

# New More Safety!

# Clamping Force Verification

model MU -K

### Before Is it difficult to confirm MIMS?

#### KOSMEK's exclusive MIMS is a highly secure system.

Able to measure an actual mold clamping force.



The calculated value of the clamping force and the previous records can be compared to determine the consistency.



Clamping force displayed on the control panel.



Is this value correct?
Where did I note
the correct value?

#### **Problems**

- Since the displayed clamping force alone cannot be used to determine normality, a separate record of the threshold value is required.
- · Pass/fail must be determined by an operator.
- Rules can be made, but operators are likely to forget them.

## After With Clamping Force Verification

# Clamping force registered in advance to determine its normality.



#### Preparation in Advance

Measure the clamping force with a mold, and register it on the Mold ID.

(Up to 99 Mold IDs can be registered.)

#### **Verification Sequence**

Recall and set the Mold ID prior to mold installation.



Mold Installation



An error signal is activated when the clamping force deviates  $\pm 10\%$  from the registered value.



**Interlock Activated** 

Ex. When the registered value of mold C01 is 175kN.

| Registered<br>Value | Actual<br>Clamping Force | Evaluation        |
|---------------------|--------------------------|-------------------|
| 175kN               | 175kN ■                  | Normal            |
|                     | 145kN ■                  | <b>▶</b> Abnormal |

It is easy to determine with registered value!



#### **Improvements**

- · Able to register threshold values in the system
- The system judges the pass-fail criteria based on the recalled threshold values

#### Watch the Description Video >>>



Product description video of **Clamping Force Verification** of Magnetic Clamp is available on our website.

https://www.kosmek.co.jp/php\_file/video\_products.php?id=212&lang=2



#### Our specialists will find the best system for you. Please feel free to contact us.



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For Further Information on Unlisted Specifications and Sizes, Please call us

Specifications in this Leaflet are Subject to Change without Notice.



