	40	48	56	63	79
17.5	28	32	36	46	56	65	74	93
15	32	37	41	53	63	74	85	106
12.5	36	42	46	59	71	83	95	119
10	40	46	51	66	79	93	106	132

TMA3201-2

Hydraulic Pressure (MPa)	Allowable Offset H (mm) Non-Usable Range (■)							
	Lever Length L (mm)							
	L=70	L=80	L=95	L=100	L=130	L=160	L=200	L=230
35			6	6	8	10	13	14
32.5			7	7	9	11	14	16
30			13	14	18	22	28	32
27.5		17	20	21	27	34	42	48
25		22	27	28	36	45	56	65
22.5	25	28	33	35	46	56	70	81
20	29	34	40	42	55	67	84	97
17.5	34	39	47	49	64	79	98	113
15	39	45	53	56	73	90	112	129
12.5	44	50	60	63	82	101	126	145
10	49	56	67	70	91	112	140	161



Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

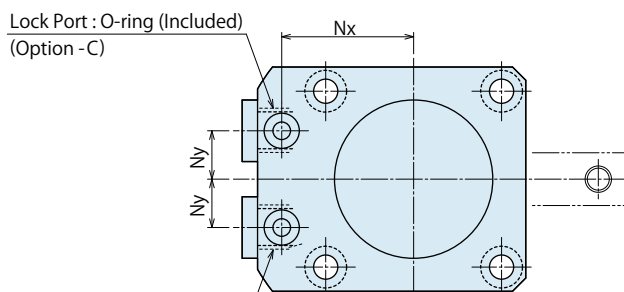
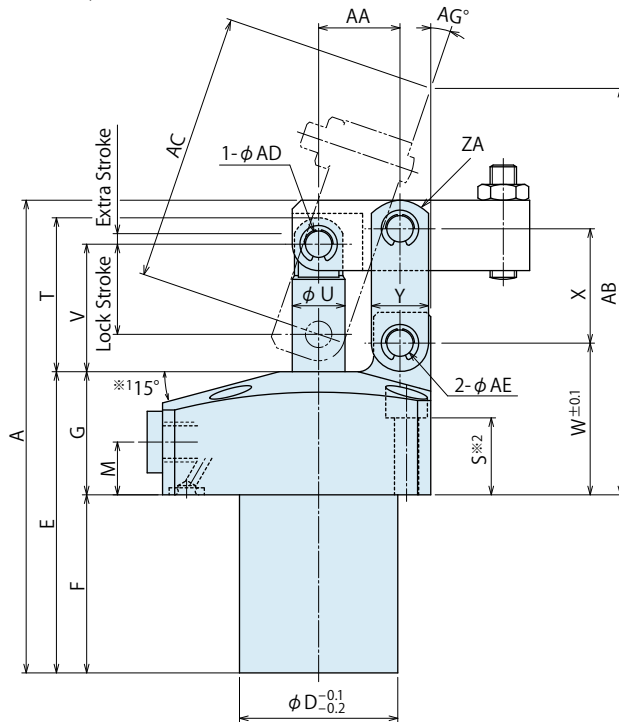
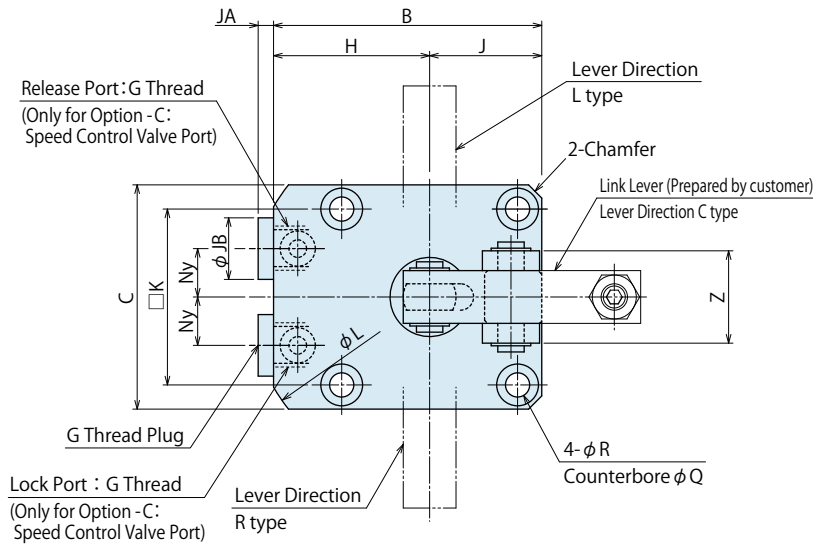
Customized Spring Cylinder

DWA/DWB

External Dimensions

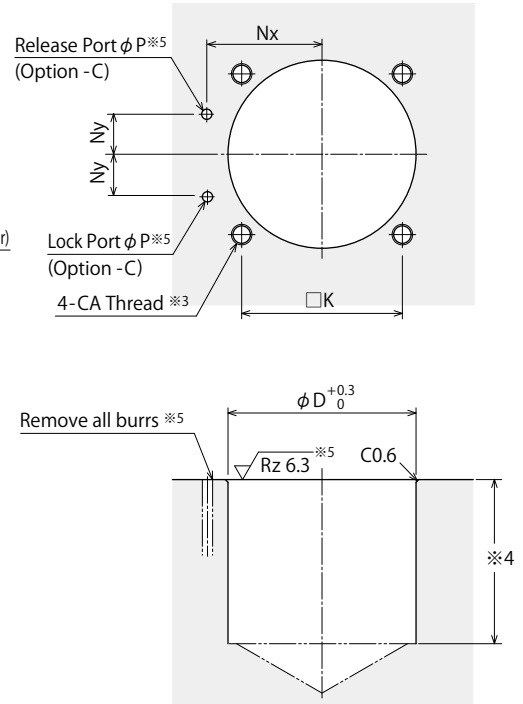
C : Gasket Option (With G Thread Plug)

※The drawing shows the locked state of TMA-2CC.



Release Port: O-ring (Included) (Option -C)

Machining Dimensions of Mounting Area



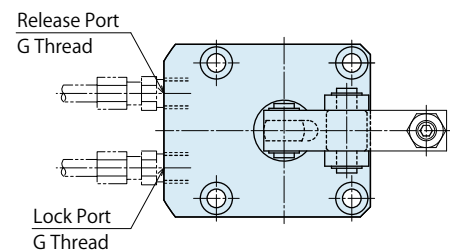
Notes :

- ※3. CA tapping depth of the mounting bolt should be decided according to the mounting height referring to dimension 'S'.
- ※4. The depth of the body mounting hole ϕD should be decided according to the mounting height referring to dimension 'F'.
- ※5. The machining dimension is for -C : Gasket option.

Piping Method

B : Piping Option (G Thread)

※The drawing shows the locked state of TMA-2BC.



Notes :

- ※1. Flange inclination angle is 12° only for TMA1001.
- ※2. Mounting bolts are not provided. Please prepare them according to the mounting height referring to dimension 'S'.
 1. Please use the provided pin (equivalent to $\phi ADf6$, $\phi AEf6$, HRC60) as mounting pin for lever.
 2. Please prepare speed control valve (Refer to P.947) if necessary.

External Dimensions and Machining Dimensions for Mounting

(mm)

Model No.	TMA0251-2□□	TMA0401-2□□	TMA0601-2□□	TMA1001-2□□	TMA1601-2□□	TMA2501-2□□	TMA3201-2□□
Full Stroke	20.5	23.5	26	29.5	35	41	49
Lock Stroke	17.5	20.5	23	26.5	32	38	46
Extra Stroke	3	3	3	3	3	3	3
A	87	97.5	108.5	122.5	151	175.5	205
B	54	61	69	82.5	94.5	109.5	127
C	45	51	60	73	85	100	120
D	33	36	43	48	60	70	85
E	53.5	58.5	63	68.5	84	96.5	111
F	27.5	30.5	33	35.5	46	54.5	61
G	26	28	30	33	38	42	50
H	31.5	35.5	39	46	52	59.5	67
J	22.5	25.5	30	36.5	42.5	50	60
K	34	40	47	57	65	75	88
L	73	81	88	103	116	136	147
M	11	12	13	14	16	17	19
Nx	26	30	33.5	40	45	52.5	60
Ny	9	10	12	15	16	18.5	20
P	3	3	3	3	5	5	5
Q	9	9	11	14	17.5	20	20
R	5.5	5.5	6.8	9	11	14	14
S	15.5	16.5	16	17.5	17.5	18	24
T	30.5	35	37.5	45	55	64.5	77
U	10	12	14	18	22	28	32
V	25	29	31.5	37	45	52	62
W	31.5	34.5	37.5	42	49	54.5	64
X	22	26	30	35.5	43.5	52.5	64
Y	13	13	16	19	25	28	32
Z	21	21	28	37	40	49	64
ZA	R7.5	R7.5	R10	R12	R15	R16	R18
Chamfer	3	3	3	4	5	8	(φ147)
AA	16	18.5	21	24.5	30	36	44
AB	78.7	92.4	103.9	118.4	131.8	148.5	173.6
AC	50.2	61.2	71.7	83	90.8	104.6	122.5
AD	6	6	6	8	10	12	15
AE	6	6	8	10	12	15	18
AG	20.2	18.9	19.9	20.5	21.5	22.4	23.1
CA (Nominal × Pitch)	M5×0.8	M5×0.8	M6×1	M8×1.25	M10×1.5	M12×1.75	M12×1.75
JA	3	3	3	3	3.5	3.5	3.5
JB	14	14	14	14	19	19	19
G Thread	G1/8	G1/8	G1/8	G1/8	G1/4	G1/4	G1/4
O-ring (Option -C)	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P7-N	OR NBR-90 P7-N	OR NBR-90 P7-N

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

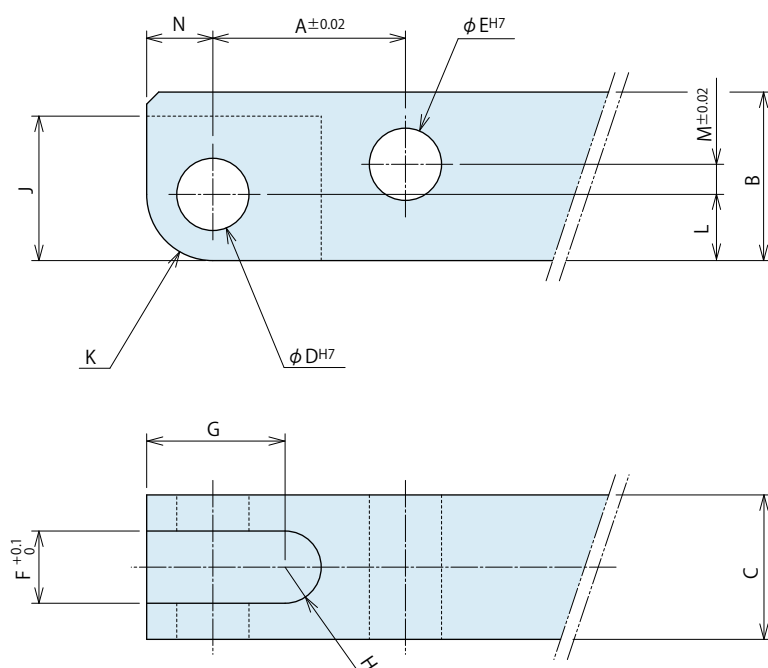
FP
FQ

Customized Spring Cylinder

DWA/DWB

● Link Lever Design Dimension

※ Reference for designing link lever.



● Calculation List of Link Lever Design Dimension

(mm)

Corresponding Model No.	TMA0251	TMA0401	TMA0601	TMA1001	TMA1601	TMA2501	TMA3201
A	16	18.5	21	24.5	30	36	44
B	14	16	20	25	32	38	45
C	$12 \begin{smallmatrix} 0 \\ -0.3 \end{smallmatrix}$	$12 \begin{smallmatrix} 0 \\ -0.3 \end{smallmatrix}$	$16 \begin{smallmatrix} 0 \\ -0.3 \end{smallmatrix}$	$19 \begin{smallmatrix} 0 \\ -0.3 \end{smallmatrix}$	$22 \begin{smallmatrix} 0 \\ -0.3 \end{smallmatrix}$	$25 \begin{smallmatrix} 0 \\ -0.3 \end{smallmatrix}$	$32 \begin{smallmatrix} 0 \\ -0.4 \end{smallmatrix}$
D	$6 \begin{smallmatrix} +0.012 \\ 0 \end{smallmatrix}$	$6 \begin{smallmatrix} +0.012 \\ 0 \end{smallmatrix}$	$6 \begin{smallmatrix} +0.012 \\ 0 \end{smallmatrix}$	$8 \begin{smallmatrix} +0.015 \\ 0 \end{smallmatrix}$	$10 \begin{smallmatrix} +0.015 \\ 0 \end{smallmatrix}$	$12 \begin{smallmatrix} +0.018 \\ 0 \end{smallmatrix}$	$15 \begin{smallmatrix} +0.018 \\ 0 \end{smallmatrix}$
E	$6 \begin{smallmatrix} +0.012 \\ 0 \end{smallmatrix}$	$6 \begin{smallmatrix} +0.012 \\ 0 \end{smallmatrix}$	$8 \begin{smallmatrix} +0.015 \\ 0 \end{smallmatrix}$	$10 \begin{smallmatrix} +0.015 \\ 0 \end{smallmatrix}$	$12 \begin{smallmatrix} +0.018 \\ 0 \end{smallmatrix}$	$15 \begin{smallmatrix} +0.018 \\ 0 \end{smallmatrix}$	$18 \begin{smallmatrix} +0.018 \\ 0 \end{smallmatrix}$
F	6	6	8	10	11	13	16
G	11.5	13	12.5	16	20	24	28
H	R3	R3	R4	R5	R5.5	R6.5	R8
J	12	13	13	17.5	22	26	30.5
K	R5.5	R6	R6	R8	R10	R11	R13
L	5.5	6	6	8	10	11	13
M	2.5	3.5	6	7.5	9.5	13	16
N	5.5	6	6	8	10	11	13

Notes :

1. Please design the link lever length according to the performance curve.
2. If the link lever is not in accordance with the dimension shown above, performance may be degraded and damage can occur.
3. Please use the attached pin (equivalent to $\phi ADf6$, $\phi AEf6$, HRC60) as the mounting pin for lever.
(Please refer to each external dimension of TMA for the dimensions ϕAD and ϕAE .)

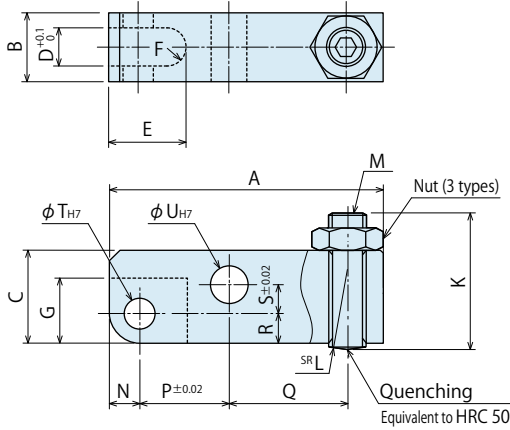
Accessories : Link Lever (LZ-LJ3)

Model No. Indication

LZ 048 0 - LJ3

Size
(Refer to the table)

Design No.
(Revision Number)



Model No.	LZ0400-LJ3	LZ0480-LJ3	LZ0550-LJ3	LZ0650-LJ3	LZ0750-LJ3	LZ0900-LJ3	LZ1050-LJ3
Corresponding Model No.	TMA0251	TMA0401	TMA0601	TMA1001	TMA1601	TMA2501	TMA3201
A	48	54	64	74.5	88.5	102.5	125
B	12 ⁰ _{-0.3}	12 ⁰ _{-0.3}	16 ⁰ _{-0.3}	19 ⁰ _{-0.3}	22 ⁰ _{-0.3}	25 ⁰ _{-0.3}	32 ⁰ _{-0.4}
C	14	16	20	25	32	38	45
D	6	6	8	10	11	13	16
E	14.5	16	16.5	21	25.5	30.5	36
F	R3	R3	R4	R5	R5.5	R6.5	R8
G	12	13	13	17.5	22	26	30.5
K	23	26	32	39	47	56	65
L	10	10	15	20	30	45	60
M	M6×1	M6×1	M8×1.25	M10×1.5	M12×1.75	M16×2	M20×2.5
N	5.5	6	6	8	10	11	13
P	16	18.5	21	24.5	30	36	44
Q	20.5	23.5	29	32	37.5	41.5	51
R	5.5	6	6	8	10	11	13
S	2.5	3.5	6	7.5	9.5	13	16
T	6 ^{+0.012} ₀	6 ^{+0.012} ₀	6 ^{+0.012} ₀	8 ^{+0.015} ₀	10 ^{+0.015} ₀	12 ^{+0.018} ₀	15 ^{+0.018} ₀
U	6 ^{+0.012} ₀	6 ^{+0.012} ₀	8 ^{+0.015} ₀	10 ^{+0.015} ₀	12 ^{+0.018} ₀	15 ^{+0.018} ₀	18 ^{+0.018} ₀

- Notes : 1. Material S45C Surface Finishing: Alkaline Blackening
2. Please use the attached pin (equivalent to φ Adf6, φ Aef6, HRC60) as the mounting pin for lever.

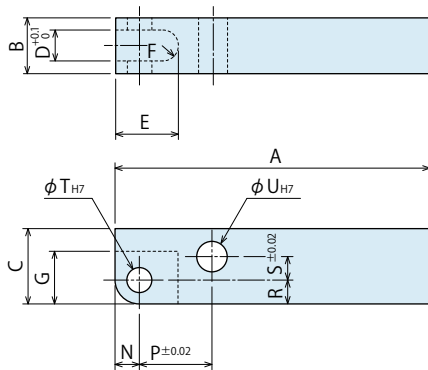
Accessories : Material Link Lever (LZ-LJ2)

Model No. Indication

LZ 048 0 - LJ2

Size
(Refer to the table)

Design No.
(Revision Number)



Model No.	LZ0400-LJ2	LZ0480-LJ2	LZ0550-LJ2	LZ0650-LJ2	LZ0750-LJ2	LZ0900-LJ2	LZ1050-LJ2
Corresponding Model No.	TMA0251	TMA0401	TMA0601	TMA1001	TMA1601	TMA2501	TMA3201
A	75	85	90	105	110	160	220
B	12 ⁰ _{-0.3}	12 ⁰ _{-0.3}	16 ⁰ _{-0.3}	19 ⁰ _{-0.3}	22 ⁰ _{-0.3}	25 ⁰ _{-0.3}	32 ⁰ _{-0.4}
C	14	16	20	25	32	38	45
D	6	6	8	10	11	13	16
E	14.5	16	16.5	21	25.5	30.5	36
F	R3	R3	R4	R5	R5.5	R6.5	R8
G	12	13	13	17.5	22	26	30.5
N	5.5	6	6	8	10	11	13
P	16	18.5	21	24.5	30	36	44
R	5.5	6	6	8	10	11	13
S	2.5	3.5	6	7.5	9.5	13	16
T	6 ^{+0.012} ₀	6 ^{+0.012} ₀	6 ^{+0.012} ₀	8 ^{+0.015} ₀	10 ^{+0.015} ₀	12 ^{+0.018} ₀	15 ^{+0.018} ₀
U	6 ^{+0.012} ₀	6 ^{+0.012} ₀	8 ^{+0.015} ₀	10 ^{+0.015} ₀	12 ^{+0.018} ₀	15 ^{+0.018} ₀	18 ^{+0.018} ₀

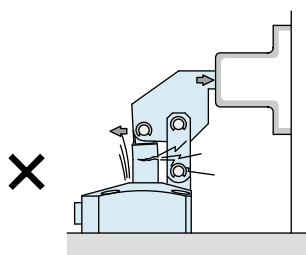
- Notes : 1. Material S45C Surface Finishing: Alkaline Blackening
2. If necessary, the front end should be additionally machined.
3. Please use the attached pin (equivalent to φ Adf6, φ Aef6, HRC60) as the mounting pin for lever.

High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others
Hole Clamp
SFA
SFC
Swing Clamp
LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1
Link Clamp
LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1
Work Support
LD
LC
TNC
TC
Air Sensing Lift Cylinder
LLW
Linear Cylinder / Compact Cylinder
LL
LLR
LLU
DP
DR
DS
DT
Block Cylinder
DBA/DBC
Centering Vise
FVA
FVD
FVC
Control Valve
BZL
BZT
BZX/JZG
BZS
Pallet Clamp
VS/VT
Expansion Locating Pin
VFL/VFM
VFJ/VFK
Pull Stud Clamp
FP
FQ
Customized Spring Cylinder
DWA/DWB

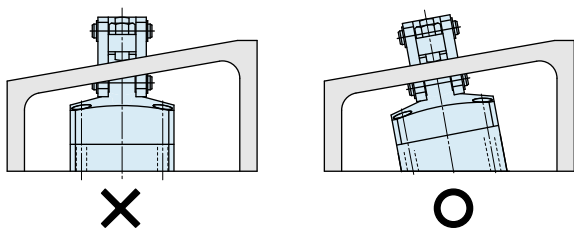
● Cautions

● Notes for Design

- 1) Check Specifications
 - Please use each product according to the specifications.
- 2) Notes for Circuit Design
 - Please read "Notes on Hydraulic Cylinder Speed Control Unit" for proper hydraulic circuit design. Improper circuit design may lead to malfunctions and damages. (Refer to P.1356)
 - Ensure there is no possibility of supplying hydraulic pressure to the lock port and the release port simultaneously.
- 3) Notes for Link Lever Design
 - Make sure no force is applied to the piston rod except from the axial direction. The usage like the one shown in the drawing below will apply a large bending stress to the piston rod and must be avoided.



- If offset load is applied on the link part, use it within the allowable range of "Allowable Offset Graph".
- 4) Protect the exposed area of the piston rod when using a welding fixture.
 - If spatter attaches to the sliding surface it could lead to malfunction and fluid leakage.
 - 5) When clamping on a sloped surface of the workpiece
 - Make sure the clamping surface and the mounting surface of the clamp are parallel.



- 6) When using in a dry environment
 - The link pin can be dried out. Grease it periodically or use a special pin. Contact us for the specifications of special pins.
- 7) Notes for LKA-M/N, LKW
 - When using air sensing link clamp (LKA-M/N, LKW), make sure to check the Notes for Design • Installation • Use (Pages shown below).
 - Link clamp with air sensing option LKA-M/N : Refer to P.633.
 - Link clamp with air sensing valve LKW : Refer to P.655.

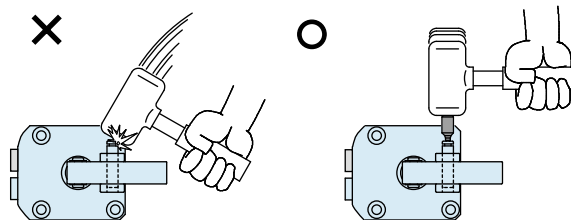
● Installation Notes

- 1) Check the Usable Fluid
 - Please use the appropriate fluid by referring to the Hydraulic Fluid List (P.1355).
- 2) Installation of the Product
 - When mounting the clamp, use hexagonal socket bolts as multiple bolt holes for mounting (with tensile strength of 12.9) and tighten them with the torque shown in the table below. Tightening with greater torque than recommended can dent the seating surface or break the bolt.

	Model No.	Thread Size	Tightening Torque (N·m)
LKA LKC LKW	LKA0360	M4×0.7	4.0
	LKA0400	M5×0.8	8.0
	LKC0400/LKW0401		
	LKA0480	M5×0.8	8.0
	LKC0480/LKW0481		
	LKA0550	M6×1	14
	LKC0550/LKW0551		
	LKA0650	M6×1	14
	LKC0650/LKW0651		
	LKA0750/LKW0751	M8×1.25	33
LJ/LM	LKA0900	M10×1.5	65
	LKA1050	M12×1.75	114
	LJ0302/LM0300	M4×0.7	3.2
	LJ0362/LM0360	M4×0.7	3.2
	LJ0402/LM0400	M5×0.8	6.3
	LJ0482/LM0480	M5×0.8	6.3
	LJ0552/LM0550	M6×1	10
	LJ0652/LM0650	M6×1	10
	LJ0752/LM0750	M8×1.25	25
	LJ0902	M10×1.5	58.8
TMA-2 TMA-1	LJ1052	M12×1.75	98
	TMA0251-2/TMA0250-1	M5×0.8	6.9
	TMA0401-2/TMA0400-1	M5×0.8	6.9
	TMA0601-2/TMA0600-1	M6×1	11.8
	TMA1001-2/TMA1000-1	M8×1.25	25
	TMA1601-2/TMA1600-1	M10×1.5	58.8
	TMA2501-2/TMA2500-1	M12×1.75	98
	TMA3201-2/TMA3200-1	M12×1.75	98

3) Installation / Removal of the Link Lever

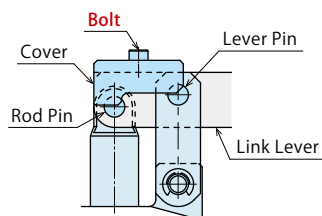
- When inserting the link pin, do not hit the pin directly with a hammer. When using a hammer to insert the pin, always use a cover plate with a smaller diameter than the spring ring groove on the pin.



- The following shows the tightening torque for the mounting bolt of the quick change lever option A.

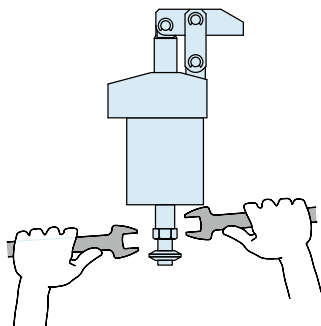
Quick Change Lever Option A

Model No.	Thread Size	Tightening Torque (N·m)
LKA0360-□□-A LJ0362-□□-A / LM0360-□□-A	M3×0.5	1.3
LKA0400-□□-A LKC0400-□□-A / LKW0401-□□-A LJ0402-□□-A / LM0400-□□-A	M3×0.5	1.3
LKA0480-□□-A LKC0480-□□-A / LKW0481-□□-A LJ0482-□□-A / LM0480-□□-A	M3×0.5	1.3
LKA0550-□□-A LKC0550-□□-A / LKW0551-□□-A LJ0552-□□-A / LM0550-□□-A	M3×0.5	1.3
LKA0650-□□-A LKC0650-□□-A / LKW0651-□□-A LJ0652-□□-A / LM0650-□□-A	M4×0.7	3.2
LKA0750-□□-A / LKW0751-□□-A LJ0752-□□-A / LM0750-□□-A	M4×0.7	3.2
LKA0900-□□-A	M5×0.8	6.3
LKA1050-□□-A	M5×0.8	6.3



- 4) Notes on dual rod option (-D) for dog application.

- When attaching dog, set up the piston so that it will not turn around. Please secure the dog or cam and prevent any rotation or torque on the piston rod. Tightening torque of mounting screw is shown in the table below.



Model No.	Thread Size	Tightening Torque (N·m)
LKA0360-□□D	M4×0.7	3.2
LKA0400-□□D	M6×1	10
LKA0480-□□D	M8×1.25	25
LKA0550-□□D	M8×1.25	25
LKA0650-□□D	M8×1.25	25
LKA0750-□□D	M10×1.5	50
LKA0900-□□D	M10×1.5	50
LKA1050-□□D	M10×1.5	50

- 5) Speed Adjustment

- Adjust the speed so that the total operating time is one second or more. If the clamp operates too fast the parts will be worn out leading to premature damage and ultimately complete equipment failure.
- Please make sure to release air from the circuit before adjusting speed. It will be difficult to adjust the speed accurately with air mixed in the circuit.
- Turn the speed control valve gradually from the low-speed side (small flow) to the high-speed side (large flow) to adjust the speed.

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

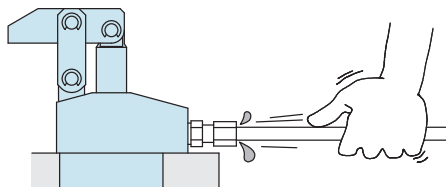
※ Please refer to P.1355 for common cautions.

• Installation Notes • Hydraulic Fluid List • Notes on Hydraulic Cylinder Speed Control Circuit
• Notes on Handling • Maintenance/Inspection • Warranty

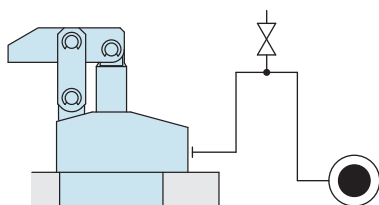
Cautions

Installation Notes (For Hydraulic Series)

- 1) Check the Usable Fluid
 - Please use the appropriate fluid by referring to the Hydraulic Fluid List.
- 2) Procedure before Piping
 - The pipeline, piping connector and fixture circuits should be cleaned by thorough flushing.
 - The dust and cutting chips in the circuit may lead to fluid leakage and malfunction.
 - There is no filter provided with Kosmek's product except for a part of valves which prevents foreign materials and contaminants from getting into the circuit.
- 3) Applying Sealing Tape
 - Wrap with tape 1 to 2 times following the screw direction.
 - Pieces of the sealing tape can lead to oil leakage and malfunction.
 - Please implement piping construction in a clear environment to prevent anything getting in products.
- 4) Air Bleeding of the Hydraulic Circuit
 - If the hydraulic circuit has excessive air, the action time may become very long. If air enters the circuit after connecting the hydraulic port or under the condition of no air in the oil tank, please perform the following steps.
 - ① Reduce hydraulic pressure to less than 2MPa.
 - ② Loosen the cap nut of pipe fitting closest to the clamp by one full turn.
 - ③ Shake the pipeline to loosen the outlet of pipe fitting.
Hydraulic fluid mixed with air comes out.



- ④ Tighten the cap nut after bleeding.
- ⑤ It is more effective to release air at the highest point inside the circuit or at the end of the circuit.
(Set an air bleeding valve at the highest point inside the circuit.)



5) Checking Looseness and Retightening

- At the beginning of the machine installation, the bolt and nut may be tightened lightly. Check the looseness and re-tighten as required.

Hydraulic Fluid List

ISO Viscosity Grade ISO-VG-32		
Maker	Anti-Wear Hydraulic Oil	Multi-Purpose Hydraulic Oil
Showa Shell Sekiyu	Tellus S2 M 32	Morlina S2 B 32
Idemitsu Kosan	Daphne Hydraulic Fluid 32	Daphne Super Multi Oil 32
JX Nippon Oil & Energy	Super Hyrando 32	Super Mulpus DX 32
Cosmo Oil	Cosmo Hydro AW32	Cosmo New Mighty Super 32
ExxonMobil	Mobil DTE 24	Mobil DTE 24 Light
Matsumura Oil	Hydol AW-32	
Castrol	Hyspin AWS 32	

Note : Please contact manufacturers when customers require products in the list above.

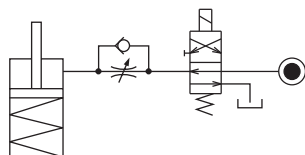
● Notes on Hydraulic Cylinder Speed Control Unit



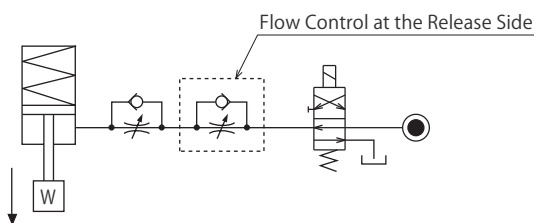
Please pay attention to the cautions below. Design the hydraulic circuit for controlling the action speed of hydraulic cylinder. Improper circuit design may lead to malfunctions and damages. Please review the circuit design in advance.

● Flow Control Circuit for Single Acting Cylinder

For spring return single acting cylinders, restricting flow during release can extremely slow down or disrupt release action. The preferred method is to control the flow during the lock action using a valve that has free-flow in the release direction. It is also preferred to provide a flow control valve at each actuator.



Accelerated clamping speed by excessive hydraulic flow to the cylinder may sustain damage. In this case add flow control to regulate flow. (Please add flow control to release flow if the lever weight is put on at the time of release action when using swing clamps.)



● Flow Control Circuit for Double Acting Cylinder

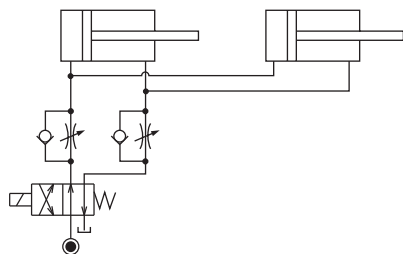
Flow control circuit for double acting cylinder should have meter-out circuits for both the lock and release sides. Meter-in control can have adverse effect by presence of air in the system.

However, in the case of controlling LKE, TMA, TLA, both lock side and release side should be meter-in circuit.

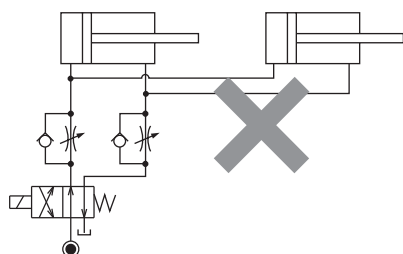
Refer to P.75 for speed adjustment of LKE.

For TMA and TLA, if meter-out circuit is used, abnormal high pressure is created, which causes oil leakage and damage.

【Meter-out Circuit】 (Except LKE/TMA/TLA)

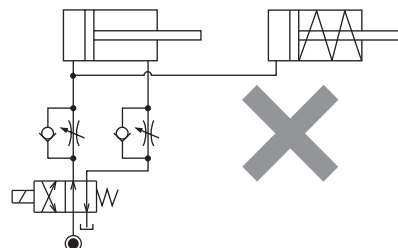


【Meter-in Circuit】 (LKE/TMA/TLA must be controlled with meter-in.)



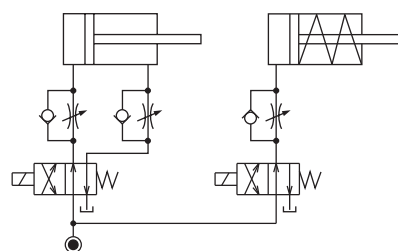
In the case of meter-out circuit, the hydraulic circuit should be designed with the following points.

- ① Single acting components should not be used in the same flow control circuit as the double acting components. The release action of the single acting cylinders may become erratic or very slow.

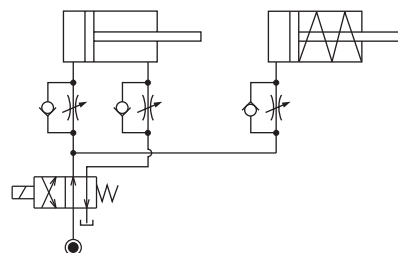


Refer to the following circuit when both the single acting cylinder and double acting cylinder are used together.

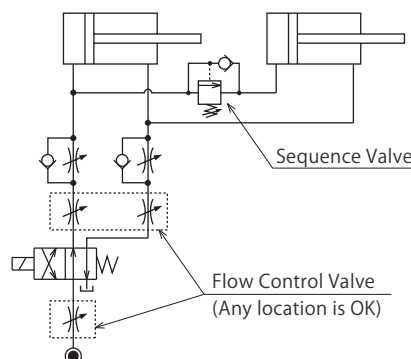
- Separate the control circuit.



- Reduce the influence of double acting cylinder control unit. However, due to the back pressure in tank line, single action cylinder is activated after double action cylinder works.



- ② In the case of meter-out circuit, the inner circuit pressure may increase during the cylinder action because of the fluid supply. The increase of the inner circuit pressure can be prevented by reducing the supplied fluid beforehand via the flow control valve. Especially when using sequence valve or pressure switches for clamping detection. If the back pressure is more than the set pressure then the system will not work as it is designed to.



High-Power
Series

Pneumatic Series

Hydraulic Series

Valve / Coupler
Hydraulic Unit

Manual Operation
Accessories

Cautions / Others

Cautions

Installation Notes
(For Hydraulic Series)

Hydraulic Fluid List

Notes on Hydraulic Cylinder
Speed Control Circuit

Notes on Handling

Maintenance/
Inspection

Warranty

Company Profile

Company Profile

Our Products

History

Index

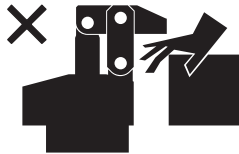
Search by
Alphabetical Order

Sales Offices

● Cautions

● Notes on Handling

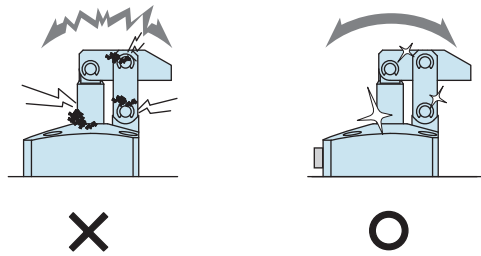
- 1) It should be operated by qualified personnel.
- The hydraulic machine and air compressor should be operated and maintained by qualified personnel.
- 2) Do not operate or remove the product unless the safety protocols are ensured.
 - ① The machine and equipment can only be inspected or prepared when it is confirmed that the safety devices are in place.
 - ② Before the product is removed, make sure that the above-mentioned safety devices are in place. Shut off the pressure and power source, and make sure no pressure exists in the air and hydraulic circuits.
 - ③ After stopping the product, do not remove until the temperature drops.
 - ④ Make sure there is no abnormality in the bolts and respective parts before restarting the machine or equipment.
- 3) Do not touch a clamp (cylinder) while it is working. Otherwise, your hands may be injured due to clinching.



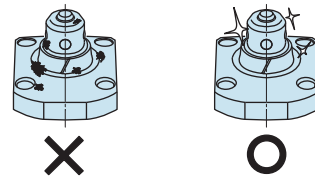
- 4) Do not disassemble or modify.
- If the equipment is taken apart or modified, the warranty will be voided even within the warranty period.

● Maintenance and Inspection

- 1) Removal of the Machine and Shut-off of Pressure Source
 - Before the machine is removed, make sure that safety devices and preventive devices are in place. Shut off the pressure and power source, and make sure no pressure exists in the air and hydraulic circuits.
 - Make sure there is no abnormality in the bolts and respective parts before restarting.
- 2) Regularly clean the area around the piston rod and plunger.
 - If it is used when the surface is contaminated with dirt, it may lead to packing seal damage, malfunctioning and fluid leakage.



- 3) Please clean out the reference surfaces on a regular basis (taper reference surface and seating surface) of the locating products. (VS/VT/VFL/VFM/VFJ/VFK/WVS/VWM/VWK/VX/VXE/VXF)
 - The locating products, except VX/VXE/VXF model, can remove contaminants with cleaning functions. However, hardened cutting chips, adhesive coolant and others may not be removed. Make sure there are no contaminants before installing a workpiece/pallet.
 - Continuous use with contaminant on components will lead to locating accuracy failure, malfunction and fluid leakage.



- 4) If disconnecting by couplers, air bleeding should be carried out on a regular basis to avoid air mixed in the circuit.
- 5) Regularly tighten nut, bolt, pin, cylinder, pipe line and others to ensure proper use.
- 6) Make sure the hydraulic fluid has not deteriorated.
- 7) Make sure there is a smooth action without an irregular noise.
 - Especially when it is restarted after left unused for a long period, make sure it can be operated correctly.
- 8) The products should be stored in the cool and dark place without direct sunshine or moisture.
- 9) Please contact us for overhaul and repair.

Cautions[Installation Notes
\(For Hydraulic Series\)](#)[Hydraulic Fluid List](#)[Notes on Hydraulic Cylinder
Speed Control Circuit](#)[Notes on Handling](#)[Maintenance/
Inspection](#)[Warranty](#)**Company Profile**[Company Profile](#)[Our Products](#)[History](#)**Index**[Search by](#)[Alphabetical Order](#)**Sales Offices**

● Warranty

1) Warranty Period

- The product warranty period is 18 months from shipment from our factory or 12 months from initial use, whichever is earlier.

2) Warranty Scope

- If the product is damaged or malfunctions during the warranty period due to faulty design, materials or workmanship, we will replace or repair the defective part at our expense.

Defects or failures caused by the following are not covered.

- ① If the stipulated maintenance and inspection are not carried out.
- ② If the product is used while it is not suitable for use based on the operator's judgment, resulting in defect.
- ③ If it is used or operated in an inappropriate way by the operator.
(Including damage caused by the misconduct of the third party.)
- ④ If the defect is caused by reasons other than our responsibility.
- ⑤ If repair or modifications are carried out by anyone other than Kosmek, or without our approval and confirmation, it will void warranty.
- ⑥ Other caused by natural disasters or calamities not attributable to our company.
- ⑦ Parts or replacement expenses due to parts consumption and deterioration.
(Such as rubber, plastic, seal material and some electric components.)

Damages excluding from direct result of a product defect shall be excluded from the warranty.

Control Valve

Model BZL

Model BZT

Model BZX

Model JZG

Model BZS

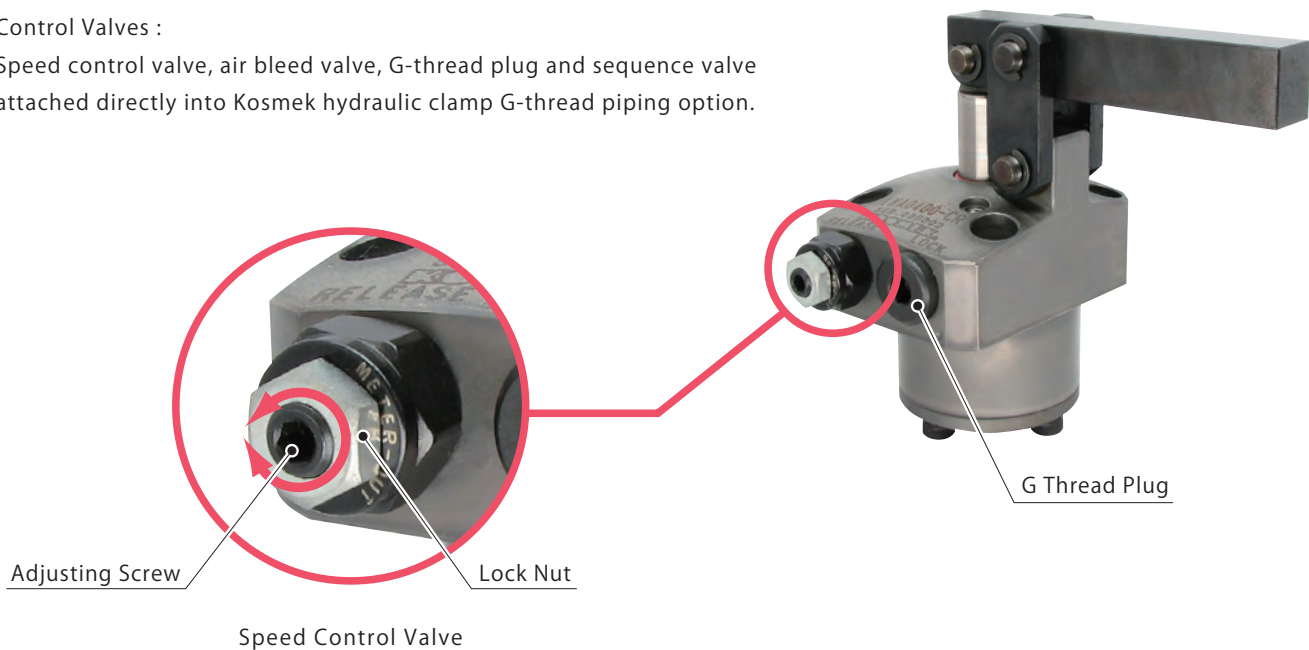


Directly-Attached Speed Control Valve, Air Bleed Valve, G-Thread Plug and Sequence Valve

• Directly Attached to Clamps

Control Valves :

Speed control valve, air bleed valve, G-thread plug and sequence valve attached directly into Kosmek hydraulic clamp G-thread piping option.



Speed Control Valve

Model BZL
Model BZT



Air Bleed Valve

Model BZX



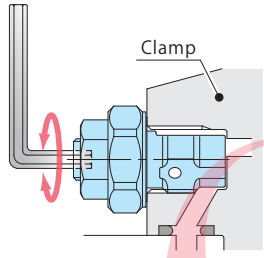
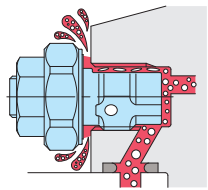
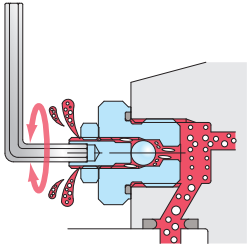
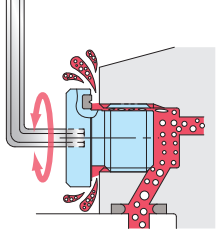
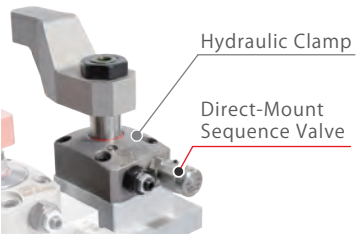
G Thread Plug

Model JZG



Direct-Mount Sequence Valve

Model BZS

	Operating Pressure Range	Action Description
Speed Control Valve (For Low Pressure) Model BZL → P.949	7MPa or less	Adjust the flow rate with a wrench. Able to adjust the clamping speed individually. 
Speed Control Valve (For High Pressure) Model BZT → P.953	35MPa or less	Air bleeding in the circuit is possible by loosening the speed control valve. 
Air Bleed Valve Model BZX → P.955	25MPa or less	Air bleeding in the circuit is possible by wrench. 
G Thread Plug Model JZG → P.957	35MPa or less	Air bleeding in the circuit is possible by loosening the G thread plug. 
Direct-Mount Sequence Valve Model BZS → P.959	7MPa or less	Sequence Valve directly attaches to KOSMEK hydraulic clamp's G-thread piping option. Controls the operating sequence of each actuator. 

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Model No. Indication (Speed Control Valve for High Pressure)

BZT 0 10 1 - A

10
1
A

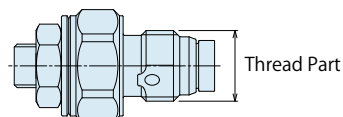
1
2
3



1 G Thread Size

10 : Thread Part G1/8A Thread

20 : Thread Part G1/4A Thread



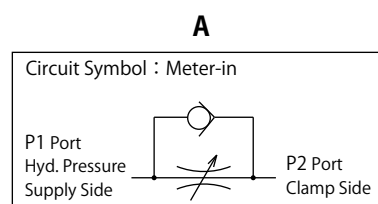
2 Design No.

1 : Revision Number

3 Control Method

A : Meter-in

※ Meter-out option is not available for BZT.



Specifications

Model No.		BZT0101-A	BZT0201-A
Max. Operating Pressure	MPa	35	
Min. Operating Pressure	MPa	10	
Control Method		Meter-in	
G Thread Size		G1/8A	G1/4A
Cracking Pressure	MPa	0.04	
Max. Passage Area	mm ²	2.6	5.0
Usable Fluid		General Hydraulic Oil Equivalent to ISO-VG-32	
Operating Temperature	°C	0 ~ 70	
Tightening Torque for Main Body	N·m	10	25
Weight	g	12	26

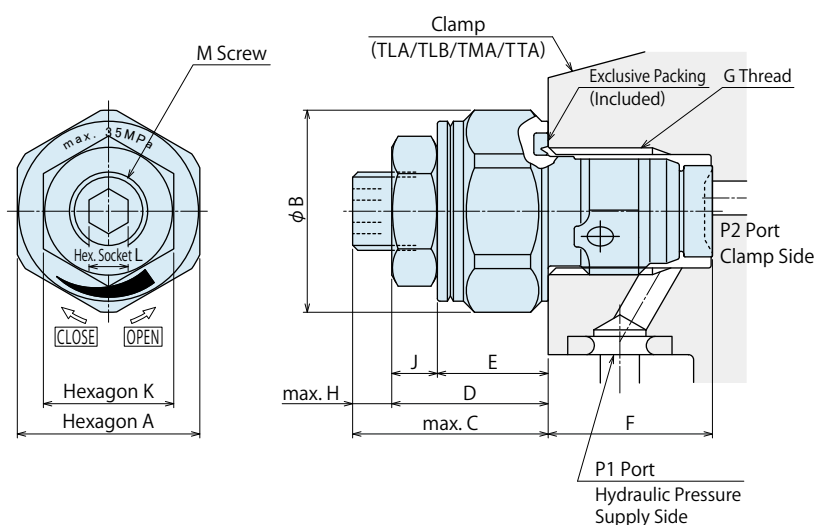
- Notes :
1. It must be mounted with recommended torque. Because of the structure of the metal seal, if mounting torque is insufficient, the flow control valve may not be able to adjust the flow rate.
 2. Do not attach a used BZT to other clamps.
Flow control will not be made because the bottom depth difference of G thread makes metal seal insufficient.

Applicable Products

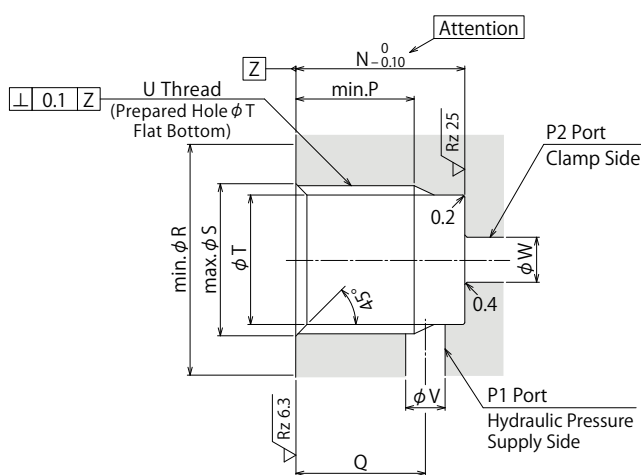
Model	TLA-2 (Double Action) Swing Clamp	TLB-2 (Double Action) Swing Clamp	TLA-1 (Single Action) Swing Clamp	TMA-2 (Double Action) Link Clamp	TMA-1 (Single Action) Link Clamp	TTA (Double Action) Linear Cylinder	TC (Single Action) Work Support
BZT0101-A	TLA0801-2C□□	TLB0801-2C□□	TLA0802-1C□	TMA0251-2C□	TMA0250-1C□	TTA0360-C□□	TC0553-C□
	TLA1001-2C□□	TLB1001-2C□□	TLA1002-1C□	TMA0401-2C□	TMA0400-1C□	TTA0400-C□□	TC0653-C□
	TLA1601-2C□□	TLB1601-2C□□	TLA1602-1C□	TMA0601-2C□	TMA0600-1C□	TTA0480-C□□	TC0753-C□
				TMA1001-2C□	TMA1000-1C□	TTA0550-C□□	
BZT0201-A	TLA2001-2C□□	TLB2001-2C□□	TLA2002-1C□	TMA1601-2C□	TMA1600-1C□	TTA0650-C□□	
	TLA2501-2C□□	TLB2501-2C□□	TLA2502-1C□	TMA2501-2C□	TMA2500-1C□		
	TLA4001-2C□□	TLB4001-2C□□	TLA4002-1C□	TMA3201-2C□	TMA3200-1C□		

- Notes :
1. It is not recommended to use BZT for TC040□ / TC048□ / TL□040□ / TL□060□ since they have small cylinder capacity and it is difficult to adjust the speed.
 2. In case of controlling TMA, TLA, TTA, both lock side and release side should be meter-in circuit.
If meter-out circuit is used, abnormal high pressure is created, which causes oil leakage and damage.

External Dimensions



Machining Dimensions of Mounting Area



Model No.	BZT0101-A	BZT0201-A
A	14	18
B	15.5	20
C	15	16
D	12	13
E	8.5	9.5
F	(12.6)	(16.1)
G	G1/8	G1/4
H	3	3
J	3.5	3.5
K	10	10
L	3	3
M (Nominal×Pitch)	M6×0.75	M6×0.75
N	12.5	16
P	8.5	11
Q	9.5	12
R	16	20.5
S	10	13.5
T	8.7	11.5
U	G1/8	G1/4
V	2.5 ~ 3.5	3.5 ~ 4.5
W	2.5 ~ 5	3.5 ~ 7

Notes :

1. Since the $\nabla R_{z 6.3}$ area is sealing part, be careful not to damage it.
2. Since the $\nabla R_{z 12.5}$ area is the metal sealing part of BZL, be careful not to damage it. (Especially when deburring)
3. No cutting chips or burr should be at the tolerance part of machining hole.
4. As shown in the drawing, P1 port is used as the hydraulic supply side and P2 port as the clamp side.

Notes

1. Please read "Notes on Hydraulic Cylinder Speed Control Unit" for proper hydraulic circuit design.
Improper circuit design may lead to malfunctions and damages. (Refer to P.1356)
2. It is dangerous to release the air under high pressure. It must be done under lower pressure.
(For reference : the minimum operating range of the product within the circuit.)
3. When the cylinder capacity is small, the speed of flow may not be controlled properly. (Recommended Cylinder Capacity : 3cm³ or more)

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB

Model No. Indication (G Thread Plug with Air Bleeding Function) PAT.

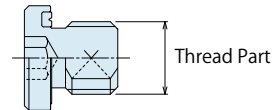
JZG0 1 0

1 2



1 G Thread Size

- 1 : Thread Part G1/8A Thread
 2 : Thread Part G1/4A Thread
 3 : Thread Part G3/8A Thread



2 Design No.

- 0 : Revision Number

Specifications

Model No.		JZG010	JZG020	JZG030
Max. Operating Pressure	MPa	35		
Withstanding Pressure	MPa	42		
G Thread Size		G1/8A	G1/4A	G3/8A
Usable Fluid		General Hydraulic Oil Equivalent to ISO-VG-32		
Operating Temperature	°C	0 ~ 70		
Tightening Torque for Main Body N·m	Female Thread Side Material : Steel	10	25	35
	Female Thread Side Material : Aluminum (For LT/LM※1)	8	20	28
Weight	g	7	15	23

Notes : 1. Air bleeding under high pressure is dangerous. It must be done under lower pressure.

(For reference : the minimum operation pressure range of the product within the circuit)

2. Refer to the machining dimensions of BZL mounting area when installing JZG into a hydraulic circuit.

※1. Body material of LT/LM is aluminum alloy, so install it with the tightening torque for aluminum.

Applicable Products

Model No.	LHA (Double Action) Swing Clamp	LHC (Double Action) Swing Clamp	LHD (Double Action) Swing Clamp	LHE (Double Action) High-Power Swing Clamp	LHS (Double Action) Swing Clamp	LHV (Double Action) Swing Clamp	LHW (Double Action) Swing Clamp	LT (Single Action) Swing Clamp	LG (Single Action) Swing Clamp
JZG010	LHA0360-C□□□	LHC0360-C□□□	LHD0400-C□□□	LHE0300-C□	LHS0360-C□□□	LHV0400-C□□□	LHW0401-C□□□	LT0301-C□□□	LG0301-C□□□
	LHA0400-C□□□	LHC0400-C□□□	LHD0480-C□□□	LHE0360-C□	LHS0400-C□□□	LHV0480-C□□□	LHW0481-C□□□	LT0361-C□□□	LG0361-C□□□
	LHA0480-C□□□	LHC0480-C□□□	LHD0550-C□□□	LHE0400-C□	LHS0480-C□□□	LHV0550-C□□□	LHW0551-C□□□	LT0401-C□□□	LG0401-C□□□
	LHA0550-C□□□	LHC0550-C□□□		LHE0480-C□	LHS0550-C□□□			LT0481-C□□□	LG0481-C□□□
JZG020	LHA0650-C□□□	LHC0650-C□□□			LHS0650-C□□□	LHV0650-C□□□	LHW0651-C□□□	LT0651-C□□□	LG0651-C□□□
	LHA0750-C□□□				LHS0750-C□□□	LHV0750-C□□□	LHW0751-C□□□	LT0751-C□□□	LG0751-C□□□
JZG030	LHA0900-C□□□				LHS0900-C□□□				LG0901-C□□□
	LHA1050-C□□□				LHS1050-C□□□				LG1051-C□□□

Model No.	LGV (Single Action) Swing Clamp	DBA (Double Action) Block Cylinder	DBC (Double Action) Block Cylinder	FVA (Double Action) Centering Vise	FVC (Double Action) Centering Vise	FVD (Double Action) Centering Vise	LC (Single Action) Work Support	LCW (Single Action) Work Support	TC (Single Action) Work Support
JZG010	LGV0400-C□□	DBA0250-C□	DBC0250-C□	FVA0401	FVC0630	FVD1600	LC0263-C□□	LCW0363-C□	TC0403-C□□□
	LGV0480-C□□	DBA0320-C□	DBC0320-C□	FVA0631			LC0303-C□□□	LCW0403-C□	TC0483-C□□□
	LGV0550-C□□			FVA1001			LC0363-C□□□	LCW0483-C□	TC0553-C□□□
							LC0403-C□□□	LCW0553-C□	TC0653-C□□□
							LC0483-C□□□	LCW0653-C□	TC0753-C□□□
							LC0553-C□□□		
JZG020	LGV0650-C□□	DBA0400-C□	DBC0400-C□		FVC1000	FVD4000	LC0753-C□□□		
	LGV0750-C□□	DBA0500-C□	DBC0500-C□				LC0903-C□□□		

Applicable Products

Model No.	LKA (Double Action) Link Clamp	LKC (Double Action) Link Clamp	LKE (Double Action) High-Power Link Clamp	LKK (Double Action) Universal Clamp	LKV (Double Action) Link Clamp	LKW (Double Action) Link Clamp	LM (Single Action) Link Clamp	LJ (Single Action) Link Clamp	LJV (Single Action) Link Clamp
JZG010	LKA0360-C□□□	LKC0400-C□□□	LKE0300-C□	LKK0360-C□	LKV0400-C□□□	LKW0401-C□□□	LM0300-C□	LJ0302-C□	LJV0400-C□□□
	LKA0400-C□□□	LKC0480-C□□□	LKE0360-C□	LKK0400-C□	LKV0480-C□□□	LKW0481-C□□□	LM0360-C□	LJ0362-C□	LJV0480-C□□□
	LKA0480-C□□□	LKC0550-C□□□	LKE0400-C□	LKK0480-C□	LKV0550-C□□□	LKW0551-C□□□	LM0400-C□	LJ0402-C□	LJV0550-C□□□
	LKA0550-C□□□		LKE0480-C□	LKK0550-C□			LM0480-C□	LJ0482-C□	
JZG020	LKA0650-C□□□	LKC0650-C□□□		LKK0650-C□	LKV0650-C□□□	LKW0651-C□□□	LM0650-C□	LJ0652-C□	LJV0650-C□□□
	LKA0750-C□□□				LKV0750-C□□□	LKW0751-C□□□	LM0750-C□	LJ0752-C□	LJV0750-C□□□
JZG030	LKA0900-C□□□							LJ0902-C□	
	LKA1050-C□□□							LJ1052-C□	

Model No.	TLA-1 (Single Action) Swing Clamp	TLA-2 (Double Action) Swing Clamp	TLB-2 (Double Action) Swing Clamp	TLV-2 (Double Action) Swing Clamp	TMA-1 (Double Action) Link Clamp	TMA-2 (Double Action) Link Clamp	TMV-2 (Double Action) Link Clamp
JZG010	TLA0402-1C□	TLA0401-2C□□	TLB0401-2C□□	TLV0800-2C□□	TMA0250-1C□	TMA0251-2C□	TMV0400-2C□□
	TLA0602-1C□	TLA0601-2C□□	TLB0601-2C□□	TLV1000-2C□□	TMA0400-1C□	TMA0401-2C□	TMV0600-2C□□
	TLA0802-1C□	TLA0801-2C□□	TLB0801-2C□□	TLV1600-2C□□	TMA0600-1C□	TMA0601-2C□	TMV1000-2C□□
	TLA1002-1C□	TLA1001-2C□□	TLB1001-2C□□		TMA1000-1C□	TMA1001-2C□	
	TLA1602-1C□	TLA1601-2C□□	TLB1601-2C□□				
JZG020	TLA2002-1C□	TLA2001-2C□□	TLB2001-2C□□	TLV2000-2C□□	TMA1600-1C□	TMA1601-2C□	TMV1600-2C□□
	TLA2502-1C□	TLA2501-2C□□	TLB2501-2C□□		TMA2500-1C□	TMA2501-2C□	
	TLA4002-1C□	TLA4001-2C□□	TLB4001-2C□□		TMA3200-1C□	TMA3201-2C□	

Model No.	LFA (Double Action) Link Clamp	LFW (Double Action) Link Clamp	LSA (Double Action) Side Clamp	LSE (Double Action) High-Power Side Clamp	LL (Double Action) Linear Cylinder	LLR (Double Action) Linear Cylinder	LLV (Double Action) Lift Cylinder	LLW (Double Action) Lift Cylinder	TTA (Double Action) Linear Cylinder
JZG010	LFA0480-C□□	LFW0480-C□□	LSA0360-C□	LSE0360-C□	LL0360-C□□□	LLR0360-C□□□	LLV0360-C□□□	LLW0361-C□□□	TTA0360-C□□□
	LFA0550-C□□	LFW0550-C□□			LL0400-C□□□	LLR0400-C□□□	LLV0400-C□□□	LLW0401-C□□□	TTA0400-C□□□
					LL0480-C□□□	LLR0480-C□□□	LLV0480-C□□□	LLW0481-C□□□	TTA0480-C□□□
					LL0550-C□□□	LLR0550-C□□□			TTA0550-C□□□
JZG020	LFA0650-C□□	LFW0650-C□□			LL0650-C□□□	LLR0650-C□□□			TTA0650-C□□□
	LFA0750-C□□	LFW0750-C□□			LL0750-C□□□	LLR0750-C□□□			
JZG030					LL0900-C□□□	LLR0900-C□□□			
					LL1050-C□□□	LLR1050-C□□□			

High-Power Series

Pneumatic Series

Hydraulic Series

Valve / Coupler Hydraulic Unit

Manual Operation Accessories

Cautions / Others

Hole Clamp

SFA
SFC

Swing Clamp

LHA
LHC
LHS
LHW
LG/LT
TLA-2
TLB-2
TLA-1

Link Clamp

LKA
LKC
LKW
LJ/LM
TMA-2
TMA-1

Work Support

LD
LC
TNC
TC

Air Sensing

Lift Cylinder

LLW

Linear Cylinder / Compact Cylinder

LL
LLR
LLU
DP
DR
DS
DT

Block Cylinder

DBA/DBC

Centering Vise

FVA
FVD
FVC

Control Valve

BZL
BZT
BZX/JZG
BZS

Pallet Clamp

VS/VT

Expansion Locating Pin

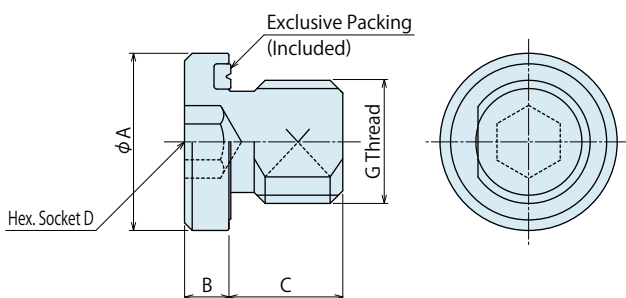
VFL/VFM
VFJ/VFK

Pull Stud Clamp

FP
FQ

Customized Spring Cylinder

DWA/DWB



Model No.	(mm)		
	JZG010	JZG020	JZG030
A	14	18	22
B	3.5	4.5	4.5
C	8	9	10
D	5	6	8
G	G1/8A	G1/4A	G3/8A

External Dimensions

Manifold Block

Model WHZ-MD

Model LZY-MD

Model LZ-MS

Model LZ-MP

Model LZ-C

Model LZ-CQ

Model TMZ-1MB

Model TMZ-2MB

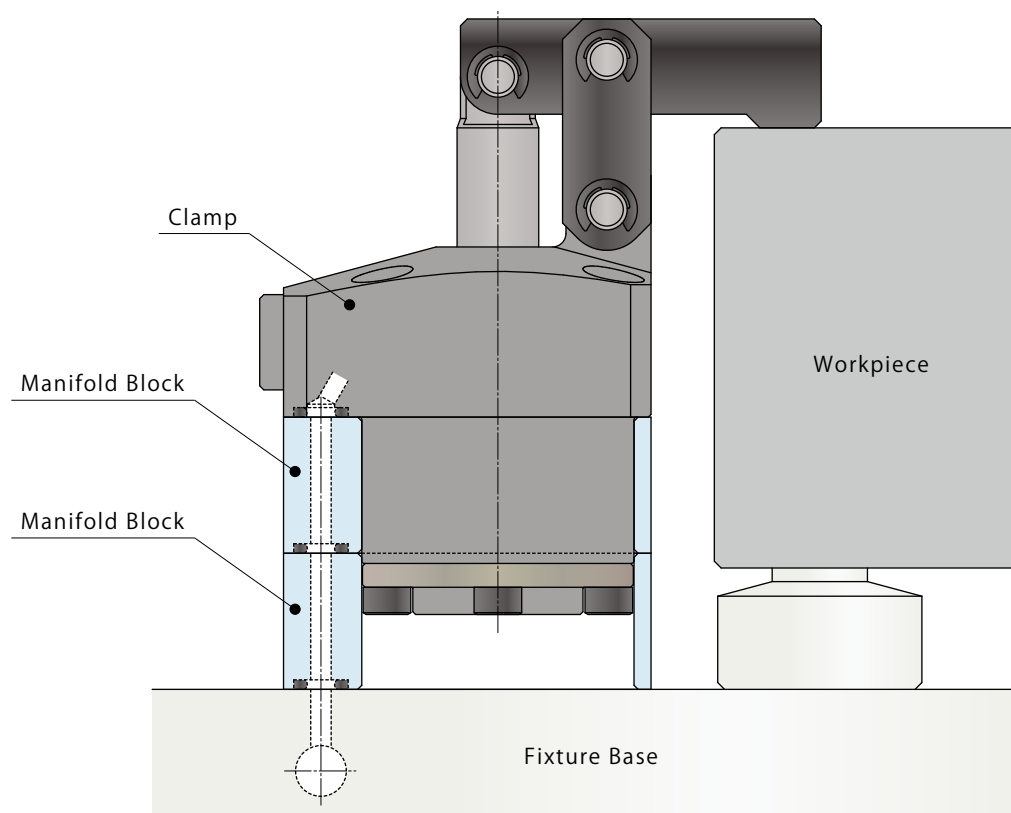
Model DZ-MG ☐

Model DZ-MS ☐



● Manifold Block

The mounting height of clamp is adjustable with the manifold block.

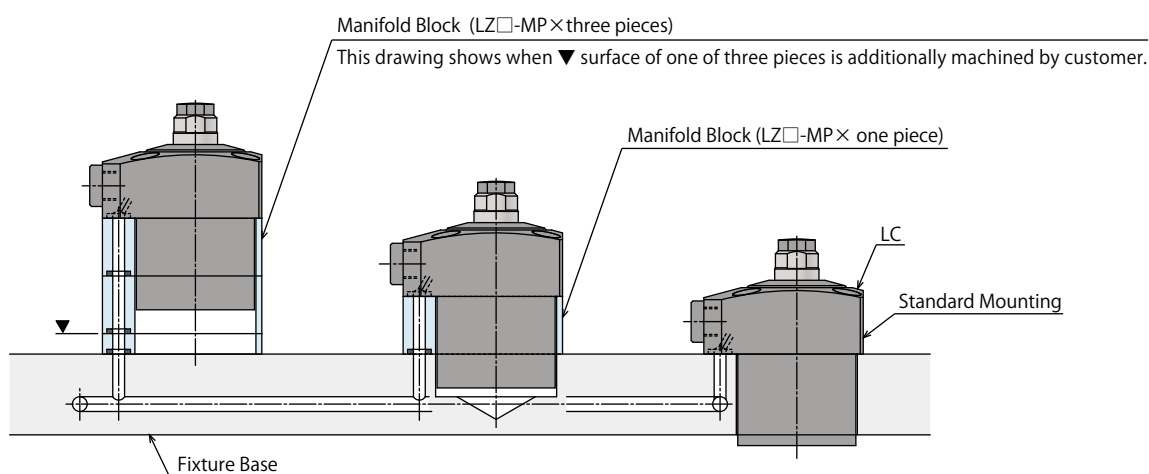


Applicable Model

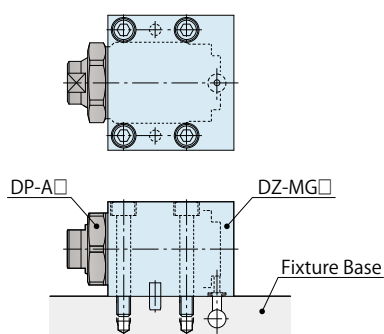
Manifold Block Model No.	Corresponding Item Model No.				
Model WHZ-MD	Model WCA Model WCE	Model WHA Model WHE			
Model LZY-MD	Model LKA Model LKC	Model LKE Model LKK	Model LHA Model LHC	Model LHE Model LHS	Model LL
Model LZ-MS	Model LJ Model LM	Model LG Model LT			
Model LZ-MP	Model LC	Model TC			
Model LZ-C	Model LD				
Model LZ-CQ	Model LD-Q				
Model TMZ-1MB	Model TMA-1				
Model TMZ-2MB	Model TMA-2				
Model DZ-MG□/MS□	Model DP				

Application Examples

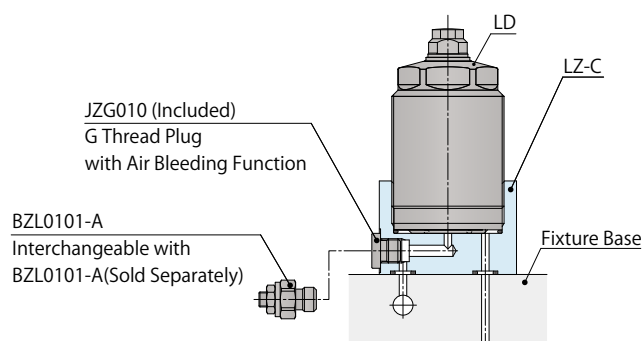
● Work Support (LC) Application Example



● Push Cylinder (DP) Application Example



● Work Support (LD) Application Example



High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others

Screw Locator

VXF/VXE

Manual Expansion Locating Pin

VX

Manifold Block

WHZ-MD

LZY-MD

LZ-MS

LZ-MP

LZ-C

LZ-CQ

TMZ-1MB

TMZ-2MB

DZ-M

Manifold Block / Nut

DZ-R

DZ-C

DZ-P

DZ-B

LZ-S

LZ-SQ

WNZ-SQ

TNEZ-S

TNEZ-SQ

Pressure Switch

JBA

Pressure Gauge

JGA/JGB

Manifold

JX

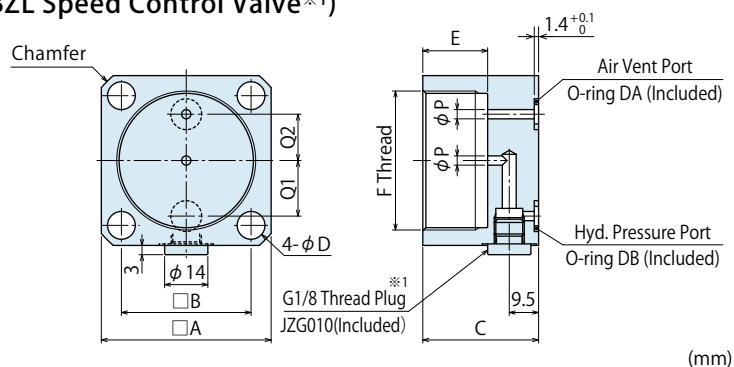
Coupler Switch

PS

G-Thread Fitting

● Manifold Block for LD (Able to Mount BZL Speed Control Valve^{※1})

Model No. Indication

LZ 036 0 - CSize
(Refer to
following table)Design No.
(Revision Number)

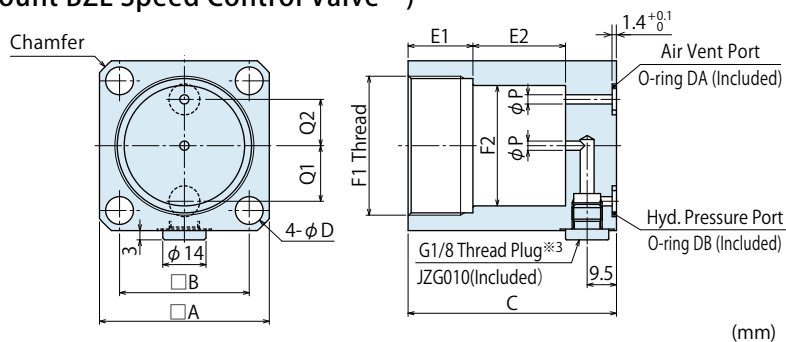
(mm)

Model No.	LZ0220-C	LZ0260-C	LZ0300-C	LZ0360-C	LZ0450-C
Corresponding Model No.	LD0223 ^{※2}	LD0263 ^{※2}	LD0303 ^{※2}	LD0363 ^{※2}	LD0453 ^{※2}
A	28	35	38	45	55
B	21	26	29	35	42
C	30.5	32.5	33.5	34.5	37.5
D	4.5	5.5	5.5	6.8	9
E	14	16	17	18	21
F (Nominal×Pitch)	M22×1.5	M26×1.5	M30×1.5	M36×1.5	M45×1.5
P	2	2.5	3	3	3
Q1	4.5	8	9.5	13	18
Q2	7	9.5	11	13	15
Chamfer	C2	C3	C3	C3	C4
DA	OR NBR-90 P5-N	OR NBR-90 P7-N			
DB	OR NBR-90 P5-N	OR NBR-90 P7-N			
Weight kg	0.12	0.20	0.24	0.34	0.52

- Notes: 1. Material: S45C Surface Finishing: Alkaline Blackening
 2. Mounting bolts are not provided. Prepare mounting bolts according to the mounting height using the dimension C as a reference.
 3. When downloading CAD data from our website to design this product, make sure to check the tolerances and notes shown in the machining dimensions of mounting area for LD Work Support on P. 732L and for BZL Speed Control Valve on P. 951.
 Failure to do so may result in unstable operation or malfunction.
^{※1} Plunger operating time of LD work support can be adjusted by removing the attached G thread plug (JZG010) and replacing it with the separately ordered speed control valve (BZL0101-A).
^{※2} It is not applicable for LD-Q: Work Support Hydraulic Advance Long Stroke Option. (Please select from LZ-CQ.)

● Manifold Block for LD-Q (Able to Mount BZL Speed Control Valve^{※3})

Model No. Indication

LZ 036 0 - CQSize
(Refer to
following table)Design No.
(Revision Number)

(mm)

Model No.	LZ0220-CQ	LZ0260-CQ	LZ0300-CQ	LZ0360-CQ	LZ0450-CQ
Corresponding Model No.	LD0223-Q ^{※4}	LD0263-Q ^{※4}	LD0303-Q ^{※4}	LD0363-Q ^{※4}	LD0453-Q ^{※4}
A	28	35	38	45	55
B	21	26	29	35	42
C	50	49.5	53	60.5	67.5
D	4.5	5.5	5.5	6.8	9
E1	14	16	17	18	21
E2	19.5	17	19.5	26	30
F1 (Nominal×Pitch)	M22×1.5	M26×1.5	M30×1.5	M36×1.5	M45×1.5
F2	16	20	24	30	39
P	2	2.5	3	3	3
Q1	4.5	8	9.5	13	18
Q2	7	9.5	11	13	15
Chamfer	C2	C3	C3	C3	C4
DA	OR NBR-90 P5-N	OR NBR-90 P7-N			
DB	OR NBR-90 P5-N	OR NBR-90 P7-N			
Weight	0.21	0.31	0.38	0.58	0.89

- Notes: 1. Material: S45C Surface Finishing: Alkaline Blackening
 2. Mounting bolts are not provided. Prepare mounting bolts according to the mounting height using the dimension C as a reference.
 3. When downloading CAD data from our website and making this product, make sure to check the tolerances and notes shown in the machining dimensions of mounting area for LD-Q Work Support on P. 733 and for BZL Speed Control Valve on P.951.
 Failure to do so may result in unstable operation or malfunction.
^{※3} Plunger operating time of LD-Q work support can be adjusted by removing the attached G thread plug (JZG010) and replacing it with the separately ordered speed control valve (BZL0101-A).
^{※4} It is not applicable for LD-EQ: Work Support Spring Advance Long Stroke Option. (Please select from LZ-C.)

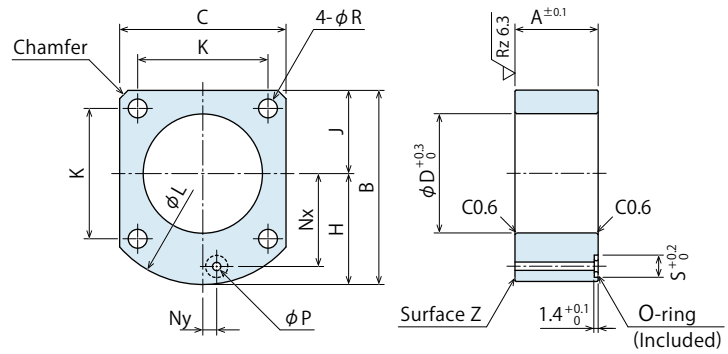
Manifold Block for TMA-1

Model No. Indication

TMZ 040 0 - 1MB

Size
(Refer to
following table)

Design No.
(Revision Number)



Model No.	TMZ0250-1MB	TMZ0400-1MB	TMZ0600-1MB	TMZ1000-1MB	TMZ1600-1MB	TMZ2500-1MB	TMZ3200-1MB
Corresponding Model No.	TMA0250-1	TMA0400-1	TMA0600-1	TMA1000-1	TMA1600-1	TMA2500-1	TMA3200-1
A	18	21	24	28	35	42	46
B	56.5	62	69	83	95	110	122
C	45	51	60	73	85	100	110
D	33	36	43	48	60	70	85
H	34	36.5	39	46.5	52.5	60	67
J	22.5	25.5	30	36.5	42.5	50	55
K	34	40	47	57	65	75	88
L	68	73	80	97	112	129	147
Nx	26	30	33.5	40	45	52.5	60
Ny	5	0	0	0	0	0	0
R	5.5	5.5	6.8	9	11	14	14
P	3	3	3	3	5	5	5
S	8	8	8	8	10	10	10
Chamfer	3	3	(φ80)	(φ97)	(φ112)	(φ129)	(φ147)
O-ring	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P7-N	OR NBR-90 P7-N	OR NBR-90 P7-N
Weight kg	0.2	0.3	0.5	0.9	1.4	2.2	2.6

- Notes : 1. Material : S45C Surface Finishing : Alkaline Blackening
2. Mounting bolts are not provided. Prepare mounting bolts according to the mounting height using the dimension A as a reference.
3. For other block thickness (dim. A), machine the surface Z or design a block referring to the drawing and apply surface treatment if necessary.

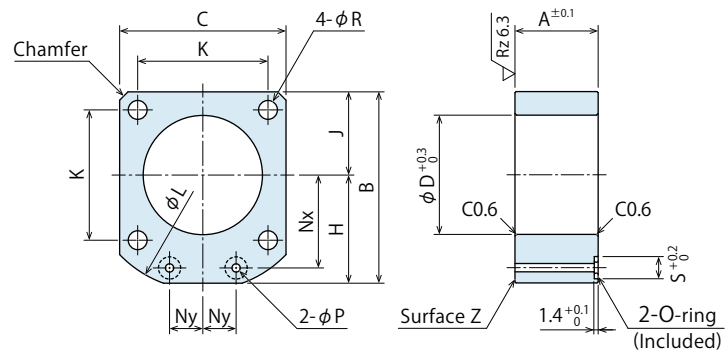
Manifold Block for TMA-2

Model No. Indication

TMZ 040 0 - 2MB

Size
(Refer to
following table)

Design No.
(Revision Number)



Model No.	TMZ0250-2MB	TMZ0400-2MB	TMZ0600-2MB	TMZ1000-2MB	TMZ1600-2MB	TMZ2500-2MB	TMZ3200-2MB
Corresponding Model No.	TMA0251-2	TMA0401-2	TMA0601-2	TMA1001-2	TMA1601-2	TMA2501-2	TMA3201-2
A	15	16	18	20	24	28	32
B	54	61	69	82.5	94.5	109.5	122
C	45	51	60	73	85	100	110
D	33	36	43	48	60	70	85
H	31.5	35.5	39	46	52	59.5	67
J	22.5	25.5	30	36.5	42.5	50	55
K	34	40	47	57	65	75	88
L	68	75	83	100	113	133	147
Nx	26	30	33.5	40	45	52.5	60
Ny	9	10	12	15	16	18.5	20
R	5.5	5.5	6.8	9	11	14	14
P	3	3	3	3	5	5	5
S	8	8	8	8	10	10	10
Chamfer	3	3	3	4	5	8	(φ147)
O-ring	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P5-N	OR NBR-90 P7-N	OR NBR-90 P7-N	OR NBR-90 P7-N
Weight kg	0.2	0.3	0.4	0.6	0.9	1.5	1.8

- Notes : 1. Material : S45C Surface Finishing : Alkaline Blackening
2. Mounting bolts are not provided. Prepare mounting bolts according to the mounting height using the dimension A as a reference.
3. For other block thickness (dim. A), machine the surface Z or design a block referring to the drawing and apply surface treatment if necessary.

High-Power Series
Pneumatic Series
Hydraulic Series
Valve / Coupler Hydraulic Unit
Manual Operation Accessories
Cautions / Others

Screw Locator
VXF/VXE
Manual Expansion Locating Pin
VX

Manifold Block
WHZ-MD
LZY-MD
LZ-MS
LZ-MP
LZ-C
LZ-CQ
TMZ-1MB
TMZ-2MB
DZ-M

Manifold Block / Nut
DZ-R
DZ-C
DZ-P
DZ-B
LZ-S
LZ-SQ
WNZ-SQ
TNEZ-S
TNEZ-SQ

Pressure Switch
JBA
Pressure Gauge
JGA/JGB

Manifold
JX
Coupler Switch
PS
G-Thread Fitting

Sales Offices

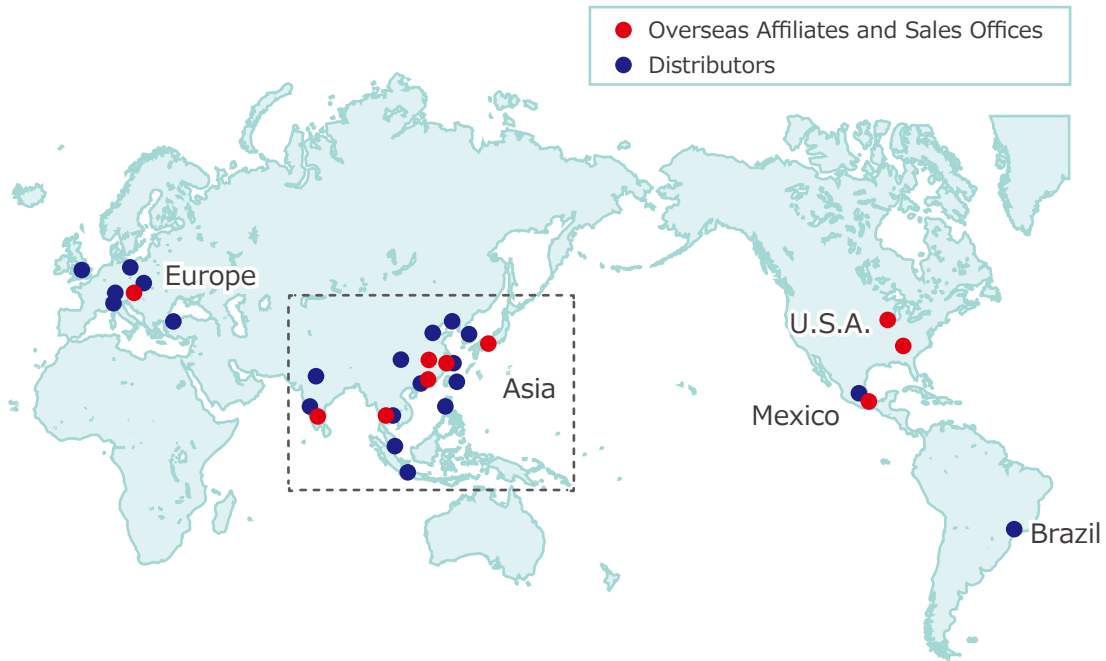
Sales Offices across the World

Japan	KOSMEK LTD. HEAD OFFICE	TEL. +81-78-991-5162 FAX. +81-78-991-8787 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo, Japan 651-2241
USA	KOSMEK (USA) LTD. Overseas Subsidiary	TEL. +1-630-620-7650 FAX. +1-630-620-9015 650 Springer Drive, Lombard, IL 60148 USA
	KOSMEK USA ATLANTA BRANCH OFFICE	TEL. +1-630-620-7650 303 Perimeter Center North, Suite 300, Atlanta, GA 30346 USA
Mexico	KOSMEK USA MEXICO BRANCH OFFICE	TEL. +52-442-851-1377 Av. Loma Pinal de Amoles 320-piso PH oficina 504 interior 13, Vista Dorada, 76060 Santiago de Querétaro, Qro. Mexico
Europe	KOSMEK EUROPE GmbH Overseas Subsidiary	TEL. +43-463-287587 FAX. +43-463-287587-20 Schleppplatz 2 9020 Klagenfurt am Wörthersee Austria
China	KOSMEK (CHINA) LTD. Overseas Subsidiary	TEL.+86-21-54253000 FAX. +86-21-54253709 Room601, RIVERSIDE PYRAMID No.55, Lane21, Pusan Rd, Pudong Shanghai China
	KOSMEK (CHINA) LTD. Dongguan Office Overseas Subsidiary (Sales Office)	TEL.+86-769-85300880 Room 603, Xinchuang Power Building (No. 122-1 West Houjie Avenue), Houjie Town, Dongguan City, Guangdong Province, China
	KOSMEK (CHINA) LTD. Wuhan Office Overseas Subsidiary (Sales Office)	TEL.+86-15802172393 Room 309, Chuangu Technology Building, 266 Taizihu Rd, Zhuankou Subdistrict, Caidian District, Wuhan 430056, Hubei Province, China
India	KOSMEK LTD. - INDIA Branch	TEL. +91-9880561695 4A/Old No:649, Ground Floor, 4th D cross, MM Layout, Kavalbyrasandra, RT Nagar, Bangalore -560032 India
Thailand	KOSMEK Thailand Representative Office Representative Office	TEL. +66(0)2-059-2010 No.139, Blue Chips Building, 4th Floor, Room No.422, Soi Sukhumvit 63 (Thong Lor 10), Sukhumvit Road, Khlong Tan Nuea, Wattana, Bangkok 10110, Thailand
Taiwan	FULL LIFE TRADING CO., LTD. Distributor	TEL. +886-2-82261860 FAX. +886-2-82261890 16F-4, No.2, Jian Ba Rd., Zhonghe District, New Taipei City Taiwan 23511
Philippines	G.E.T. Inc, Phil. Distributor	TEL.+63-2-310-7286 FAX. +63-2-310-7286 Victoria Wave Special Economic Zone Mt. Apo Building, Brgy. 186, North Caloocan City, Metro Manila, Philippines 1427
Indonesia	PT. Yamata Machinery Sales Distributor	TEL. +62-21-29628607 FAX. +62-21-29628608 Delta Commercial Park I, Jl. Kenari Raya B-08, Desa Jayamukti Kec. Cikarang Pusat Kab. Bekasi 17530 Indonesia

Sales Offices in Japan

Head Office Osaka Sales Office Overseas Sales	TEL. 078-991-5162 FAX. 078-991-8787 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo, 651-2241, Japan
Tokyo Sales Office	TEL. 048-652-8839 FAX. 048-652-8828 81, 4-chome, Onari-cho, Kita-ku, Saitama City, Saitama, 331-0815, Japan
Nagoya Sales Office	TEL. 0566-74-8778 FAX. 0566-74-8808 10-1, 2-chome, Misono-cho, Anjo City, Aichi, 446-0076, Japan
Fukuoka Sales Office	TEL. 092-433-0424 FAX. 092-433-0426 8-10-101, 1-chome, Kamimuta, Hakata-ku, Fukuoka City, Fukuoka, 812-0006, Japan

Global Network



Asia Detailed Map



● FOR FURTHER INFORMATION ON UNLISTED SPECIFICATIONS AND SIZES, PLEASE CALL US.
 ● SPECIFICATIONS IN THIS CATALOG ARE SUBJECT TO CHANGE WITHOUT NOTICE.

