New

Spring Lock/Air Release Model Robotic Hand Changer





Model STR



Robotic Hand Changer Spring Lock / Air Release Model

Model STR



Pneumatic Single-Acting Robotic Hand Changer Clamped by Spring

High Accuracy : 3 μ m, High Rigidity, Safe, Tool Fall Prevention, Number of Ports and Air Consumption are Reduced

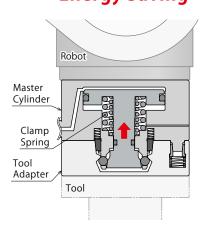
PAT.

Clamped by Spring: Safe • Simple • Energy-Saving

Connected State: Locked by Spring

Maintains connected state even if air pressure decreases **Safe**

Zero air consumption when connected **Energy Saving**



Disconnected State: Released by Air Selectable from 2 methods.

M5 Piping Joint Model

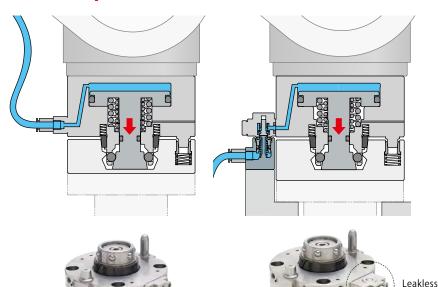
Operated by one air port

Simple Control

Leakless Coupler Model

Even during a malfunction,

Prevents Tool from Falling



M5 Thread

1

Features

Operated by one air port. Safe and simple control.

External Option

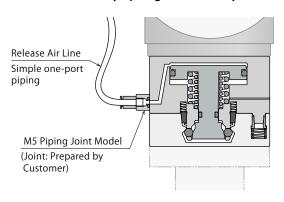
SWLZ

Zero air consumption during connection.

Air pressure is required only when disconnecting a tool (release operation). Air supply is not required during connection.

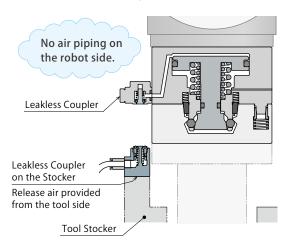
M5 Piping Joint Model

One air port is required. Locked by spring, released by air



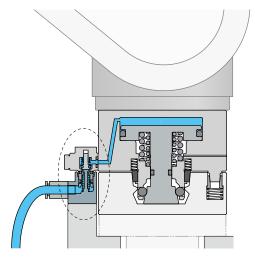
Leakless Coupler Model

Air supply from the robot side is not required. Can be released only at the stocker position.

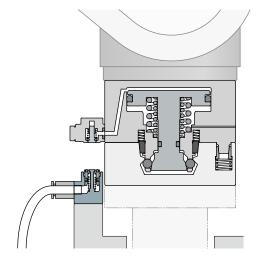


Prevent a tool fall caused by operating error: **Leakless Coupler Model**

Robotic hand changer can be disconnected (released) only at a designated position (when leakless coupler is connected). Preventing a tool fall caused by valve operating error during robot teaching.



Only when leakless coupler is connected: Able to disconnect (release) with air supply.



Can be disconnected and connected only at the tool stocker, preventing a tool fall.

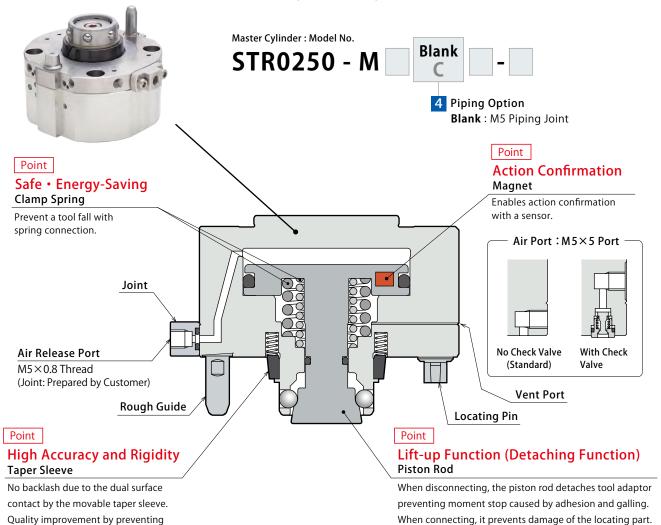
Cross Section

deflection and chattering due to the

work load.

M5 Piping Joint Model

One Port for Operating Air Spring Lock / Air Release



Taper Sleeve

Air Port: M5×5 Port

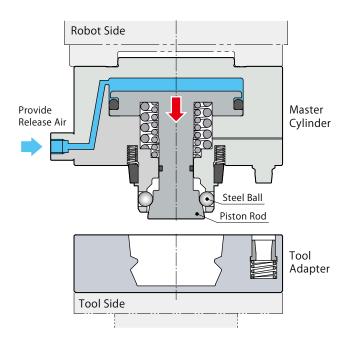
Sold Separately

External Option

Able to mount a variety of electrode and air joint options.

* Refer to P.27 for further information.

Action Description: M5 Piping Joint Model



Hand Changer

STR

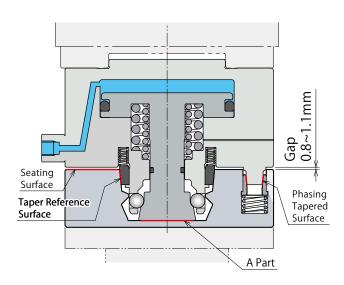
External Option for STR

SWLZ

Disconnected State (Released State)

Provide air to the release air port.

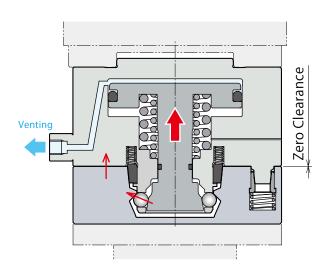
The piston rod is pushed down with thrust force caused by release air. At this time the steel balls are free to move (set inside).



Just Before Connection (Setting State) Lifted State (Detached State)

Setting State: When the master cylinder is lowered and stopped where the gap is $0.8 \sim 1.1$ mm.

At this time there is a moderate gap at taper reference surface and seating surface. It prevents locating mechanism part from damage. When detached, the piston pushes out A part to prevent moment stop caused by fixation or galling.

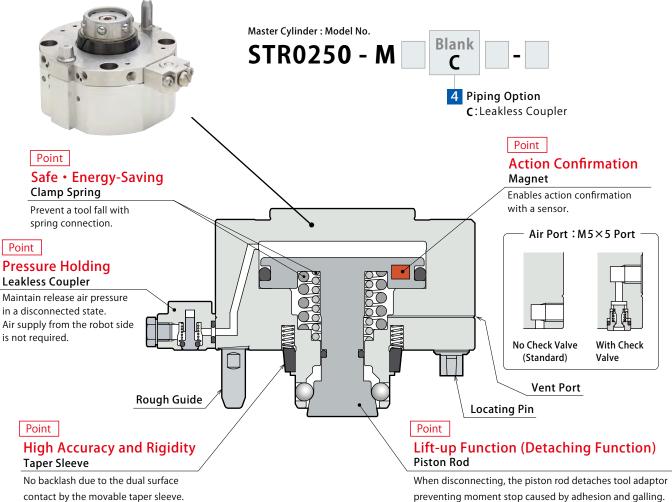


Connected State (Locked State)

When release air is turned OFF, the clamp spring pulls up the piston rod and pulls the tool adapter via the steel ball to the seating surface. When the tool adapter is pulled, the taper reference surface is pushed to the phasing tapered surface. The taper sleeve is centered in a reference axis (body), and locating is completed. Cross Section

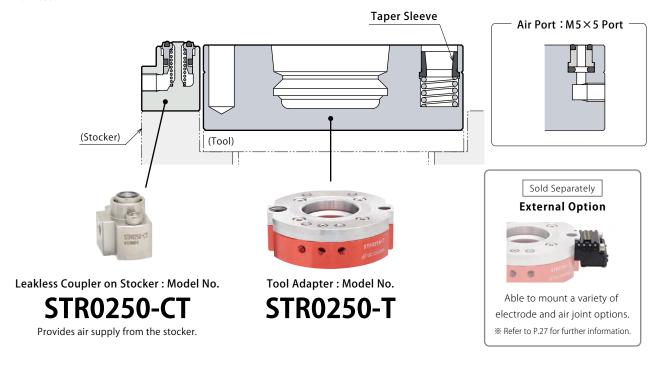
Leakless Coupler Model

Operated only at the tool stocker, preventing a tool fall.



Quality improvement by preventing deflection and chattering due to the work load.

When connecting, it prevents damage of the locating part.

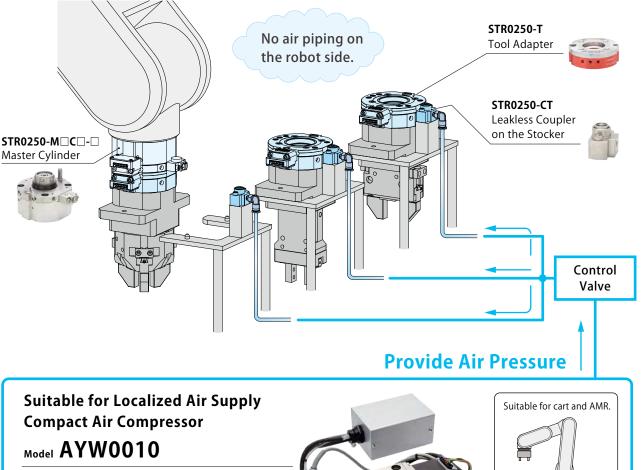


External Option for STR SWLZ

Combination Example with Air Compressor

In an Environment with No Air Supply

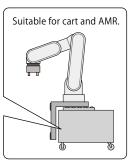
Combining Robotic Hand Changer with Compact Compressor. This system generates air with electric supply for tool change.



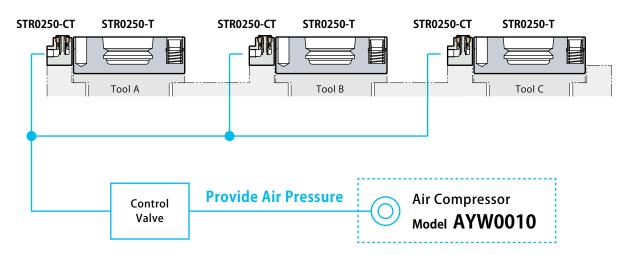
Air Discharge up to 0.55MPa with DC24V power Low Noise • Low Vibration • Compact

* Refer to our website for detailed specifications of AYW0010.

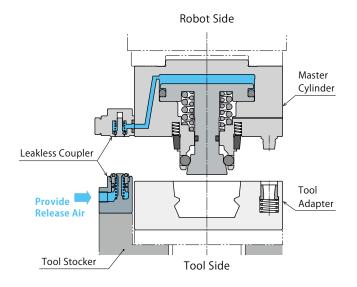




Reference Air Circuit



Action Description: Leakless Coupler Model



Release Air

ON

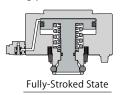
Lock Procedure ① *2

Released State Maintained

Turn ON the release air.

When operating for the first time /
When not operated for a long period of time

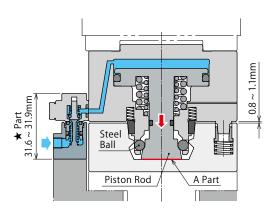
Refer to the note **1 and follow the release procedure before the lock procedure.



Release Procedure 4

Released State Maintained

Lift up the master cylinder to proceed to the next tool. *5



Release Air

ON

Lock Procedure ②

Just Before Connection (Setting State)

Lower the master cylinder, and move it to the position where ★ part is 31.6~31.9mm. **3 **4*

(Gap between the master cylinder the and tool adapter is $0.8 \sim 1.1$ mm) Leakless coupler is in a connected state.

At this time there is a moderate gap at taper reference surface and seating surface. It prevents locating mechanism part from damage. Refer to P.20 for the allowable position offset during teaching.

Release Procedure 3

Lifted State (Detached State)
Disconnected State (Released State)

Turn ON the release air. *4

Air pressure is provided to the master cylinder to disconnect. When disconnected, the piston pushes out A part to prevent moment stop caused by fixation or galling.

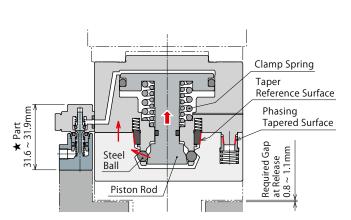
In the disconnected state, the piston rod is pushed down with thrust force caused by release air. At this time the steel balls are free to move (set inside).

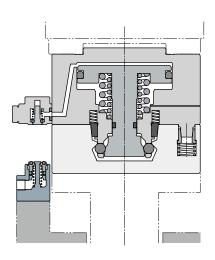
The tool adapter is forcibly detached by the detaching (lifting) function of the master cylinder.

It is recommended to provide a cushioning mechanism between the tool adapter and the tool stocker.

External Option for STR

SWLZ





Release Air



Release Air



Lock Procedure 3

Connected State (Locked State)

Lock Procedure 4

Locked State Maintained

Turn OFF the release air.

The air pressure in the master cylinder is released and it moves into the connected state. In the connected state, the clamp spring pulls up the piston rod and pulls the tool adapter via the steel ball to the seating surface. When the tool adapter is pulled, the taper reference surface is pushed to the phasing tapered surface. The taper sleeve is centered in a reference axis (body), and locating is completed.

Release Procedure 2

Just Before Releasing

Release Procedure ①

Locked State Maintained

Turn OFF the release air.

Lower the master cylinder, and move it to

the position where \star part is 31.6~31.9mm.

(Required gap at release is 0.8 ~ 1.1mm) Leakless coupler is in a connected state.

Refer to P.20 for the allowable position offset during teaching.

- *1. At shipment, the master cylinder is in the fully stroked state (the steel balls are protruded and the tool adapter cannot be connected), with no air pressure retained in the master cylinder. In this case, follow the release procedure without the tool adapter installed to maintain the released state.
- *2. When the released state is not maintained and becomes the fully stroked state, follow the procedure *1 to maintain the released state before use.
- **3. Do not connect the robotic hand changer when contaminants are adhered on each connecting surface.
- **4. When connecting the leakless coupler, reaction force is generated. Please make sure to connect with greater force than the reaction force. For details on leakless coupler reaction force, refer to the specifications on P.14.
- *5. When in the released state, proceed to the lock operation as soon as possible. It may move into the fully stroked state due to a slight pressure reduction over time.

Port Option Please select one from the two functions.

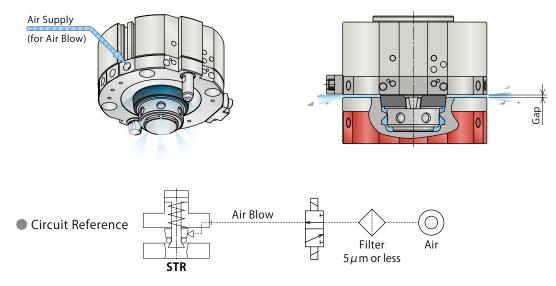


3 Port Option

Anti-Contamination: Air Blow Function

Enables air blow by supplying air to the air blow port.

When connecting, there is a moderate gap between the taper reference surface and seating surface that enables high accuracy. This allows for effective cleaning with air blow, contamination prevention and longer operational life.

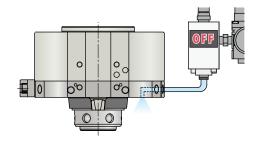


3 Port Option

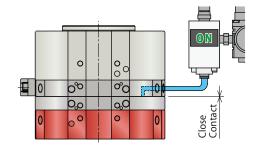
F Close Contact Check: Seat Check Function

Close contact of master cylinder and tool adapter is confirmed by installing an air sensor to the seat check port. If they are not in close contact and there is a gap on the seating surfaces (connection failure), air will leak. It detects the connected condition precisely since the air sensor turns on when they are connected properly.

** Air sensor must be installed separately.



Before Connection: Air Sensor OFF



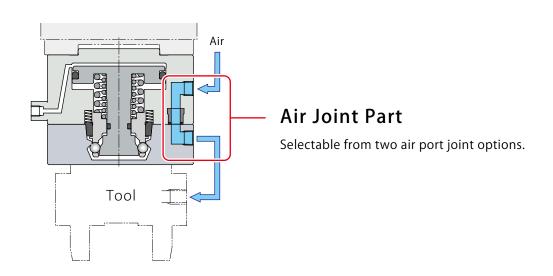
When Connected: Air Sensor ON

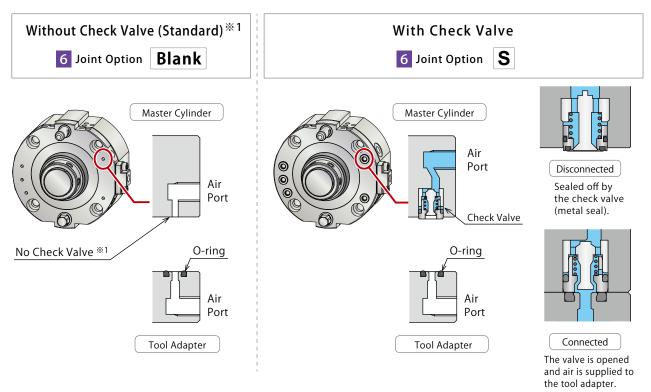


Joint Option (Air Port Part) Please select one from the two options.



Air Joint Function





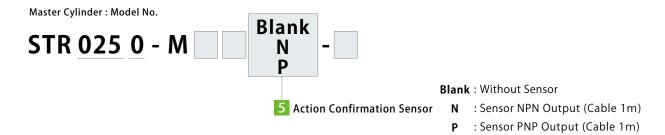
Note:

*1. For the option 'without check valve (standard)', a 3-position closed-center solenoid valve is recommended since the air ports are always open.

SWLZ

STRZ

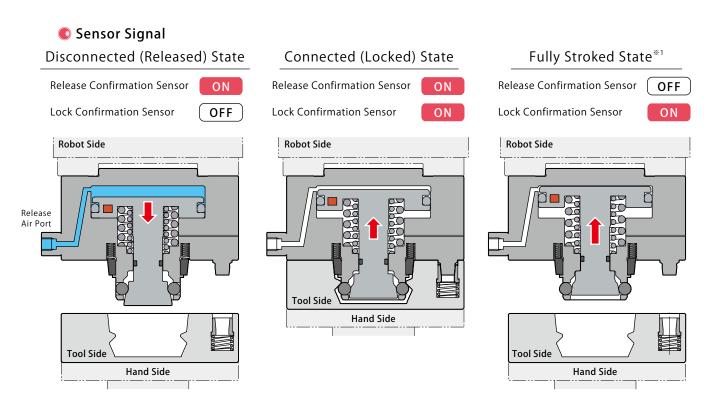
Action Confirmation Sensor Specifications Please select one from the three options.



Action Confirmation Sensor







Note: **1. It refers to the state when the steel balls are protruded, and the tool adapter cannot be connected.



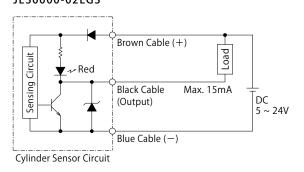
Sensor Specifications

Model No.		5 Sensor Option N	5 Sensor Option P	
Sensor	Release Confirmation Sensor	JES0000-02LGS (Cable Color : Gray)	JES0000-02LGPS (Cable Color : Gray)	
Model No.	Lock Confirmation Sensor	JES0000-02LGN (Cable Color : Black)	JES0000-02LGPN (Cable Color : Black)	
Output Spe	ecification	NPN (ON when in proximity)	PNP (ON when in proximity)	
Output Cu	rrent	15mA Max.	80mA Max.	
Current Co	nsumption	4mA Max.	12mA Max.	
Wiring Met	thod	3-Wire		
Applicable	Load	Relay, Programmable Logic Controller (PLC)		
Voltage		DC 5 ~ 24V		
Response Speed		16μsec or less		
Case Material		GF Reinforced PBT: Black		
Indicator L	ight	Red		
Withstand	Voltage	AC1000V (for 1 minute / Packaged Charging Part / between the Case)		
Insulation	Resistance	DC250V (20M Ω or more in Megohms, between the Case)		
Operating	Temperature Range	−20°C ~ +85°C (Make sure no condensation)		
Operating Humidity Range		20 ~ 95%RH		
Protection Grade		IP67		
Cable Length		1m		

Note:

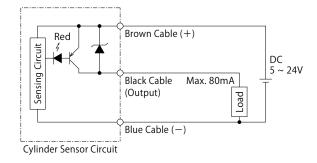
© Electric Circuit Diagram

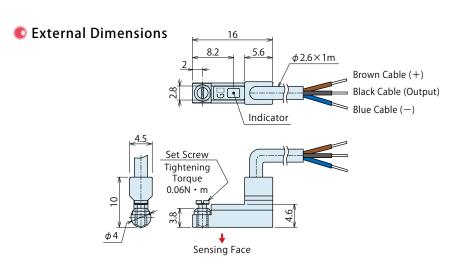
Sensor Option N NPN Output JES0000-02LGN JES0000-02LGS



Sensor Option PPNP Output

JES0000-02LGPN JES0000-02LGPS





External Option

for STR
SWLZ

^{1.} Refer to the JES catalog for detailed specifications of the sensor (model: JES).

Model No. Indication



1 Payload

025 : 25 kg

2 Design No.

0 : Revision Number

Port Option

A : With Air Blow Port (Standard)

F: With Seat Check Port

4 Piping Option *1

Blank: M5 Piping Joint **C**: Leakless Coupler

Blank



M5 Thread



Leakless Coupler

5 Action Confirmation Sensor

Blank: Without Sensor (Standard)
 N: Sensor NPN Output (Cable 1m)
 P: Sensor PNP Output (Cable 1m)

6 Joint Option (Air Port Part)

Blank: Without Check Valve (Standard)

S: With Check Valve

Note:

※1. The piping option can be changed with replacement components (sold separately). Refer to P.23 for further information.

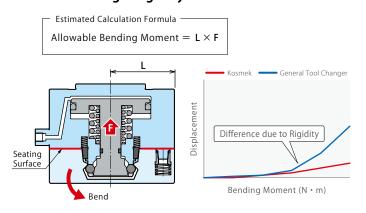
Specifications

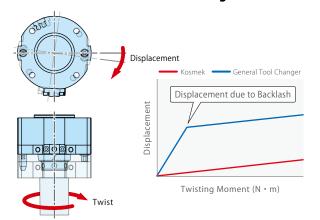
Model No.			STR0250	
Payload *1		kg	25	
Repeatability			mm	0.003
Release Cylinder Capa	city		cm ³	8.64
Lift Stroke (Detaching	Stroke)		mm	0.8
	Max. Opera	iting Pressure	MPa	0.7
Release Air Pressure	Min. Opera	ting Pressure	MPa	0.35
	Withstandi	ng Pressure	MPa	1.0
Air Blow Pressure			MPa	0.4 ~ 0.5
Connecting Force			kN	1.1
Holding Force			kN	2.2
Lifting Force	at 0.7MPa		kN	0.85
(Detaching Force)	at 0.5MPa		kN	0.45
	at 0.35MPa	1	kN	0.15
Allowable	Bending D	irection	N∙m	60
Static Moment ^{*1}	Twisting D	irection	N∙m	80
Operating Temperatu	re		$^{\circ}$	0 ~ 70
Usable Fluid				Dry Air
	Master	4 Piping Option B	lank g	About 610
Weight	Cylinder	4 Piping Option C	g	About 625
Weight	Tool Adap	ter	g	About 400
	Leakless C	oupler	g	About 35
Number of Air Ports	Thread Size	e × Number o	of Ports	$M5 \times 0.8 \times 5$ Ports
Air Port	6 Joint O	ption Blank	mm ²	3.1 (Equal to ϕ 2)
Min. Passage Area	6 Joint O	ption S	mm^2	1.7 (Equal to <i>ф</i> 1.5)
Allowable Offset while Teaching			Refer to P.20	
4 Piping Option C	at 0.7MPa		kN	0.07
Leakless Coupler	at 0.5MPa		kN	0.06
Reaction Force	at 0.35MPa	1	kN	0.05
	at P MPa		kN	$0.05 \times \mathbf{P} + 0.03$

Note:

% 1. Please consider both the payload and allowable static moment when selecting the product.

Point The whole surface is a seating surface High Rigidity Possible!!





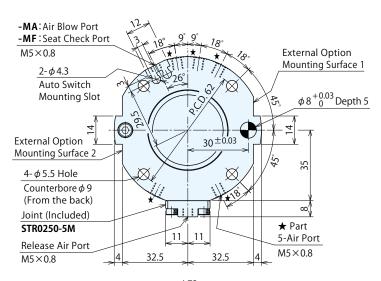
External Option for STR

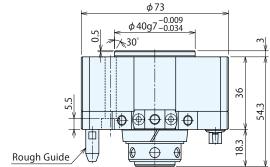
SWLZ

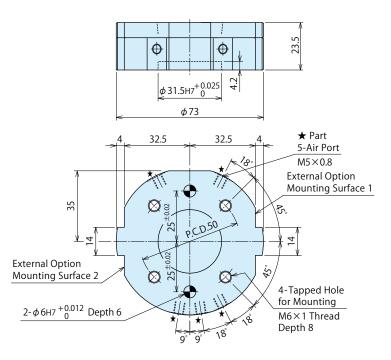
© External Dimensions (STR0250-M□□)

* This drawing shows the released state.

 $\begin{tabular}{ll} \textbf{Master Cylinder (Without Action Confirmation Sensor)} \\ \textbf{STR0250-M} \\ \Box \end{tabular}$



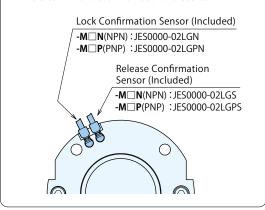


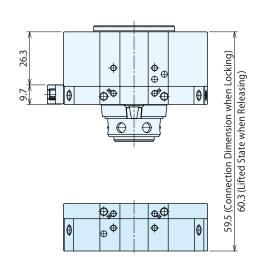


Tool Adapter STR0250-T

Master Cylinder (Action Confirmation Sensor) $STR0250-M\square N$ $STR0250-M\square P$

- ** The only difference between the standard and the 'without sensor' option is whether the sensor is included or not.
- * Refer to P.11 for further information of the sensor.

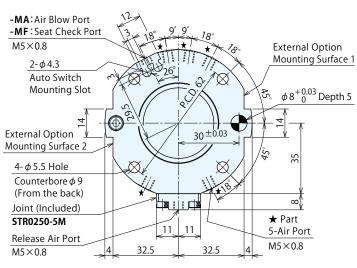


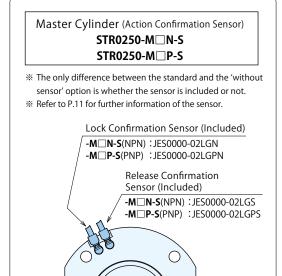


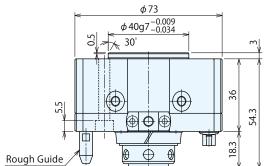
\bigcirc External Dimensions (STR0250-M \square -S: with Check Valve)

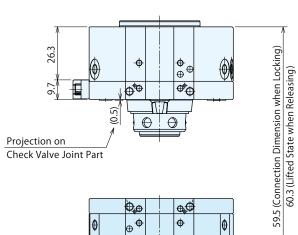
* This drawing shows the released state.

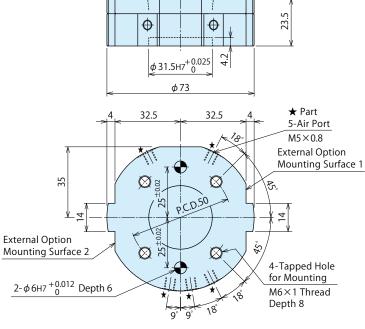
Master Cylinder (Without Action Confirmation Sensor) STR0250-M□-S





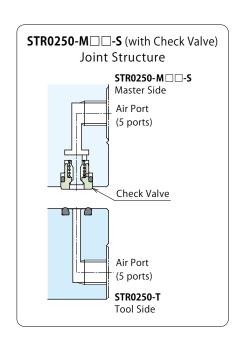






Tool Adapter

STR0250-T



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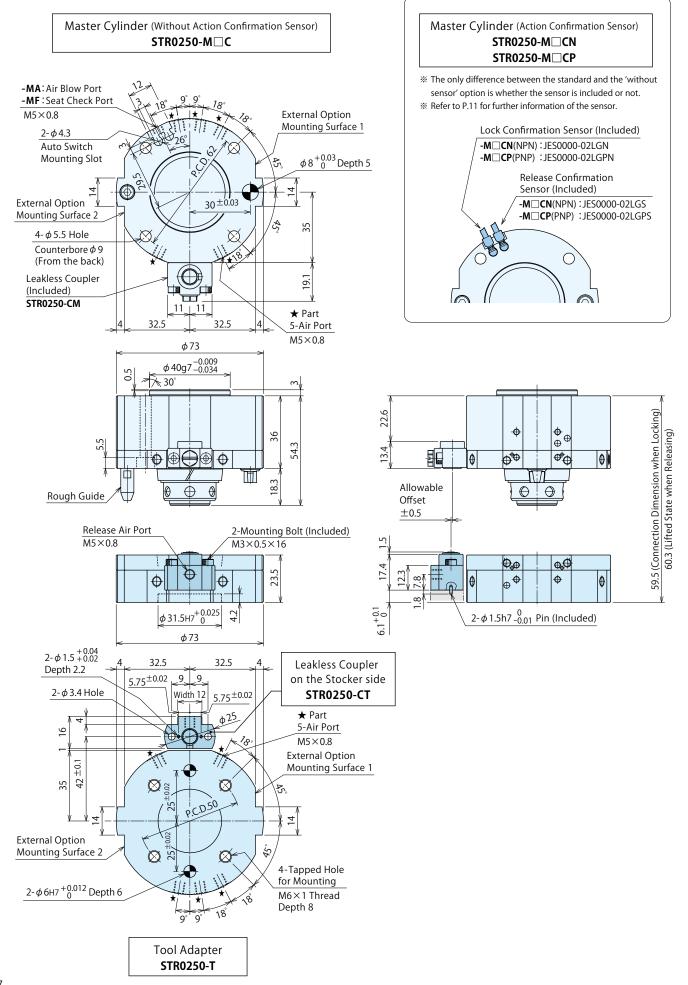
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External Option for STR

> SWLZ STRZ

© External Dimensions (STR0250-M□C□: Leakless Coupler Model)

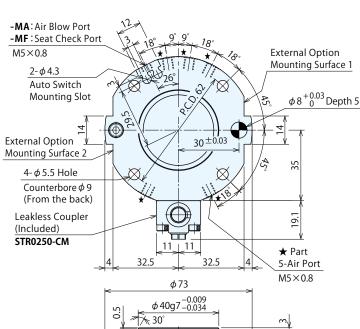
* This drawing shows the released state.



\bigcirc External Dimensions (STR0250-M \square C \square -S: Leakless Coupler Model, with Check Valve)

* This drawing shows the released state.

 $\label{lem:master cylinder (Without Action Confirmation Sensor)} \textbf{STR0250-M} \square \textbf{C-S}$



Master Cylinder (Action Confirmation Sensor)

STR0250-M□CN-S

STR0250-M□CP-S

- ** The only difference between the standard and the 'without sensor' option is whether the sensor is included or not.
- * Refer to P.11 for further information of the sensor.

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Projection on

Check Valve Joint Part

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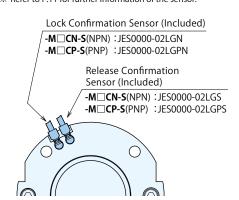
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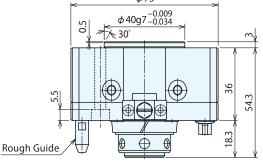
Allowable

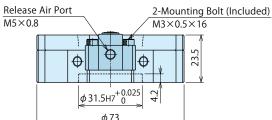
Offset ±0.5

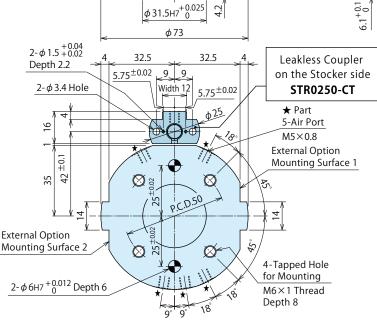
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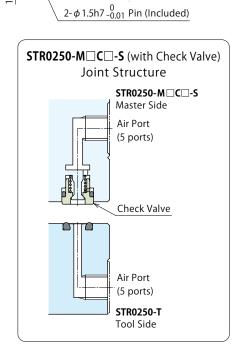








Tool Adapter **STR0250-T**



Robotic Hand Change

STR

External Option for STR

59.5 (Connection Dimension when Locking)

60.3 (Lifted State when Releasing)

SWLZ

Cautions

Notes for Design

- 1) Check Specifications
- Please use each product according to the specifications.
- Operating air pressure is Max. 0.7 MPa and Min. 0.35MPa.
- 2) Note for Single Use of STR Robotic Hand Changer
- Applying withstanding pressure without mounting on a robot or a plate leads to damage on the product. Make sure to supply air after setting STR on a robot or a plate.
- 3) Combination of Master Cylinder, Tool Adapter and Leakless Coupler
- Please refer to the below table for combination of Master Cylinder,
 Tool Adapter and Leakless Coupler.

Master Cylinder	Tool Adapter	Leakless Coupler	
STR0250-M□□-□	STR0250-T	-	
STR0250-M□C□-□	STR0250-T	STR0250-CT	

- 4) Allowable static moment
- The allowable static moment should be within the range of the bending moment and the twisting moment.

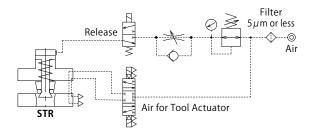
Model No.	Bending Moment	Twisting Moment	
STR0250	60 N • m	80 N • m	

- 5) About **STR0250-M** N- N- M P-
- Action confirmation sensor option: STR0250-M□□N-□/M□□P-□ uses JES Cylinder Sensor. For further information, refer to P.11 and the product catalog of JES.
- 6) About **STR0250-M C** -
- Do not connect the leakless coupler model: STR0250-M□C□-□ when contaminants are adhered on connecting surfaces.
 Otherwise it cannot be sealed properly due to contaminants.
- 7) Hand Changing (Attaching/Detaching) in a Horizontal Position
- When connecting/disconnecting the Robotic Hand Changer in a horizontal position, make sure not to apply excessive moment on master cylinder. Please select an appropriate size of model cosidering robot payload with allowance fully taken into consideration. When connecting, make sure the tool side has no lifting or tilting that is larger than the allowable position offset range. Also, do not fix it completely on the tool stand, and make a margin (clearance) within the allowable position offset range. Otherwise, this will affect repeatability.

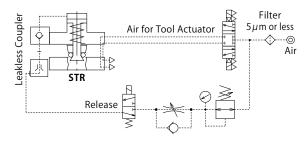
- 8) Air Pressure Circuit Reference
 - STR is locked by spring and released by air, so make sure not to provide air pressure when it is connected.

For safety, please select and set the solenoid valve not to provide air pressure to the release port when the switch is turned OFF. If air pressure is provided to the release port, STR may drop a tool (hand). However, please note that when the power is turned OFF in a released state, STR will be locked. (For leakless coupler model, only when the coupler is connected.)

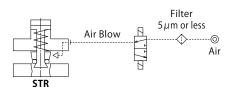
① **STR0250-M**□□-□ (M5 Piping Joint Model)



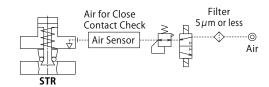
② STR0250-M□C□-□ (Leakless Coupler Model)



 $\ \ \,$ Using air blow with **STR0250-MA** \square – \square (with Air Blow Port).



4 Using seat check with **STR0250-MF** \square - \square (with Seat Check Port).



External Option for STR

SWLZ

STRZ

Installation Notes

- 1) Please supply filtered clean dry air.
- Make sure to supply filtered clean dry air.
- Oil supply with a lubricator etc. is unnecessary.
- 2) Preparation for Piping
- The pipeline, piping connector and fixture circuits should be cleaned and flushed thoroughly. The dust and cutting chips in the circuit may lead to fluid

leakage and malfunction.

- There is no filter provided with this product for prevention of contaminants in the air circuit.
- 3) Applying Sealing Tape
- When using sealing tape, wrap with it 1 to 2 times following the screwing direction.

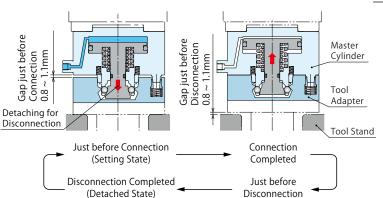
When piping, be careful that contaminant such as sealing tape does not enter in products. Pieces of the sealing tape can cause air leaks and malfunction.

- 4) Installation/Removal of Master Cylinder/Tool Adapter/Leakless Coupler
- Please follow the tightening torque below. When mounting, tighten with bolts evenly to ensure proper seating.

Model No.	Bolt Size	No. of Bolts	Tightening Torque (N⋅m)
STR0250-M	M5 × 0.8	4	6.3
STR0250-T	M6 × 1	4	10
STR0250-CT	M3 × 0.5	2	1.3

- 5) Test Run Method
- If supplying a large amount of air just after installation, action time will be extremely fast leading to severe damage on robotic hand changer. Set the speed controller (Meter-in) and gradually supply air pressure.
- 6) Most Suitable Gap between Master Cylinder and Tool Adapter Just Before Connection (When Setting)
- The gap between master cylinder and tool adapter when connecting should be within the range of $0.8 \sim 1.1$ mm.
 - It may not be able to connect when the gap is more than 1.1mm.
- 7) Most Suitable Gap between Tool Adapter and Tool Stand Just Before Disconnection
- The gap between the tool adapter and tool stand just before disconnection should be 0.8 ~ 1.1 mm.

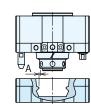
Tool adapter is forcibly detached with detaching (lifting) function of the master cylinder. It is recommended to install cushioning mechanism between the tool adapter and tool stand.



- 8) Allowable Offset while Teaching
- Allowable offset of the master cylinder and tool adapter while teaching should be within the range shown below. Tool adapter and tool stand should have space within the range of allowable offset.

① Allowable Position Offset in Horizontal Direction

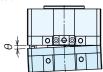
Model No.	Allowable Offset Amm
STR0250	±1.0 mm



1 Horizontal Position Offset

② Allowable Position Offset in Tilt Direction

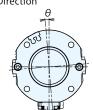
Model No.	Allowable Offset θ
STR0250	θ = 1.2 deg



② Tilt Position Offset

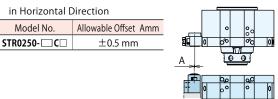
3 Allowable Position Offset in Rotation Direction

Model No.	Allowable Offset θ
STR0250	$\theta = \pm 2 \deg$



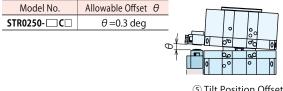
3 Rotation Position Offset

- The position offset of Leakless Coupler Model should be within the range of allowable position offset shown below.
 - 4 Allowable Position Offset (Allowable Offset)



4 Horizontal Position Offset

(5) Allowable Position Offset in Tilt Direction



⑤ Tilt Position Offset

Cautions

Notes on Handling

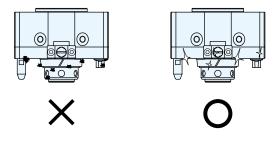
- 1) It should be operated by qualified personnel.
- Machines and devices with hydraulic and pneumatic products should be operated and maintained by qualified personnel.
- Do not operate or remove the product unless the safety protocols are ensured.
- ① Machines and devices can only be inspected or prepared when it is confirmed that the safety devices are in place.
- ② Before the product is removed, make sure that the above-mentioned safety devices are in place. Shut off the pressure and power source, and make sure no pressure exists in the air and hydraulic circuits.
- ③ After stopping the product, do not remove until the temperature drops.
- 4 Make sure there is no trouble/issue in the bolts and respective parts before restarting a machine or device.
- 3) Do not touch a master cylinder, a tool adapter or a leakless coupler while it is working. Otherwise, your hands may be injured.



- 4) When the robot is in operation, make sure the safety of environment in case of a tool or workpiece detachment.
- 5) Do not disassemble or modify.
- If the equipment is taken apart or modified, the warranty will be voided even within the warranty period.

Maintenance and Inspection

- 1) Removal of the Machine and Shut-off of Pressure Source
- Before the machine is removed, make sure that safety devices and preventive devices are in place. Shut off the pressure and power source, and make sure no pressure exists in the air circuits.
- Make sure there is no abnormality in the bolts and respective parts before restarting.
- 2) Cleaning of Master Cylinder Tool Adapter Leakless Coupler
- If using the product when the seating surfaces of master cylinder, tool adapter and leakless coupler are contaminated with dirt, it may lead to locating accuracy failure, malfunction or air leakage.



- 3) Regularly examine and retighten piping, mounting bolts and wires to ensure proper use.
- 4) Make sure to supply filtered clean dry air.
- 5) Make sure there is smooth action and no air leaks.
- Especially when it is restarted after left unused for a long period, make sure it can be operated properly.
 If there is air leak while connecting, please contact us for overhaul and repair.
- The products should be stored in the cool and dark place without direct sunshine or moisture.
- 7) Please contact us for overhaul and repair.

Action Model No. External Accessory Features Cross Section Specifications Cautions Indication External Option Description Dimensions

Warranty

- 1) Warranty Period
- The product warranty period is 18 months from shipment from our factory or 12 months from initial use, whichever is earlier.
- 2) Warranty Scope
- If the product is damaged or malfunctions during the warranty period due to faulty design, materials or workmanship, we will replace or repair the defective part at our expense. Defects or failures caused by the following are not covered.
- ① If the stipulated maintenance and inspection are not carried out.
- ② If the product is used while it is not suitable for use based on the operator's judgment, resulting in defect.
- ③ If it is used or operated in an inappropriate way by the operator. (Including damage caused by the misconduct of the third party.)
- 4 If the defect is caused by reasons other than our responsibility.
- ⑤ If repair or modifications are carried out by anyone other than Kosmek, or without our approval and confirmation, it will void warranty.
- ⑥ Other caused by natural disasters or calamities not attributable to our company.
- $\ensuremath{{\ensuremath{\bigcirc}}}$ Parts or replacement expenses due to parts consumption and deterioration.

(Such as rubber, plastic, seal material and some electric components.)

Damages excluding from direct result of a product defect shall be excluded from the warranty.

External Option for STR

> SWLZ STRZ

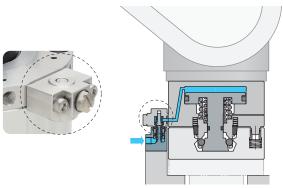
Accessory

Piping Option Replacement Components

Piping option of release port can be changed with replacement components (sold separately).

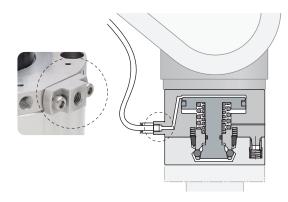
Provide Air Pressure from Tool Stocker Side
When Changing to Leakless Coupler Model

Option Model No.: STR0250-CM *1



Provide Air Pressure from Robot Side
When Changing to M5 Piping Joint Model

Option Model No.: **STR0250-5M**



Note:

※1. Leakless Coupler on Stocker Side (Model:STR0250-CT) is required for air supply.

Model No. Indication



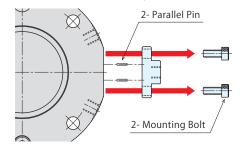
- 1 Robotic Hand Changer (STR) Applicable Model
 - **025** : STR0250-M
- 2 Design No.

0 : Revision Number

3 Piping Option

5 : M5 Piping JointC : Leakless Coupler

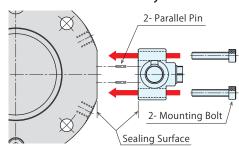
- Replacement Procedure
- Removal of Accessory



Remove the mounting bolts.

* The parallel pins are used for positioning.Be careful not to lose them.

Installation of Accessory



Install the mounting bolt with the following torque.

** Please use the attached bolts and pins for installation.
Tighten them evenly to ensure proper seating.

Option Model No.	Mounting Bolt	Tightening Torque (N·m)	
STR0250-5M	M3×0.5×8	1.3	
STR0250-CM	M3×0.5×16	1.3	

When contaminants are caught between the sealing surfaces, it may cause malfunction. Install the accessories in a clean environment.



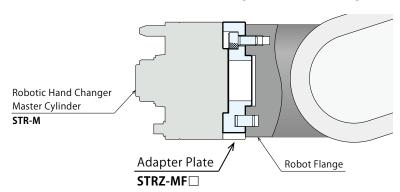
External Option

for STR SWLZ

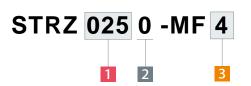
Accessory

Adapter Plate for STR

Connect Robot and Robotic Hand Changer. Saves Design Time and Costs.



Model No. Indication (Spacer Plate)



1 Robotic Hand Changer (STR) Applicable Model

025 : STR0250-M

2 Design No.

0 : Revision Number

3 Applicable Mounting Pattern Number

4 : ISO Mounting Pattern Number 46 : ISO Mounting Pattern Number 6

© Combination of Mounting Pattern Number (based on ISO9409-1), Adapter Plate and STR

Mounting Pattern Number	Adapter Plate Model No.	Master Cylinder Model No.
4	STRZ0250-MF4	STR0250-M□□-□
6	STRZ0250-MF6	STR0250-M□□□-□

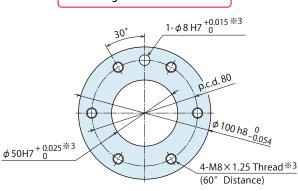
Standard Shape of Mounting Pattern

Notes

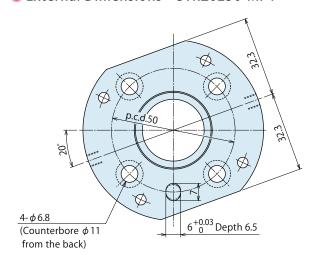
- 1. Please refer to the following drawings and external dimensions of STR when designing an adapter plate.
- 2. The drawings are for reference. Please design an adapter plate considering plate thickness, mounting direction, robot environment and others according to specifications and dimensions of each robot.
- *3. There are various hole depths and thread depths for robots and tool adapter side devices. Make sure to check the external dimensions to avoid interference before use.

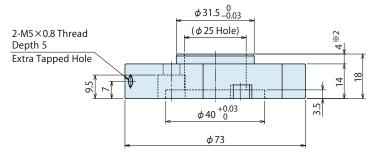
Mounting Pattern Number : 4 1-φ6 H7 +0.012 **3 φ31.5H7 +0.025 **3 4-M6×1 Thread **3 (90° Distance)

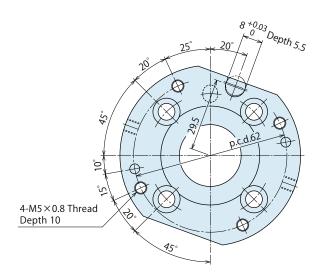
Mounting Pattern Number: 6



External Dimensions: STRZ0250-MF4

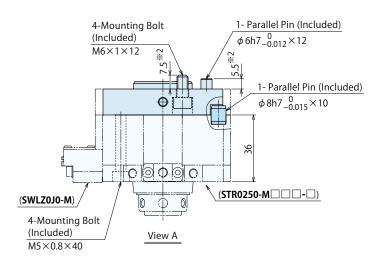


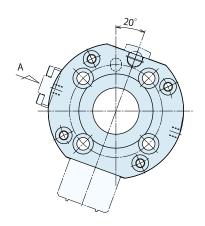




Adapter Plate Model No.	STRZ0250-MF4	
Weight	115g ^{※1}	
Applicable Mounting Pattern No.	4	
Applicable Robotic Hand Changer Model No.	STR0250-M□□□-□	

- Material: A2017BE-T4
 Surface Finishing: Anodized Aluminum Finishing (Red)
- **1. It shows the weight of an adapter plate only. Bolts and pins are not included.
- **2. There are various hole depths and thread depths for a robot. Make sure to check the external dimensions to avoid interference before use.





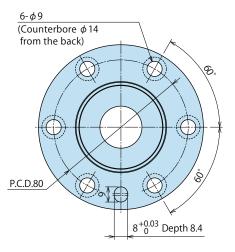
Attachable External Option: Electrode

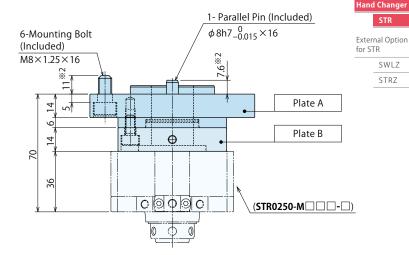
External Option		Model No.
D-sub Connector	P.41	STRZ0D0-M
Power Transmission	P.45	STRZ0E0-M
Servo Electrode	P.47	STRZ0F0-M
Circular Connector	P.42	STRZ0G0-M
High Current Transmission	P.46	STRZ0H0-M
Resin Connector	P.31	SWLZ0J0-M
Ethernet Electrode	P.53	STRZ0L0-M
Waterproof Electrode IP67	P.51	SWLZ0V0-M
Compact Waterproof Electrode IP67	P.49	SWLZ0W0-M

Attachable External Option: Air Joint

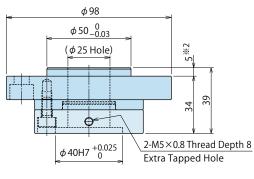
External Option		Model No.
4 Ports		SWLZ0P0-M
P.	.57	SWLZ0PZ90-M
2 Ports P	.56	STRZ0Q0-M
3 Ports P.	.55	SWLZ0R0-M

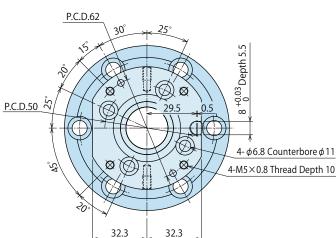
External Dimensions: STRZ0250-MF6





Installation Image





	Robot Flange
	Parallel Pin (Included) $\phi 8h7 {0 \atop -0.015} \times 16$ Plate A
6-Mounting Bolt (Included) M8×1.25×16	Parallel Pin (Included) ϕ 6h7 $^{0}_{-0.012}$ × 12
4-Mounting Bolt (Included) M6×1×12	Plate B Parallel Pin (Included) φ8h7_0,015 × 10
	Robotic Hand Changer Master Cylinder STR0250-M
4-Mounting Bolt (Included) th 10	

Attachable External Option: Electrode

External Option		Model No.
D-sub Connector	P.41	STRZ0D0-M
Power Transmission	P.45	STRZ0E0-M
Servo Electrode	P.47	STRZ0F0-M
Circular Connector	P.42	STRZ0G0-M
High Current Transmission	P.46	STRZ0H0-M
Resin Connector	P.31	SWLZ0J0-M
Ethernet Electrode	P.53	STRZ0L0-M
Waterproof Electrode IP67	P.51	SWLZ0V0-M
Compact Waterproof Electrode IP67	P.49	SWLZ0W0-M

Adapter Plate Model No. STRZ0250-MF6 430g **1 Weight 6 Applicable Mounting Pattern No. STR0250-M□□□-□ Applicable Robotic Hand Changer Model No.

- 1. Material: A2017BE-T4 Surface Finishing : Anodized Aluminum Finishing (Red)
- *1. It shows the weight of an adapter plate only. Bolts and pins are not included.
- *2. There are various hole depths and thread depths for a robot. Make sure to check the external dimensions to avoid interference before use.

Attachable External Option: Air Joint

External Option		Model No.
4 Ports		SWLZ0P0-M
	P.57	SWLZ0PZ90-M
2 Ports	P.56	STRZ0Q0-M
3 Ports	P.55	SWLZ0R0-M

SWLZ STRZ

Accessories Sold Separately

External Options for STR Electrical Connection / Air Ports

A wide variety of electrodes can connect various signals such as control signals and power signals. Additional air joints are also available for extra air ports.



Electrical connectors are sold separately. Please mount on applicable mounting surfaces shown below.

Model No.	STR0250
Option Mounting Surface	Option Mounting Surface : 2 parts Option Mounting Surface External Option External Option



This mark means: Able to mount two options together. * Refer to P.59 for further information.



STR xternal Option

Robotic Hand Changer

DC24V -











Solder Terminal



Solder Terminal with Cable





Simple Waterproof Electrode Only when connected: IP54









D-sub Connector

Circular Connector

AC / DC200V









Power Transmission Option 5A 8 Poles (Total Current Capacity 24A)



High Current Transmission Option 13A 10 Poles (Total Current Capacity 57A)

AC / DC240V + DC24V Servo Electrode



5A 4 Poles

(Total Current Capacity 12A)

Servo Electrode

20A 6 Poles for Power Supply + 17 Poles for Signal

Noncontact Waterproof Electrode (IP67) —







Noncontact Waterproof Electrode Number of Signals: 12

Ethernet Electrode -





Ethernet Electrode

Transmission Speed: 100Mbps Connector: M12 D-code 4 Poles

Air Joint (For Extra Air Ports)









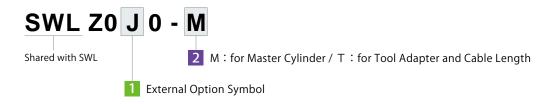




3 Ports Equal to ϕ 6 x 1 Port Equal to $\phi 2 \times 2$ Ports

4 Ports Equal to $\phi 2 \times 4$ Ports

Model No. Indication



• EI	ect	rode	Mode	l No.			
Rated Voltage	Rated Current	External Options (Detail Page	ge)	es	Master Cylinder	Tool Adapter	
	*1 2A/1A	Resin Connector P.31		16 Poles		SWLZ0J0-M	SWLZ0J0-T
		Solder Terminal P.35		15 Poles		SWLZ0B0-M	SWLZ0B0-T
DC24V					Cable 1m	SWLZ0C0-M01	SWLZ0C0-T01
	3A *1	Solder Terminal with Cable P.37		15 Poles	Cable 2m	SWLZ0C0-M02	SWLZ0C0-T02
					Cable 5m	SWLZ0C0-M05	SWLZ0C0-T05
		Simple Waterproof Electrode Only when connected: IP54		16 Poles	Cable 1m	SWLZ0U0-M01	SWLZ0U0-T01
					Cable 2m	SWLZ0U0-M02	SWLZ0U0-T02
		P.39			Cable 5m	SWLZ0U0-M05	SWLZ0U0-T05
AC200V DC200V	5A *1	Compact Electric Power Transmission Option P.43		4 Poles		SWLZ0K0-M	SWLZ0K0-T
		aterproof Electrode		Number of	NPN	SWLZ0W0-M	SWLZ0W0-T
IP67 (P.49	Compact	Model	Sec. No.	Signals : 4	PNP	SWLZ0WX0-M	For both NPN and PNP
					NPN Cable 2m	SWLZ0V0-M	
	ontact W	/aterproof Electrode		Number of	NPN Cable 5m	SWLZ0V0-M05	SWLZ0V0-T Cable 1m
IP67 P.51					PNP Cable 2m	SWLZ0VX0-M	For both NPN and PNP
					PNP Cable 5m	SWLZ0VX0-M05	

Note:

Air Joint Model No. No. of Ports External Options (Detail Page) **Master Cylinder Tool Adapter** (Min. Passage Area) 3 Ports Air Joint | Equal to φ6×1 port SWLZ0R0-M SWLZ0R0-T Equal to $\phi 2 \times 2$ ports Air Joint Air Port Position SWLZ0P0-M SWLZ0P0-T Side: 2, Bottom: 2 4 Ports (Equal to $\phi 2$) Air Joint (Air Port Position Bottom: 4) SWLZ0PZ90-M SWLZ0PZ90-T P.58

 $[\]divideontimes$ 1. For the electrode options, check the total current capacity and contact resistance shown in the specifications of each option.

Bracket for STR

Model No. Indication



M: for Master Cylinder / T: for Tool Adapter and Cable Length

1 External Option Symbol

External Options for STR

SWLZ

Robotic Hand Changer

• El	ecti	rode				Mode	al No
Rated Voltage	Rated Current	External Options (Detail Pag	ge)	Number of Poles	i	Master Cylinder	Tool Adapter
DC24V	3A *1	D-sub Connector P.41		15 Poles		STRZ0D0-M	STRZ0D0-T
DC24V	SA m.	Circular Connector (Connector Based on JIS C 5432) P.42	1001	15 Poles		STRZ0G0-M	STRZ0G0-T
AC200V	5A *1	Power Transmission Option (Connector Based on MIL-DTL-5015) P.45	The all	8 Poles		STRZ0E0-M	STRZ0E0-T
DC200V	13A *1	High Current Transmission Option (Connector Based on MIL-DTL-5015) P.46		10 Poles		STRZ0H0-M	STRZ0H0-T
for Power	for Power			6 Poles for Power Supply	Cable 1m	STRZ0F0-M01	STRZ0F0-T01
AC/DC240V for Signal	20A for Signal	Servo Electrode P.47		17 Poles for Signal	Cable 2m	STRZ0F0-M02	STRZ0F0-T02
DC24V	3A	F.4/		+ 1 Pole for Functional Ground	Cable 5m	STRZ0F0-M05	STRZ0F0-T05
Ether P.53	rnet Elec	trode		-		STRZ0L0-M	STRZ0L0-T

Note:

*1. For the electrode options, check the total current capacity and contact resistance shown in the specifications of each option.

• Air Jo	oint		Model No.				
No. of Ports (Min. Passage Area)	External Options (Deta	ail Page)	Master Cylinder	Tool Adapter			
2 Ports (Equal to ϕ 4)	Air Joint P.56		STRZ0Q0-M	STRZ0Q0-T			

External Option: Resin Connector

3.3.

Able to add an external option. Refer to P.59 for details.

External Option Symbol: J

Model No. for Master Cylinder Side model **SWLZ0J0-M**



Model No. for Tool Adapter Side model **SWLZ0J0-T**

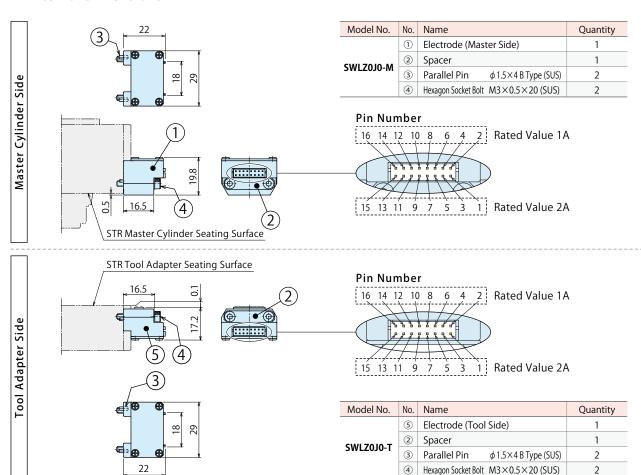


Specifications

Rated Value (per contact)	2	DC 24V 2A:Pin 1,3,5,7,9,11,13,15 1A:Pin 2,4,6,8,10,12,14,16				
Resin Conn	ector	DF11-16DP-2DS(52) (HIROSE ELECTRIC)				
Contact Resis	tance (Initial Value)	30mΩ or less				
Total Currer	nt Capacity	10A				
Number of P	oles (per electrode)	16				
Connector	Pin Coating	Gold Coating				
\\\\a:=\a+\\\1	Master Cylinder Side	13g				
Weight ^{※1}	Tool Adapter Side	11g				
Cable with Applicable	e Connector (Sold Separately)	SWZ0J0-CL□ (Refer to P.32)				

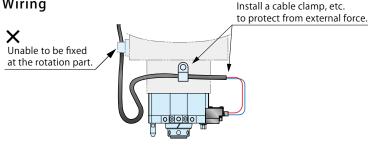
%1. Weight per kit.

External Dimensions



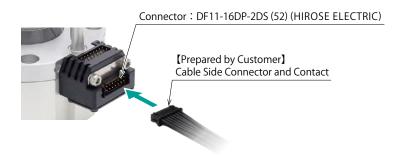
Notes on Wire/Cable Procedure and Wiring

• Make sure to fix the wire and cable so that they are not pulled while a robot is moving or turning around. External force should not be applied on the connector part since it leads to breaking of wire, detaching of connector and contact failure.





Connecting Cable



The cable side (connecter, contact, cable) is not included.

Please prepare the cable with applicable connector (SWZ0J0-CL , or design them yourself referring to the following list.

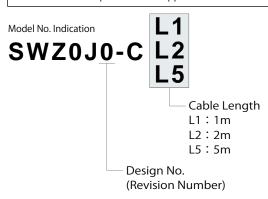
Cable Side Connector Model No.	Cable Side Contact Model No.	Recommended Wire Size	Protecti Manual Crimping Tool		Maker
DE11 16D6 26	DF11-22SCA	AWG22	DF11-TA22HC	DE C DO(D)	LUDOCE EL ECTRIC
DF11-16DS-2C	DF11-2428SCA	AWG24 ∼ 28	DF11-TA2428HC	DF-C-PO(B)	HIROSE ELECTRIC

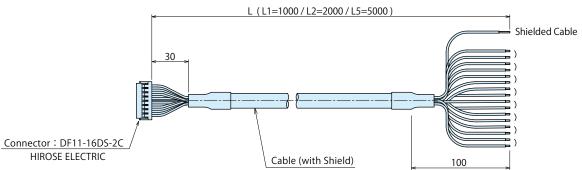
Notes: 1. Refer to HIROSE ELECTRIC catalogs for the detailed specifications and the rated current based on wire size.

2. The model number of connector required for the master cylinder and the tool adapter is the same.

© External Option: Cable with Connector for Resin Connector

This cable is an optional cable applicable to the Resin Connector Electrode (SWLZ0J0-M/T External Option Symbol: J).





Pin Numbers and Wire Colors

HIFLON SD-SB/20276 Black AWG24X8P (with Shield)

NISSEI ELECTRIC

Conductor Cross-Sectional Area: 0.2mm² (AWG24)

Number of Cores: 16

Weight: 76g /m (Weight per meter)

Outer Diameter ϕ 7.1

Rated Current	2A						1A									
Pin Number	1	3	5	7	9	11	13	15	2	4	6	8	10	12	14	16
Wire Color	Black	White	Red	Green	Yellow	Brown	Blue	Orange	Gray	Violet	Light Blue	Pink	White/ Black	White/ Red	White/ Blue	Yellow/ Black
	L	ed Pair	L	ed Pair	L	ed Pair	L Twist	ted Pair	L	ed Pair	L	ed Pair	L	l ed Pair	L	ed Pair

Robotic Hand Changer

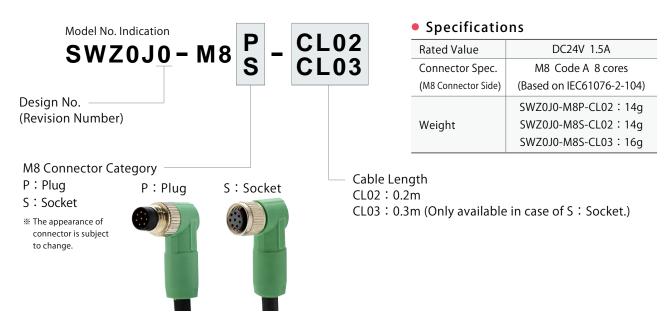
STR

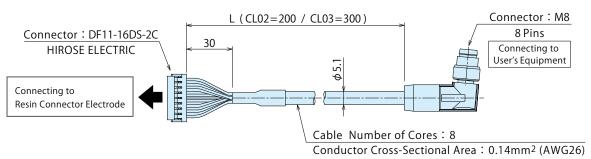
External Options for STR

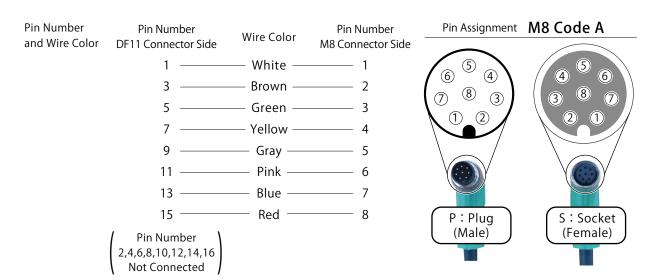
> SWLZ STRZ

External Option: Cable with M8 Connector for Resin Connector

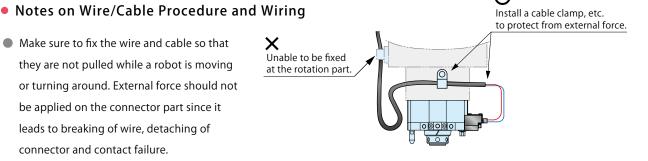
This cable is an optional cable applicable to the Resin Connector Electrode (SWLZ0J0).







Make sure to fix the wire and cable so that they are not pulled while a robot is moving or turning around. External force should not be applied on the connector part since it leads to breaking of wire, detaching of connector and contact failure.



Option List Mounting Surface Model No. Indication Mounting Dimension of two options KOSMEK
Harmony in Innovation Electrode Air Joint Cautions



Robotic Hand Changer

STR

External Options for STR

SWLZ STRZ

Able to add an external option.

External Option: Solder Terminal

External Option Symbol: **B**

Model No. for Master Cylinder Side model **SWLZ0B0-M**

Model No. for Tool Adapter Side model **SWLZ0B0-T**





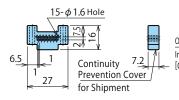
Master Cylinder Side

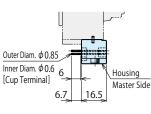
Refer to P.59 for details.

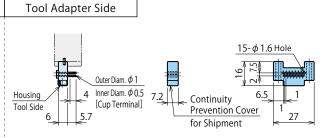
Specifications Rated Value DC 24V (per contact) 3A $100 m\Omega$ or less Contact Resistance (Initial Value) **Total Current Capacity** 10A Number of Poles (per electrode) 15 Master Cylinder Side 19g Weight *1 Tool Adapter Side 15g

%1. Weight per kit

External Dimensions: Electrode







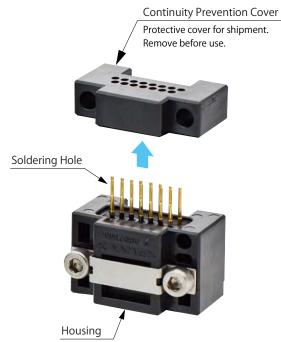
Connection Method for Solder Terminal

For solder terminal option, the electric signal pin, wire and cable of both master cylinder and tool adapter are connected with soldering. If required, insulate them with a thermal contraction tube etc. (Remove the continuity prevention cover before soldering.)

Soldering condition should be : 280°C, within 3 seconds. Make sure the outer diameter is ϕ 1.6mm after soldering.

[Recommended Wire Diameter]

Use wires with AWG26 size or smaller diameter. If you need electric current more than allowable flowing current of AWG26, use wires within the rated value of electrode. At this time, soldering hole cannot be used.

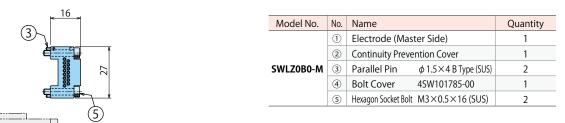


Master Cylinder Side

Protective cover for shipment. Remove before use.

External Dimensions

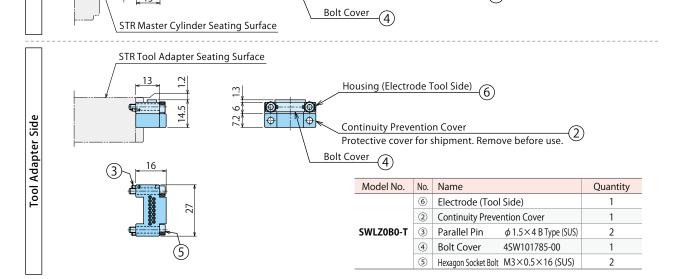
21.7



Continuity Prevention Cover

Housing (Electrode Master Side) (1)





Able to add an external option.

Electrode 15g + Cable 160g

Electrode 15g + Cable 400g

Refer to P.59 for details.

External Option: Solder Terminal with Cable

External Option Symbol: **C**

 $\begin{array}{c} \mathsf{Model\ No.\ for\ Master\ Cylinder\ Side} \\ \mathsf{model\ SWLZ0C0-} \\ \hline \mathbf{M01} \\ \mathbf{M02} \end{array}$

Model No. for Tool Adapter Side
model SWLZ0C0T01
T02





Speci	Specifications								
Rated Valu			DC 24V 3A						
Contact Resi	stance (Initia	al Value)	100m Ω or less						
Total Curre	nt Capaci	ty	10A						
Number of Po	oles (per electro	ode)	15						
Lead Wire	Size		Refer to the table below						
	-M01/7	Г01	1m						
Lead Wire Length	-M02/1	Г02	2m						
20.191.1	-M05/1	Г05	5m						
	Master	-M01	Electrode 20g + Cable 80g						
	Cylinder	-M02	Electrode 20g + Cable 160g						
M - : - l - 4 W 1	Side	-M05	Electrode 20g + Cable 400g						
Weight **1	Tool	-T01	Electrode 15g + Cable 80g						
	1								

%1. Weight per kit.

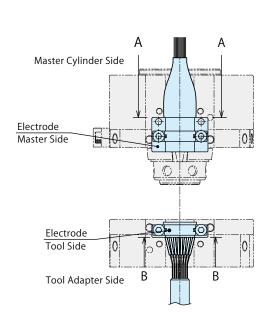
Adapter

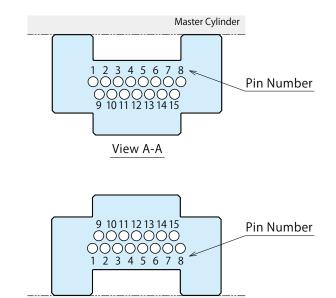
Side

-T02

-T05

Pin Numbers and Wire Colors





Tool Adapter

View B-B

Cable

HIFLON SD-SB/20276 Black AWG24X8P (with Shield)

NISSEI ELECTRIC Weight: 76g /m (Weight per meter)

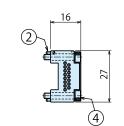
Conductor Cross-Sectional Area: 0.2mm² (AWG24)

Number of Cores: 16



Pin Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	Not Used
Wire Color	Black	White	Red	Green	Yellow	Brown	Blue	Orange	Gray	Violet	Light Blue	Pink	White/ Black	White/ Red	White/ Blue	Yellow/ Black
	Twist	ed Pair	Twist	ed Pair	Twist	ed Pair	Twist	ed Pair	Twist	ed Pair	Twist	ed Pair	Twist	ed Pair	Twist	ed Pair

External Dimensions



Model No.	No.	Name		Quantity
	1	Electrode (Mast	er Side)	1
SWLZ0C0	2	Parallel Pin	ϕ 1.5×4 B Type (SUS)	2
-M01/M02/M05	3	Bolt Cover	4SW101785-00	1
	4	Hexagon Socket Bolt	M3×0.5×16 (SUS)	2

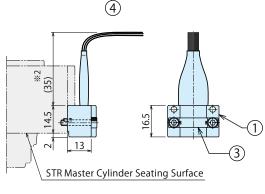
Robotic Hand Changer

STR

External Options for STR

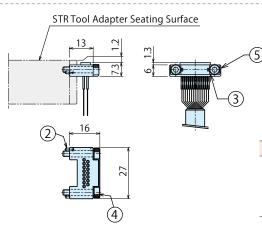
SWLZ

STRZ



Tool Adapter Side

Master Cylinder Side



Model No.	No.	Name	Quantity	/
	(5)	Electrode (Tool Side)	1	
SWLZ0C0	2	Parallel Pin ϕ 1.5×41	3 Type (SUS) 2	
-T01/T02/T05	3	Bolt Cover 4SW1017	35-00 1	
	4	Hexagon Socket Bolt M3×0.5>	(16 (SUS) 2	

Notes:

- *2. For some robots, cables may interfere with robot housing. Make sure there is no interference before use.
- 1. The connected part of the solder terminal and lead wire is isolated with a thermal contraction tube.
- 2. For SWLZ0C0-_01/02/05 the lead wire length is different from its shown in the specifications.

 (SWLZ0C0-_01: Lead Wire Length 1m, SWLZ0C0-_02: Lead Wire Length 2m, SWLZ0C0-_05: Lead Wire Length 5m)

© External Option: Waterproof Electrode (Simple Waterproof Option)



Able to add an external option. Refer to P.59 for details.

External Option Symbol: **U**

 $\begin{array}{c} \mathsf{Model\ No.\ for\ Master\ Cylinder\ Side} \\ \mathsf{model\ SWLZOU0-} \\ \mathbf{M01} \\ \mathbf{M02} \\ \mathbf{M05} \end{array}$

Model No. for Tool Adapter Side
model SWLZ0U0T01
T02



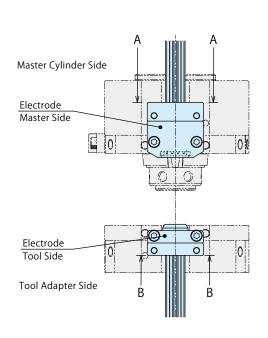


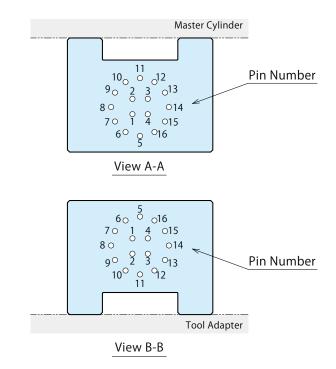
Specifications

Rated Value (per contact)	2		DC 24V 3A		
Contact Resist	tance (Initial \	/alue)	$100 m\Omega$ or less		
Total Currer	nt Capacity		10A		
Number of Pole	es (per electrod	e)	16		
Lead Wire S	iize		Refer to the table below		
	-M01/	Γ01	1m		
Lead Wire Length	-M02/	Г02	2m		
Length	-M05/	Γ05	5m		
	Master	-M01	Electrode 35g + Cable 80g		
	Cylinder	-M02	Electrode 35g + Cable 160g		
Weight ^{*1}	Side	-M05	Electrode 35g + Cable 400g		
Weight	Tool	-T01	Electrode 35g + Cable 80g		
	Adapter	-T02	Electrode 35g + Cable 160g		
	Side	-T05	Electrode 35g + Cable 400g		
Protection	Grade ^{※2}		Equivalent to IP54		

- ※1. Weight per kit.
- ※2. The protection grade is equivalent to IP54 at connected state (fit state) of the master cylinder and tool adapter.

Pin Numbers and Wire Colors





Cable

HIFLON SD-SB/20276 Black AWG24X8P (with Shield)

NISSEI ELECTRIC Weight: 76g /m (Weight per meter)

Conductor Cross-Sectional Area: 0.2mm² (AWG24)

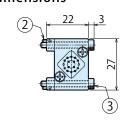
Number of Cores: 16



Pin Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	Not Used
Wire Color	Black	White	Red	Green	Yellow	Brown	Blue	Orange	Gray	Violet	Light Blue	Pink	White/ Black	White/ Red	White/ Blue	Yellow/ Black
	L	l ed Pair	L	ed Pair	L	ed Pair	L	ed Pair	L	ed Pair	L	ed Pair	L	ed Pair	L	ed Pair

Option List Mounting Surface Model No. Indication

External Dimensions



Model No.	No.	Name	Quantity
SWLZ0U0	1	Electrode (Master Side)	1
-M01/M02/M05	2	Parallel Pin ϕ 1.5×4 B Type(SUS)	2
-1010 1/10102/10103	3	Hexagon Socket Bolt M3×0.5×25 (SUS)	2

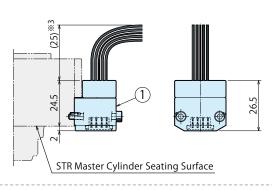
Robotic Hand Changer

STR

External Options for STR

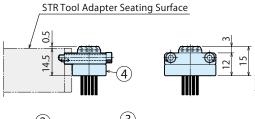
SWLZ

STRZ





Master Cylinder Side



Model No.	No.	Name	Quantity
CWI 70110	4	Electrode (Tool Side)	1
SWLZ0U0 -T01/T02/T05	2	Parallel Pin ϕ 1.5×4 B Type (SUS)	2
-101/102/105	3	Hexagon Socket Bolt M3×0.5×25 (SUS)	2

Notes:

- *3. For some robots, cables may interfere with robot housing. Make sure there is no interference before use.
- 1. For SWLZ0U0-□01/02/05 the lead wire length is different from its shown in the specifications. (SWLZ0U0-□01: Lead Wire Length 1m, SWLZ0U0-□02: Lead Wire Length 2m, SWLZ0U0-□05: Lead Wire Length 5m)

External Option : D-SUB Connector

External Option Symbol: **D**

Model No. for Master Cylinder Side

Model No. for Tool Adapter Side model **STRZ0D0-T**





Specifications

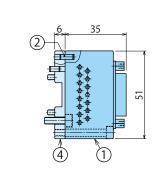
Rated Value (per contact)	-	DC 24V 3A		
Contact Resis	tance (Initial Value)	100mΩ or less		
Total Currer	nt Capacity	10A		
Number of Pol	es (per electrode)	15		
Waight **1	Master Cylinder Side	100g		
Weight ^{**} 1	Tool Adapter Side	90g		

※1. Weight per kit.

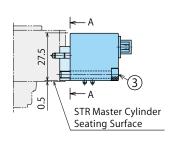
External Dimensions

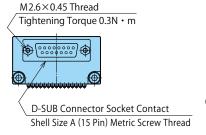
Master Cylinder Side

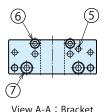
Tool Adapter Side



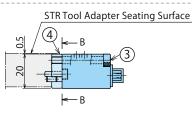
All-inclusive Model No.	Part No.	No.	Name	Quantity
		1	Electrode (Master Side)	1
	SWRZ0D0-M	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagon Socket Bolt M4×0.7×30 (SUS)	2
STRZ0D0-M		4	Bracket (Common for Master/Tool Side)	1
	SWRZ0Z0	(5)	Parallel Pin ϕ 3×8 B Type (SUS)	1
	SWKZUZU	6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagon Socket Bolt M4×0.7×12 (SUS)	2

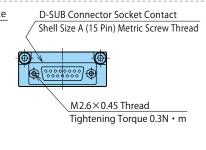


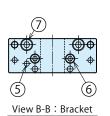


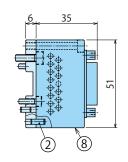


View A-A: Bracket









All-inclusive Model No.	Part No.	No.	Name	Quantity
		8	Electrode (Tool Side)	1
	SWRZ0D0-T	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagon Socket Bolt M4×0.7×30 (SUS)	2
STRZ0D0-T		4	Bracket (Common for Master/Tool Side)	1
	SWRZ0Z0	(5)	Parallel Pin ϕ 3×8 B Type (SUS)	1
	SWKZUZU	6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		(7)	Hexagon Socket Bolt M4×0.7×12 (SUS)	2

External Option: Circular Connector (Connector Based on JIS C 5432)

External Option Symbol: **G**

Model No. for Master Cylinder Side

Model No. for Tool Adapter Side $\mathsf{model}~\mathbf{STRZ0G0}\text{-}\mathbf{T}$ $\mathsf{model}\ \boldsymbol{STRZ0G0\text{-}M}$





Specifications

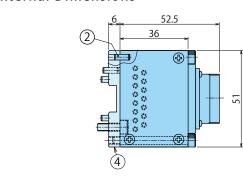
Rated Value (per contact)	-	DC 24V 3A		
Contact Resis	tance (Initial Value)	100m Ω or less		
Total Currer	nt Capacity	17A		
Number of Pole	es (per electrode)	15		
Weight ^{%1}	Master Cylinder Side	125g		
	Tool Adapter Side	145g		

※1. Weight per kit.

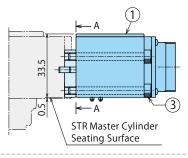
External Dimensions

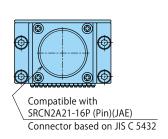
Master Cylinder Side

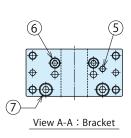
Tool Adapter Side



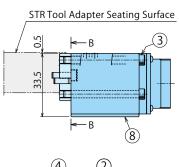
All-inclusive Model No.	Part No.	No.	Name	Quantity
STRZ0G0-M		1	Electrode (Master Side)	1
	SWRZ0G0-M	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagon Socket Bolt M4×0.7×40 (SUS)	4
	SWRZ0E0	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin ϕ 3×6 B Type (SUS)	1
		6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagon Socket Bolt M4×0.7×12 (SUS)	2

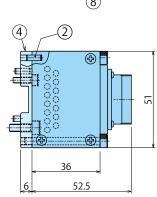


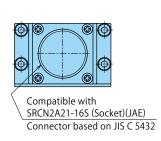




View B-B: Bracket





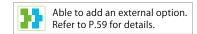


All-inclusive Model No.	Part No.	No.	Name	Quantity
		8	Electrode (Tool Side)	1
	SWRZ0G0-T	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagon Socket Bolt $M4 \times 0.7 \times 40$ (SUS)	4
STRZ0G0-T	SWRZ0E0	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin ϕ 3×6 B Type (SUS)	1
		6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagon Socket Bolt M4×0.7×12 (SUS)	2

STR

 SWLZ

External Option: Compact Electric Power Transmission



External Option Symbol: **K**

Model No. for Master Cylinder Side model **SWLZOKO-M**



Model No. for Tool Adapter Side model **SWLZ0K0-T**



Specifications

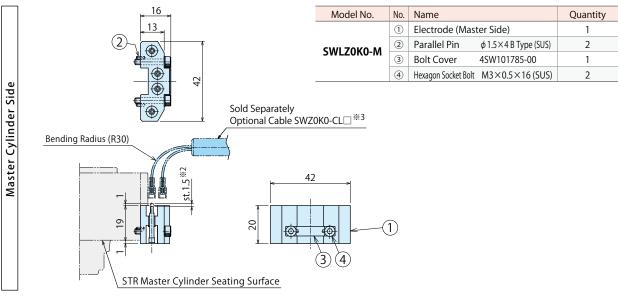
Rated Value	-	AC/DC 200V 5A
Total Currer	nt Capacity	12A
Number of P	Poles (per electrode)	4
Weight*1	Master Cylinder Side	21g
weight	Tool Adapter Side	17g
Cable with A (Sold Separat	pplicable Terminal tely)	SWZ0K0-CL□ (Refer to P.44)

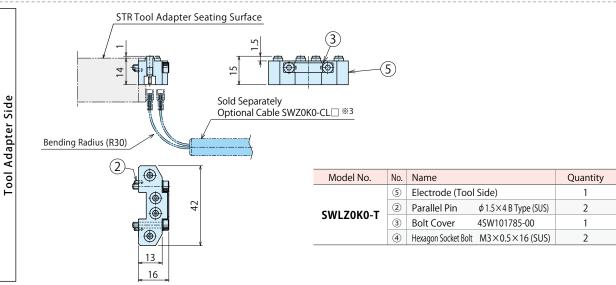
%1. Weight per kit.

Applicable Cable

The cable with applicable terminal and applicable terminal are not included. Please prepare the cable with applicable terminal (SWZ0K0-CL \square) on P.44 or design it yourself referring to the applicable terminal on P.44.

External Dimensions





Notes:

- **2. The electrode probe on master side strokes 1.5mm (**2) when connecting with STR. When fixing the cable, make sure there is enough space for the probe operation.
- *3. The optional cable and terminal are not included in the electrode. Please prepare them separately.

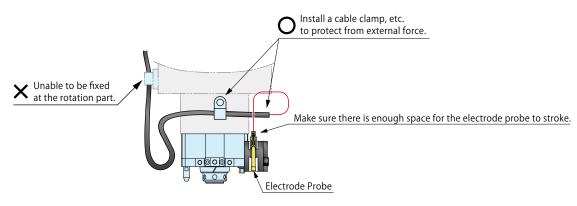
Notes on Wire/Cable Procedure and Wiring

Make sure to fix the wire and cable so that they are not pulled while a robot is moving or turning around. External force should not be applied on the connector part since it leads to breaking of wire, detaching of connector and contact failure. However, the electrode probe on master side strokes 1.5mm when connecting with STR. When fixing the cable, make sure there is enough space for the probe to stroke.



STR

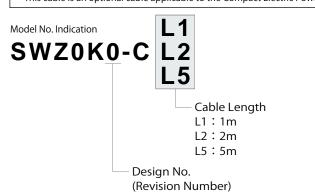
SWLZ STRZ

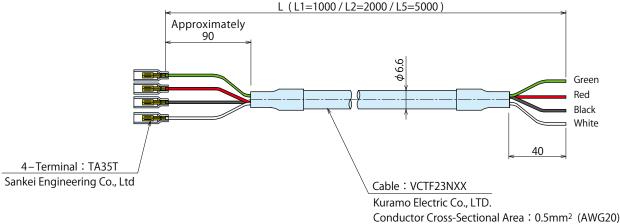


 As for Compact Electric Power Transmission option, the electrode probes on both master cylinder and tool adaptor are exchangeable. The electrode probes will be fallen out if pushed from the cable connecting side with power stronger than a certain level. In case the electrode probes are pushed out after connecting the cable, make sure to push them back from the seating surface side before use.

External Option: Cable with Terminal for Compact Electric Power Transmission

This cable is an optional cable applicable to the Compact Electric Power Transmission SWLZ0K0-M/T(External Option Symbol: K).





Number of Cores: 4

Weight: 65g/m (Weight per meter)

© External Option: Power Transmission Option (Connector Based on MIL-DTL-5015)

External Option Symbol: **E**

Model No. for Master Cylinder Side model **STRZ0E0-M**

Model No. for Tool Adapter Side model **STRZ0E0-T**



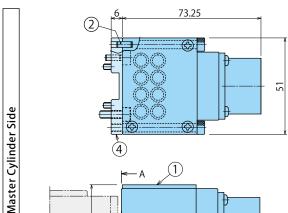


Specifications

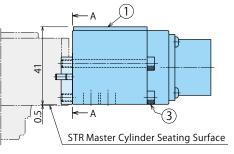
Rated Value (per contact)	-	AC/DC 200V 5A
Total Currer	nt Capacity	24A
Number of Po	oles (per electrode)	8
\\\\a:=\\\\1	Master Cylinder Side	165g
Weight ^{*1}	oles (per electrode)	175g

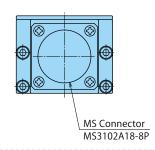
^{※1.} Weight per kit.

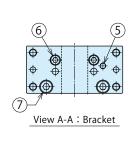
External Dimensions

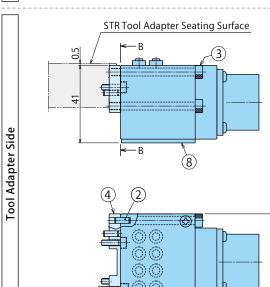


All-inclusive Model No.	Part No.	No.	Name	Quantity
		1	Electrode (Master Side)	1
	SWRZ0E0-M	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagon Socket Bolt M4×0.7×45 (SUS)	4
STRZ0E0-M	CHIDZOEO	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin $\phi 3 \times 6$ B Type (SUS)	1
	SWRZ0E0	6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagon Socket Bolt M4×0.7×12 (SUS)	2

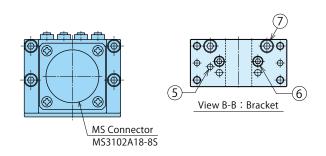








73.25



All-inclusive Model No.	Part No.	No.	Name	Quantity
		8	Electrode (Tool Side)	1
	SWRZ0E0-T	2	Parallel Pin φ3×8 B Type (SUS)	2
		3	Hexagon Socket Bolt M4×0.7×45 (SUS)	4
STRZ0E0-T		4	Bracket (Common for Master/Tool Side)	1
	CWDZOEO	(5)	Parallel Pin $\phi 3 \times 6$ B Type (SUS)	1
	SWRZ0E0	6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagon Socket Bolt M4×0.7×12 (SUS)	2

Robotic Hand Changer STR

 SWLZ

© External Option: High Current Transmission Option (Connector Based on MIL-DTL-5015)

External Option Symbol: H

Model No. for Master Cylinder Side model STRZ0H0-M

Model No. for Tool Adapter Side model STRZ0H0-T



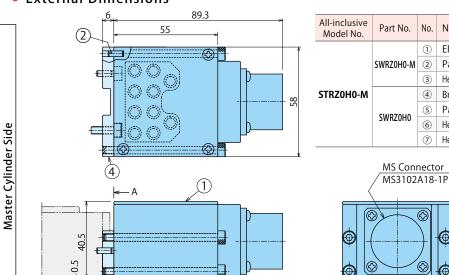


Specifications

Rated Value (per contact)	-	AC/DC 200V 13A		
Total Currer	nt Capacity	57A		
Number of Po	oles (per electrode)	10		
Waight*1	Master Cylinder Side	310g		
Weight ^{%1}	Tool Adapter Side	240g		

^{※1.} Weight per kit.

External Dimensions

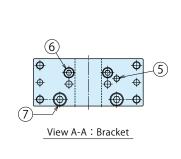


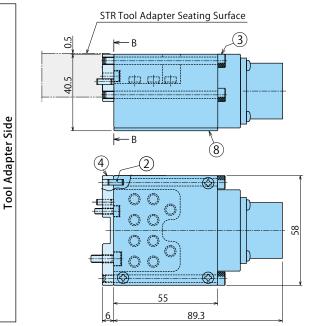
STR Master Cylinder Seating Surface

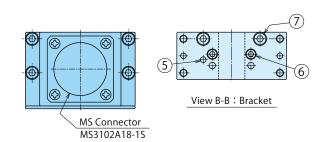
All-inclusive Model No.	Part No.	No.	Name	Quantity
		1	Electrode (Master Side)	1
	SWRZ0H0-M	2	Parallel Pin $\phi 3 \times 8$ B Type (SUS)	2
		3	Hexagon Socket Bolt M4×0.7×60 (SUS)	4
STRZ0H0-M		4	Bracket (Common for Master/Tool Side)	1
	CWDZOLIO	(5)	Parallel Pin $\phi 3 \times 6$ B Type (SUS)	1
	SWRZ0H0	6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagon Socket Bolt $M4 \times 0.7 \times 12$ (SUS)	2

⊗









	All-inclusive Model No.	Part No.	No.	Name	Quantity
			1	Electrode (Tool Side)	1
		SWRZ0H0-T	2	Parallel Pin $\phi 3 \times 8$ B Type (SUS)	2
			3	Hexagon Socket Bolt M4×0.7×60 (SUS)	4
	STRZ0H0-T		4	Bracket (Common for Master/Tool Side)	1
		SWRZ0H0	(5)	Parallel Pin $\phi 3 \times 6$ B Type (SUS)	1
		SWKZUHU	6	Hexagon Socket Bolt M3×0.5×10 (SUS)	2
		(7)	Hexagon Socket Bolt M4 \times 0.7 \times 12 (SUS)	2	

External Option: Servo Electrode

External Option Symbol: **F**

Model No. for Master Cylinder Side

Model No. for Tool Adapter Side

model STRZ0F0- M01 M02 M05

model STRZ0F0- T01 T02 T05



Specifications

Adapter

Side

- T02

- T05

Electrode 470g + Cable 560g

Electrode 470g + Cable 1400g

Contact A	for Power	Supply					
	Rated Va	lue	AC / DC 240V				
	(per conta	ct)	20A %1 %2				
	Number o		6				
Contact B	for Signal						
	Rated Va	lue	DC 24V				
	(per conta	ct)	3A				
	Number o	f Poles	17 (for Signal) +				
	(per electr	ode)	1 (for Functional Ground)				
	Total Curre	nt Capacity	10A				
Cable Spe	cifications		Refer to the following table.				
1 1 \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \	- M01/ T	01	1m				
Lead Wire Length	- M02/ T	02	2m				
Length	- M05/ T	05	5m				
	Master	- M01	Electrode 510g + Cable 280g				
	Cylinder	- M02	Electrode 510g + Cable 560g				
Weight **3	Side	- M05	Electrode 510g + Cable 1400g				
weight "5	Tool	- T01	Electrode 470g + Cable 280g				

- **1. Depending on the operating environment of a customer, the cable for power supply may become hot. Refer to the following conditions, and check if the maximum temperature in the operating environment combined with the temperature rise is safe before using the product.
 - After 5 minutes of use with all 6 poles at 50% usage rate of 20A (5 sec. ON/ 5 sec. OFF), the cable temperature rise is ∆t= about 20°C.
 - After 5 minutes of use with all 6 poles at 100% usage rate of 20A and continuous current, the cable temperature rise is ∆t=about 40°C.
- **2. When supplying power for more than 5 minutes, reduce the current per electrode to suppress the temperature rise.
 - Example 1. Using multiple electrodes can reduce the current per pole.
 - Example 2. Suppress the surface temperature of cable coating installed in areas easily touched by people to below 60°C.
- ※3. Weight per kit.

Pin Numbers and Wire Colors



Contact A
Cable for
Power Supply

HIFLON SD/2586 6C×15AWG Black

NISSEI ELECTRIC

Conductor Cross-Sectional Area: 2.0 mm² (AWG15)

Number of Cores: 6

Cable Rated Value Temp: 105°C Voltage: 600V

Weight: 188g/m (Weight per meter)

Pin Number	1 2		3	4	5	6	
Wire Color	Brown	Yellow	Green	Red	White	Black	

Contact B Cable for Signal HIFLON SD-SB/20276 10P×23AWG Black (with Shield)

NISSEI ELECTRIC Weight: 119g /m (Weight per meter)

Conductor Cross-Sectional Area: 0.3mm² (AWG23) Number of Cores: 20

Cable Rated Value Temp: 80°C Voltage: 30V

Pin Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18(FG)	Not Used	Not Used
Wire Color	Yellow/ Blue	Yellow/ Red	Yellow/ Black	White/ Blue	White/ Red	White/ Black	Pink	Light Blue	Violet	Gray	Orange	Blue	Brown	Yellow	Green	Red	White	Black	Orange/ Black	Orange/ Blue
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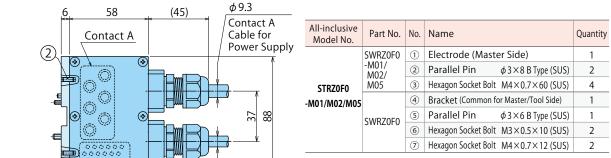
Master Cylinder Side

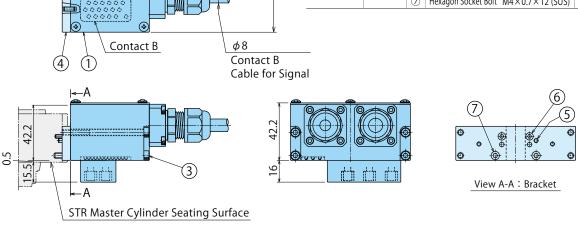
Robotic

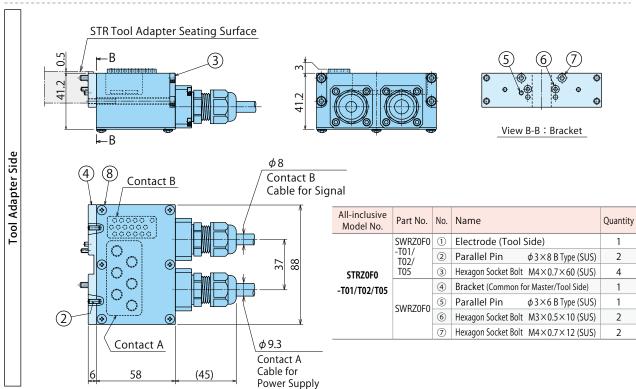
Hand Changer STR

SWLZ

External Dimensions





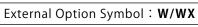


Note: 1. For SWLZ0F0-\(\subseteq 01/02/05 \) the lead wire length is different from its shown in the specifications.

(SWLZ0F0-\(\subseteq 01 : Lead Wire Length 1m, SWLZ0F0-\(\subseteq 02 : Lead Wire Length 2m, SWLZ0F0-\(\subseteq 05 : Lead Wire Length 5m) \)

External Option: Compact Waterproof Electrode (Noncontact Waterproof Option) IP67









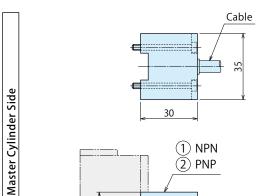


Specifications

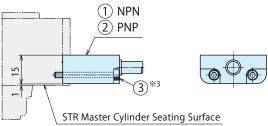
Number of Signals (per electrode)		4
Protection	Grade **1	IP67
Cabla		PUR φ6.3
Cable		7×0.259mm ²
Cable	Master Cylinder Side	2m
Length	Tool Adapter Side	1m
Weight **2	Master Cylinder Side	Electrode 20g + Cable 120g
weight **2	Tool Adapter Side	Electrode 20g + Cable 60g

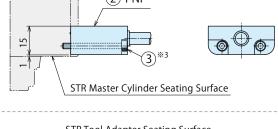
- * 1. Protection grade of the electrode part.
- ※2. Weight per kit.

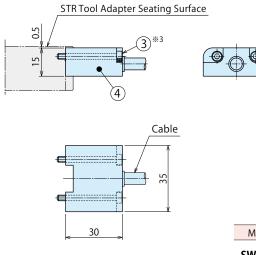
External Dimensions



Model No.	No.	Name	Quantity
CWI 70W0 M	1	Electrode (Master Side) NPN (B & Plus)	1
SWLZ0W0-M	3	③ Hexagon Socket Bolt M3×0.5×30 (SUS) ^{※3}	
			_
Model No.	No.	Name	Quantity
SWLZ0WX0-M	2	Electrode (Master Side) PNP (B & Plus)	1
SWLZUWXU-IVI	3	Hexagon Socket Bolt M3×0.5×30 (SUS)**3	2







	Model No.	No.	Name Qu	
SWLZ0W0-T	4	Electrode (Tool Side) (B & Plus)	1	
	3	Hexagon Socket Bolt M3×0.5×30 (SUS)**3	2	

Note: %3. The tightening torque for M3 mounting bolts marked with %3 should be 0.63 N·m.

Tool Adapter Side

Robotic

Hand Changer STR

External Optio

SWLZ

STRZ

💿 Details and Notes on External Option:Compact Noncontact Waterproof Electrode

Applicable Sensor

Supply Voltage	12V DC
Total Current Consumption	≦60mA
Residual Voltage	≦3.5V

*Total current consumption of sensors must not exceed the total rated output current.

Electrode Specifications (Tool Adapter Side)

SWLZ0W0-T	
DC 3-Wire Sensor	
12V ±1.5V DC	
4	
≦ 30mA	≦ 60mA
0~3mm	0~2mm
0 ~ 50°C	
IP67	
ABS	
PUR Ø 6.3 / 7	′×0.259mm²
Hitachi Metals, Ltd.	
RBT-VUCTF	
	DC 3-Wird $12V \pm 1$ 4 $\leq 30\text{mA}$ $0\sim3\text{mm}$ $0\sim50^{\circ}\text{C}$ IP67 ABS PUR ϕ 6.3/7 Hitachi Met

Electrode Specifications (Master Cylinder Side)

Model	NPN	SWLZ0W0-M
No.	PNP	SWLZ0WX0-M
Supply Volta	ge (Input Voltage)	24V DC ±10% (Including Ripple)
Current C	onsumption	≦ 200mA
No. of Out	tput Signals	4 + 1 (Inzone)
Load Cu	ırrent	≦ 50mA / 1 Output
Operating Temperature		0 ~ 50℃
Protection Grade		IP67
Material		ABS
		PUR \$\phi\$ 6.3 / 7 \times 0.259 mm ²
Cable		Hitachi Metals, Ltd.
		RBT-VUCTF

■ LED Indication Status LED: Green LFD Meaning ON 0 The power is supplied. OFF The power is not supplied. Blink-\o-

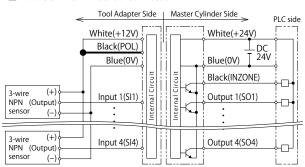
Blinks in case of abnormality

■ LED Indication Inzone LED: Orange The master cylinder and tool adapter are opposed, LED is lit when you can communicate.

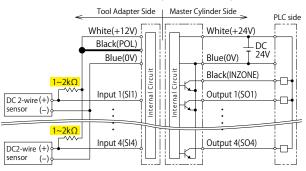
Wiring Diagram

SWLZ0W0-M (NPN)

■ For DC 3-wire NPN sensor connection

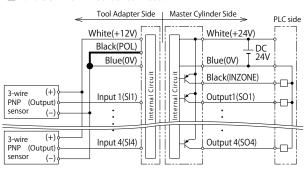


■ For DC 2-wire sensor connection (when NPN is set)

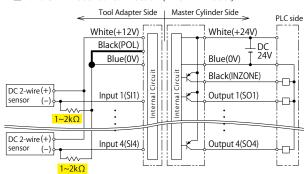


SWLZ0WX0-M (PNP)

■ For DC 3-wire PNP sensor connection



■ For DC 2-wire sensor connection (when PNP is set)



- When connecting a DC 2-wire sensor, ensure to wire a resistor of about 1 to 2 k Ω .
- POL is wiring for switching the polarity (NPN/PNP) of the sensor.

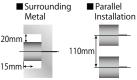
Wiring Color

- Electrode for Tool Adapter side Output + 12V White Output 0V Blue Polarity Switching POL Black Input 1 (SI1) Brown Input 2 (SI2) Red Input 3 (SI3) Yellow Input 4 (SI4) Green
- Electrode for Master Cylinder side Input +24V White Input 0V Blue IN7ONF Black Output 1 (SO1) Brown Output 2 (SO2) Red Output 3 (SO3) Yellow Output 4 (SO4) Green

Attention for Installation

(Read this section thoroughly before installation.)

- Ensure the power is switched off during installation or maintenance operations.
- ◆ Use a regulated power supply, e.g. switch-model type. Simpler power supplies, such as a full-wave rectification type, will cause the permissible ripple rating to be exceeded and may cause malfunction.
- ◆ Do not put metal objects between electrodes during operation. Failure to do so may cause heat generation, ignition, or malfunction.
- Ensure correct connections by referencing the wiring diagram.
- To avoid malfunction caused by induction noise, cable should be kept apart from motor or other power cable.
- ◆ The control communication device in the product may affect electronic devices and medical devices. Persons wearing pacemakers should stay away from this product.
- ◆ In order to avoid influence of surrounding metal, or to avoid mutual influence between parallel-mounted sensors, keep the minimum free zone as described on the right.



Bending Radius of Cable

The minimum bending radius for the sensors are 50mm.

* Do not pull the cable with excessive force.



The information above is quoted from B & Plus K.K. Remote System User's Guide (No.T315201G). Please contact B & Plus K.K. (TEL 81(0)-493-71-5160) for further information about electrodes (Model No. SWRZ0W0-M-

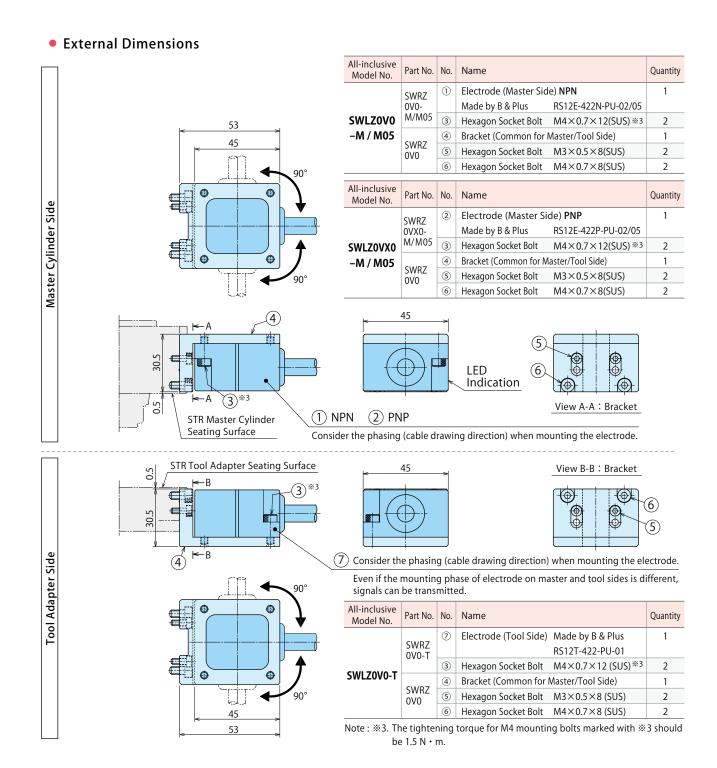
© External Option: Waterproof Electrode (Noncontact Waterproof Option) IP67



Specifications

Number of Signals (per electrode)		12
Protection Grade **1		IP67
Cable		PUR φ8.6
		2×0.5mm ² +13×0.18mm ²
	Master Cylinder Side -M	2m
Cable Length	Master Cylinder Side -M05	5m
zegt	Tool Adapter Side	1m
*2	Master Cylinder Side -M	Electrode 130g + Cable 210g
Weight	Master Cylinder Side -M05	Electrode 130g + Cable 525g
	Tool Adapter Side	Electrode 130g + Cable 105g

- ※1. Protection grade of the electrode part.
- ※2. Weight per kit.



■ LED Indication Status LED: Green

■ LED Indication Inzone LED: Orange

The master cylinder and tool adapter

are opposed, LED is lit when you can communicate. When there is an output signal from each sensor, it flashes

The power is supplied.

The power is not supplied.

Blinks in case of abnormality

Meaning



C Details and Notes on External Option: Noncontact Waterproof Electrode

Applicable Sensor

Supply Voltage	12V DC
Total Current Consumption	≦230mA
Residual Voltage	≦3.5V

**Total current consumption of sensors must not exceed the total rated output current.

Electrode Specifications (Tool Adapter Side)

Model No.	SWLZ0V0-T
Applicable Sensor	DC 3-Wire Sensor
Output Voltage	12V ±1.5V DC
Total Output Current	≦ 230mA
No. of Input Signals	12
Operating Distance	2~5mm
Operating Temperature	0 ~ 50℃
Protection Grade	IP67
Material	ABS
Cable	PUR φ 8.6
Cable	2×0.5mm ² +13×0.18mm ²

Electrode Specifications (Master Cylinder Side)

Model	NPN	SWLZ0V0-M/M05
No.	PNP	SWLZ0VX0-M/M05
Supply Voltag	e (Input Voltage)	24V DC $\pm 10\%$ (Including Ripple)
Current Co	onsumption	≦ 600mA
No. of Output Signals		12 +1 (INZONE)
Load Current		≦ 50mA / 1 Output
Operating Temperature		0 ~ 50℃
Protection Grade		IP67
Material		ABS
Cable		PUR φ 8.6
		$2 \times 0.5 mm^2 + 13 \times 0.18 mm^2$

Robotic Hand Changer

STR

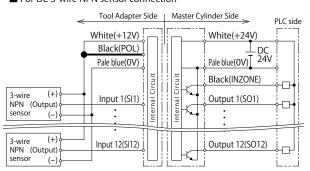
External Options

SWLZ STRZ

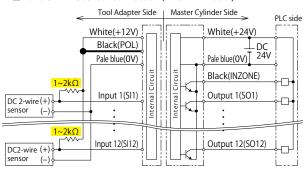
Wiring Diagram

SWLZ0V0-M/M05 (NPN)

■ For DC 3-wire NPN sensor connection



■ For DC 2-wire sensor connection (when NPN is set)



- When connecting a DC 2-wire sensor, ensure to wire a resistor of about 1 to 2 k Ω .
- POL is wiring for switching the polarity (NPN/PNP) of the sensor.

Wiring Color

■ Electrode for Tool Adapter side		
Output + 12V	White	
Output 0V	Pale blue	
Polarity Switching POL	Black	
Input 1 (SI1)	Brown	
Input 2 (SI2)	Red	
Input 3 (SI3)	Orange	
Input 4 (SI4)	Yellow	
Input 5 (SI5)	Green	
Input 6 (SI6)	Blue	
Input 7 (SI7)	Violet	
Input 8 (SI8)	Gray	
Input 9 (SI9)	Brown * ■	
Input 10 (SI10)	Red *■■	
Input 11 (SI11)	Orange * ■	
Input 12 (SI12)	Yellow * ■ ■	

- Electrode for Master Cylinder side Input +24V White Input 0V Pale blue INZONE Black Output 1 (SO1) Brown Output 2 (SO2) Red Output 3 (SO3) Orange Output 4 (SO4) Yellow Output 5 (SO5) Green Output 6 (SO6) Blue Output 7 (SO7) Output 8 (SO8) Gray Output 9 (SO9) Brown ∗■ ■ Output 10 (SO10) Red Output 11 (SO11) Orange * = = Output 12 (SO12) Yellow ***** ■ ■
- * is the line where ■ is printed on the core wire of each color. The unused lines are green *, blue *, and violet *.

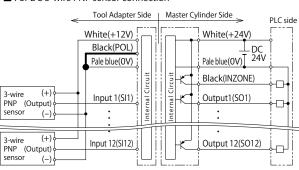
Bending Radius of Cable

The minimum bending radius for the sensors are 50mm. ** Do not pull the cable with excessive force.



SWLZ0VX0-M/M05 (PNP)

■ For DC 3-wire PNP sensor connection



LFD

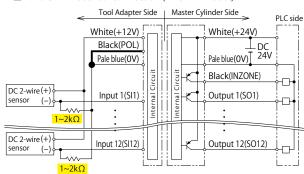
ON O

OFF

Blink-\o-

accordingly.

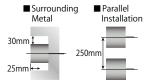
■ For DC 2-wire sensor connection (when PNP is set)



Attention for Installation

(Read this section thoroughly before installation.)

- Ensure the power is switched off during installation or maintenance operations.
- Use a regulated power supply, e.g. switch-model type. Simpler power supplies, such as a full-wave rectification type, will cause the permissible ripple rating to be exceeded and may cause malfunction.
- Do not put metal objects between electrodes during operation.
 Failure to do so may cause heat generation, ignition, or malfunction.
- Ensure correct connections by referencing the wiring diagram.
- To avoid malfunction caused by induction noise, cable should be kept apart from motor or other power cable.
- The control communication device in the product may affect electronic devices and medical devices. Persons wearing pacemakers should stay away from this product.
- In order to avoid influence of surrounding metal, or to avoid mutual influence between parallel-mounted sensors, keep the minimum free zone as described on the right.



The information above is quoted from B & Plus K.K. Remote System User's Guide (No.T313A01Ue). Please contact B & Plus K.K. (TEL 81(0)-493-71-5160) for further information about electrodes (Model No. RS12E-422 \square -PU-02/05 and RS12T-422-PU-01).

External Option: Ethernet Electrode

External Option Symbol: L

 $\begin{array}{c} \mbox{Model No. for Master Cylinder Side} \\ \mbox{model } \mbox{\bf STRZ0L0-M} \end{array}$

Model No. for Tool Adapter Side model **STRZ0L0-T**



External Dimensions

Master Cylinder Side



Specifications

-	DC 30V 0.5A
oles (per electrode)	4
	M12 D-code 4 poles (Female)
	(based on IEC61076-2-101)
olicable Standard	100BASE-TX ^{*3}
on Speed	100Mbps ^{※3}
	CAT5
	EtherNet/IP
	EtherCAT
Fieldbus	PROFINET
	Modbus TCP
	CC-Link IE Field Network Basic **2
Master Cylinder Side	130 g
Tool Adapter Side	120 g
	•

- ※1. Weight per kit.
- ※2. Cannot be used with a fieldbus that requires a communication speed of 1Gbps such as CC-Link IE.
- ※3. In the case transmission speed of Ethernet applicable standard 1000BASE-T (transmission speed : 1 Gbps) is required, please contact us.

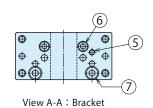
All-inclusive Model No. STRZOLO-M

STR Master Cylinder Seating Surface

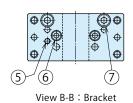
STR Tool Adapter Seating Surface

(15.5)

All-inclusive Model No.	Part No.	No.	Name	Quantity
		1	Electrode (Master Side)	1
	SWRZ0L0-M	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagonal Socket Bolt M4×0.7×25 (SUS)	4
STRZ0L0-M	SWRZ0E0	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin $\phi 3 \times 6$ B Type (SUS)	1
		6	Hexagonal Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagonal Socket Bolt M4×0.7×12 (SUS)	2







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Tool Adapter Side	
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	6 27.5 (15.5)
	(2)

All-inclusive Model No.	Part No.	No.	Name	Quantity
	SWRZ0L0-T	8	Electrode (Tool Side)	1
		2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagonal Socket Bolt M4×0.7×25 (SUS)	4
STRZ0L0-T	SWRZ0E0	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin $\phi 3 \times 6$ B Type (SUS)	1
		6	Hexagonal Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagonal Socket Bolt M4×0.7×12 (SUS)	2

Option List Mounting Surface Model No. Indication Mounting Dimension of two options KOSMEK
Harmony in Innovation Electrode Air Joint Cautions



Robotic Hand Changer

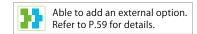
STR

External Options for STR

SWLZ

STRZ

External Option: Air Joint 3-Port Option (1 Port Rc1/8)



External Option Symbol: **R**

 $\label{eq:model_No.} \mbox{Model No. for Master Cylinder Side} \\ \mbox{model } \mbox{\bf SWLZ0R0-M}$



 $\begin{array}{c} {\sf Model\ No.\ for\ Tool\ Adapter\ Side} \\ {\sf model\ } {\color{blue} {\bf SWLZ0R0-T}} \end{array}$

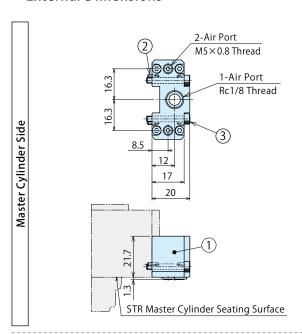


Specifications

Port Size		Rc1/8	M5	
Number o	f Ports	1	2	
Operating	Pressure	max. 0.7MPa (Vacuum Available)		
Withstand	ing Pressure	1.11	MРа	
Min. Passa	ge Area	28.3mm ²	3.1mm ²	
Operating	Temperature	0 ~ 70℃		
Usable Flu	id	Dry Air		
Reaction	Pressure at 0.7 MPa	0.13 kN	0.04kN	
Force	Pressure at 0.5 MPa	0.10 kN	0.03kN	
(per port)	Pressure at P MPa	0.154×P+0.019 kN	0.047×P+0.008 kN	
Weight *1	Master Cylinder Side	54 g		
	Tool Adapter Side	28 g		

^{%1.} Weight per kit.

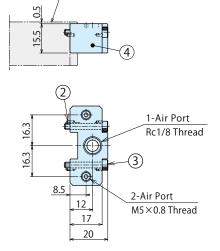
External Dimensions



Model No.	No.	Name	Quantity	
	1	Joint (Master Side)		1
SWLZ0R0-M	2	Parallel Pin	ϕ 1.5×4 B Type (SUS)	2
	3	Hexagon Socket Bolt	M3×0.5×20 (SUS)	2







STR Tool Adapter Seating Surface



Model No.	No.	Name	Quantity	
SWLZ0R0-T	4	Joint (Tool Side)		1
	2	Parallel Pin	ϕ 1.5×4 B Type (SUS)	2
	(3)	Hexagon Socket Bolt	M3×0.5×20 (SUS)	2

Robotic Hand Changer

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External Option: Air Joint 2-Port Option

External Option Symbol: **Q**

Model No. for Master Cylinder Side model **STRZ0Q0-M**

e Model No. for Tool Adapter Side model **STRZOQO-T**





Specifications

Number of	f Ports	2				
Operating	Pressure	max. 1.0MPa (Vacuum Available)				
Withstand	ing Pressure	1.5MPa				
Min. Passa	ge Area	12.6mm ² (Equal to ϕ 4)				
Operating	Temperature	0 ~ 70℃				
Usable Flu	id	Dry Air				
Reaction	Pressure at 1 MPa	0.13 kN				
Force	Pressure at 0.5 MPa	0.07 kN				
(per port)	Pressure at P MPa	0.117×P +0.01 kN				
Weight **1	Master Cylinder Side	90 g				
Treignt	Tool Adapter Side	80 g				

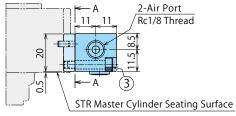
^{※1.} Weight per kit.

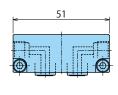
External Dimensions

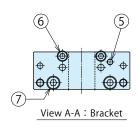
Waster Cylinder Side

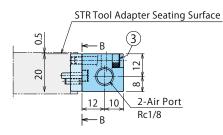
Tool Adapter Side

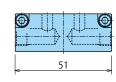
All-inclusive Model No.	Part No.	No.	Name	Quantity
		1	Joint (Master Side)	1
	SWRZ0Q0-M	2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagonal Socket Bolt M4×0.7×20 (SUS)	2
STRZ0Q0-M	SWRZ0Z0	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin $\phi 3 \times 8$ B Type (SUS)	1
		6	Hexagonal Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagonal Socket Bolt M4×0.7×12 (SUS)	2

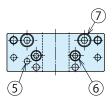




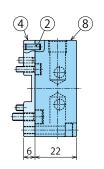








View B-B: Bracket



All-inclusive Model No.	Part No.	No.	Name	Quantity
	SWRZ0Q0-T	8	Joint (Tool Side)	1
		2	Parallel Pin ϕ 3×8 B Type (SUS)	2
		3	Hexagonal Socket Bolt M4×0.7×20 (SUS)	2
STRZ0Q0-T	SWRZ0Z0	4	Bracket (Common for Master/Tool Side)	1
		(5)	Parallel Pin ϕ 3×8 B Type (SUS)	1
		6	Hexagonal Socket Bolt M3×0.5×10 (SUS)	2
		7	Hexagonal Socket Bolt M4×0.7×12 (SUS)	2

External Option : Air Joint 4-Port Option

Able to add an external option. Refer to P.59 for details.

External Option Symbol: **P**



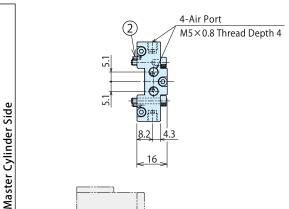
Air Port Position
Side: 2 ports, Bottom: 2 ports

Specifications

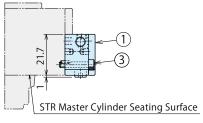
Number of	Ports	4		
Operating	Pressure	max. 1.0MPa (Vacuum Available)		
Withstand	ing Pressure	1.5MPa		
Min. Passa	ge Area	3.1mm ² (Equal to ϕ 2)		
Operating	Temperature	0 ~ 70℃		
Usable Flu	id	Dry Air		
Reaction	Pressure at 1 MPa	0.03 kN		
Force	Pressure at 0.5 MPa	0.02 kN		
(per port)	Pressure at P MPa	0.027×P+0.004 kN		
Weight **1	Master Cylinder Side	74 g		
Weight	Tool Adapter Side	64 g		

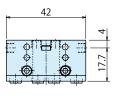
%1. Weight per kit.

External Dimensions

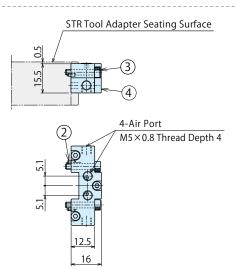


Model No.	No.	Name	Quantity	
	1	Joint (Master Side)		1
SWLZ0P0-M	2	Parallel Pin	ϕ 1.5×4 B Type (SUS)	2
	3	Hexagon Socket Bolt	M3×0.5×16 (SUS)	2









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Model No.	No.	Name		Quantity
	4	Joint (Tool Side)		1
SWLZ0P0-T	2	Parallel Pin	ϕ 1.5×4 B Type (SUS)	2
	3	Hexagon Socket Bolt	M3×0.5×16 (SUS)	2



External Option : Air Joint 4-Port Option

Robotic Hand Changer

STR

Able to add an external option. Refer to P.59 for details.

External Option Symbol: PZ9

Model No. for Master Cylinder Side model SWLZ0PZ90-M Model No. for Tool Adapter Side model SWLZ0PZ90-T





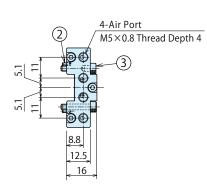
Air Port Position Bottom: 4 ports

Specifications

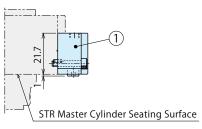
Number of	f Ports	4	
Operating	Pressure	max. 1.0MPa (Vacuum Available)	
Withstand	ing Pressure	1.5MPa	
Min. Passa	ge Area	3.1mm ² (Equal to ϕ 2)	
Operating	Temperature	0 ~ 70℃	
Usable Flu	id	Dry Air	
Reaction	Pressure at 1 MPa	0.03 kN	
Force	Pressure at 0.5 MPa	0.02 kN	
(per port)	Pressure at P MPa	0.027×P+0.004 kN	
Weight *1	Master Cylinder Side	74 g	
Treigne	Tool Adapter Side	64 g	

^{%1.} Weight per kit.

External Dimensions



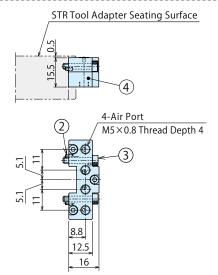
	Model No.	No.	Name		Quantity
		1	Joint (Master Side)		1
	SWLZ0PZ90-M	2	Parallel Pin	ϕ 1.5 × 4 B Type (SUS)	2
		3	Hexagon Socket Bolt	M3×0.5×16 (SUS)	2







Master Cylinder Side

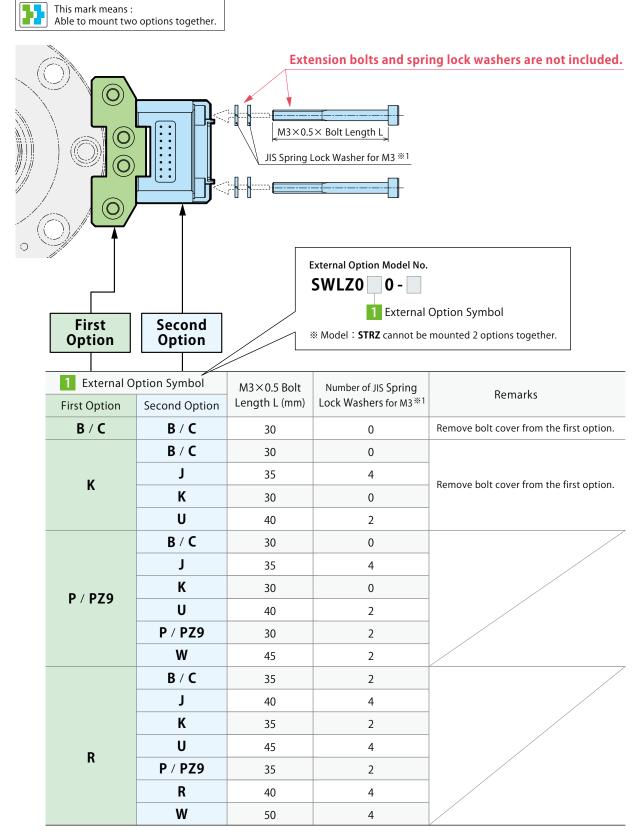


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	4	2		

	Model No.	No.	Name		Quantity
			Joint (Tool Side)		1
SWLZ0PZ90-T		2	Parallel Pin	φ 1.5×4 B Type (SUS)	2
		(3)	Hexagon Socket Bolt	M3×0.5×16 (SUS)	2

Mounting Dimension of Two Options

This table shows the required numbers of spring lock washers and bolt length, and combination of option symbols when mounting two external options together.



Note:

^{※1.} When the number of spring lock washers is 0 on the table, it is not required to mount it. When 2, mount 1 per bolt; when 4, mount 2 per bolt.

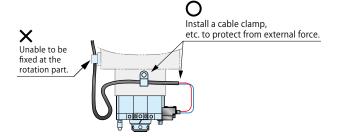
Cautions for External Options

- Notes for Design
- 1) Check Specifications
- Please use each product according to the specifications.
- 2) Operating Environment (Electrode)
- Do not use the product in the environment with water vapor liquid • scattering of chemicals • explosion • gas with causticity. Also, using in the environment with cutting chips • cutting fluid • dust • spatter scattering may lead to continuity error of electrode. We offer IP67-Compatible Noncontact Waterproof Electrode for the environment with water • vapor • liquid • cutting chips.
- 3) Electrification of Electrodes while Connecting/Disconnecting (Electrode)
- If connecting/disconnecting robotic hand changer while energized (hot swapping), there will be a discharge phenomenon (spark phenomenon) between the electrodes opposing each other. The tips of contact probes and electrode bars will be severely worn down due to the phenomenon, and the basis metal might be melted due to oxidation or abrasion of gold-plating leading to conduction failure. Electricity should be shut off while connecting/disconnecting the robotic hand changer.

In case of continuous electrification with more than $40 \sim 60\%$ of rated current, it is recommended to use multiple electrodes in a line. (In order to improve durability of contact probes.)

Installation Notes

- 1) Please supply filtered clean dry air.
- Make sure to supply filtered clean dry air.
- Oil supply with a lubricator etc. is unnecessary.
- 2) Preparation for Piping
- The pipeline, piping connector and fixture circuits should be cleaned and flushed thoroughly. The dust and cutting chips in the circuit may lead to fluid
- leakage and malfunction. There is no filter provided with this product for prevention of contaminants in the air circuit.
- 3) Applying Sealing Tape
- When using sealing tape, wrap with it 1 to 2 times following the screwing direction. When piping, be careful that contaminant such as sealing tape does not enter in products. Pieces of the sealing tape can cause air leaks and malfunction.
- 4) Notes on Wire/Cable Procedure and Wiring (Electrode)
- Make sure to fix the wire and cable so that they are not pulled while a robot is moving or turning around. External force should not be applied on the connector part since it leads to breaking of wire, detaching of connector and contact failure.



- When allocating each electric signal, imperceptible signal and power signal should be apart. Otherwise noise will be propagated from power signal to imperceptible signal (except for F: Servo Electrode).
 - Also it is the same for wire and cable of external options (electrode). Make sure to keep imperceptible signal from power signal.
- 5) Connection Method for -D/E/G/H/J/L: Connector
- A Connector must be fully inserted into the electrode. As for -D/E/ G/H/L options, make sure to screw up the connector. If a connector is not fully inserted or screwed up, it will cause contact failure. Tightening Torque for -D: D-SUB Connector: 0.3N • m
- 6) Notes for using -K: Compact Electric Power Transmission
- As for Compact Electric Power Transmission option, the electrode probes on both master cylinder and tool adaptor are exchangeable. The electrode probes will be fallen out if pushed from the cable connecting side with power stronger than a certain level. In case the electrode probes are pushed out after connecting the cable, make sure to push them back from the seating surface side before use.

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Hand Changer

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SWLZ

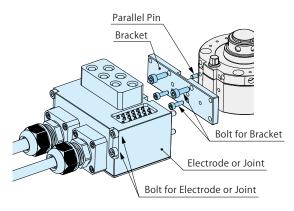
Cautions for External Options

Installation Notes (Continued)

7) Installation of External Option

For bolt for electrode or joint, apply screw lock glue (equivalent to 1401 made by ThreeBond) on the tip of the mounting bolt and tighten it with the tightening torque shown in Table A. For bolt for bracket, apply screw lock glue (equivalent to 1344 made by ThreeBond) on the tip of the mounting bolt and tighten it with the tightening torque shown in Table B.

When mounting, use the attached pins and tighten them with bolts evenly not to incline the master cylinder and tool adapter.



[Table A: Tightening Torque of Bolt for Electrode or Joint]

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External Option		Bolt Size / Tightening Torque				
Symbol	Model No.					
J	SWLZ0J0-M/T					
В	SWLZ0B0-M/T					
C	SWLZ0C0-M□/T□	M3×0.5∶0.5 N • m				
U	SWLZ0U0-M□/T□					
K	SWLZ0K0-M/T					
W	SWLZ0W0-M/T	M3×0.5: 0.63 N·m				
WX	SWLZWX0-M/T	M3 × 0.5 . 0.03 N • III				
D	STRZ0D0-M/T					
G	STRZ0G0-M/T					
E	STRZ0E0-M/T					
Н	STRZ0H0-M/T	M4×07:15N•m				
F	STRZ0F0-M□/T□	WI4 × 0.7 . 1.5 W · III				
V	SWLZ0V0-M□/T					
VX	SWLZ0VX0-M□/T					
L	STRZ0L0-M/T					
R	SWLZ0R0-M/T					
P	SWLZ0P0-M/T	M3×0.5∶1.3 N • m				
PZ9	SWLZ0PZ90-M/T					
Q	STRZ0Q0-M/T	M4×0.7∶3.2 N • m				

【Table B: Tightening Torque of Bolt for Bracket】

External Option		Polt Ciza / Tightoning Torque				
Symbol	Model No.	Bolt Size / Tightening Torque				
D	STRZ0D0-M/T					
G	STRZ0G0-M/T					
E	STRZ0E0-M/T					
Н	STRZ0H0-M/T	Bolt for Bracket				
F	STRZ0F0-M□/T□	M3×0.5: 1.3 N • m				
V	SWLZ0V0-M/T	M4×0.7:32N•m				
VX	SWLZVX0-M/T					
L	SWLZ0L0-M/T					
Q	STRZ0Q0-M/T					

Notes on Handling

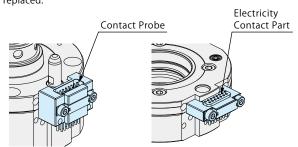
- 1) It should be operated by qualified personnel.
- Machines and devices with hydraulic and pneumatic products should be operated and maintained by qualified personnel.
- Do not operate or remove the product unless safety protocols are ensured.
- ① Machines and devices can only be inspected or prepared when it is confirmed that the safety devices are in place.
- ② Before the product is removed, make sure that the above-mentioned safety devices are in place. Shut off the pressure and power source, and make sure no pressure exists in the air and hydraulic circuits.
- ③ After stopping the product, do not remove until the temperature drops
- Make sure there is no trouble/issue in the bolts and respective parts before restarting the machine or equipment.
- 3) Do not touch a master cylinder, a tool adapter or an external option while it is working. Otherwise, your hands may be injured.



- 4) When the robot is in operation, make sure the safety of environment in case of a tool/workpiece detachment.
- 5) Do not disassemble or modify.
- If the equipment is taken apart or modified, the warranty will be voided even within the warranty period.

Maintenance • Inspection

- 1) Removal of the Product and Shut-off of Pressure Source
- Before removing the product, make sure that the safety devices are in place. Shut off the pressure and power source and make sure no pressure exists in the air circuit.
- Make sure there is no trouble/issue in the bolts and respective parts before restarting.
- 2) Regularly examine and retighten piping, mounting bolts and wires to ensure proper use.
- 3) Make an inspection before use and regularly.
- If there is dirt or dust on the electric contact part, electric signal is hard to conduct. Wipe it out with a cloth soaked in an organic solvent such as IPA.
- If there is a contact failure while in use, make an inspection mainly
 of the electricity connection part and clean it out.
 If the contact probe of master cylinder has abnormality, it has to be
 replaced.



- 4) Make sure to supply filtered clean dry air.
- 5) Make sure there is smooth action and no air leaks.
- Especially when it is restarted after left unused for a long period, make sure it can be operated properly.
 If there is air leak while connecting, please contact us for overhaul and repair.
- 6) The products should be stored in the cool and dark place without direct sunshine or moisture.
- 7) Please contact us for overhaul and repair.

Warranty

- 1) Warranty Period
- The product warranty period is 18 months from shipment from our factory or 12 months from initial use, whichever is earlier.
- 2) Warranty Scope
- If the product is damaged or malfunctions during the warranty period due to faulty design, materials or workmanship, we will replace or repair the defective part at our expense.
 Defects or failures caused by the following are not covered.
- ① If the stipulated maintenance and inspection are not carried out.
- ② Failure caused by the use of the non-confirming state at the user's discretion.
- ③ If it is used or operated in an inappropriate way by the operator. (Including damage caused by the misconduct of the third party.)
- ④ If the defect is caused by reasons other than our responsibility.
- ⑤ If repair or modifications are carried out by anyone other than Kosmek, or without our approval and confirmation, it will void warranty.
- ⑥ Other caused by natural disasters or calamities not attributable to our company.
- ② Parts or replacement expenses due to parts consumption and deterioration.

(Such as rubber, plastic, seal material and some electric components.)

Damages excluding from direct result of a product defect shall be excluded from the warranty.

Hand Changer

Robotic

STR

or STR

SWLZ STRZ



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For Further Information on Unlisted Specifications and Sizes, Please call us.
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